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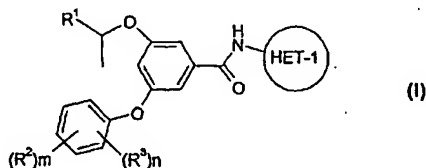
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(54) Title: **BENZAMIDE DERIVATIVES AND THEIR USE AS GLUCOKINAE ACTIVATING AGENTS**



(57) Abstract: Compounds of Formula (I): wherein: R¹ is methoxymethyl; R² is selected from -C(O)NR⁴R⁵, -SO₂NR⁴R⁵, -S(O)_pR⁴ and HET-2; HET-1 is a 5- or 6-membered, optionally substituted C-linked heteroaryl ring; HET-2 is a 4-, 5- or 6-membered, C- or N-linked optionally substituted heterocyclyl ring; R³ is selected from halo, fluoromethyl, difluoromethyl, trifluoromethyl, methyl, methoxy and cyano; R⁴ is selected from for example hydrogen, optionally substituted (1-4C)alkyl and HET-2; R⁵ is hydrogen or (1-4C)alkyl; or R⁴ and R⁵ together with the nitrogen atom to which they are attached may form a heterocyclyl ring system as defined by HET-3; HET-3 is for example an optionally substituted N-linked, 4, 5 or 6 membered, saturated or partially unsaturated heterocyclyl ring; p is (independently at each occurrence) 0, 1 or 2; m is 0 or 1; n is 0, 1 or 2; provided that when m is 0, then n is 1 or 2; or a salt, pro-drug or solvate thereof, are described. Their use as GLK activators, pharmaceutical compositions containing them, and processes for their preparation are also described.

WO 2005/080359 A1



For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

BENZAMIDE DERIVATIVES AND THEIR USE AS GLUCOKINASE ACTIVATING AGENT

The present invention relates to a group of benzoyl amino heterocyclyl compounds which are useful in the treatment or prevention of a disease or medical condition mediated through glucokinase (GLK or GK), leading to a decreased glucose threshold for insulin secretion. In addition the compounds are predicted to lower blood glucose by increasing hepatic glucose uptake. Such compounds may have utility in the treatment of Type 2 diabetes and obesity. The invention also relates to pharmaceutical compositions comprising said compounds and to methods of treatment of diseases mediated by GLK using said compounds.

10 In the pancreatic β -cell and liver parenchymal cells the main plasma membrane glucose transporter is GLUT2. Under physiological glucose concentrations the rate at which GLUT2 transports glucose across the membrane is not rate limiting to the overall rate of glucose uptake in these cells. The rate of glucose uptake is limited by the rate of phosphorylation of glucose to glucose-6-phosphate (G-6-P) which is catalysed by glucokinase (GLK) [1]. GLK has a high (6-10mM) K_m for glucose and is not inhibited by physiological concentrations of G-6-P [1]. GLK expression is limited to a few tissues and cell types, most notably pancreatic β -cells and liver cells (hepatocytes) [1]. In these cells GLK activity is rate limiting for glucose utilisation and therefore regulates the extent of glucose induced insulin secretion and hepatic glycogen synthesis. These processes are critical in the maintenance of whole body glucose homeostasis and both are dysfunctional in diabetes [2].

In one sub-type of diabetes, Maturity-Onset Diabetes of the Young Type 2 (MODY-2), the diabetes is caused by GLK loss of function mutations [3, 4]. Hyperglycaemia in MODY-2 patients results from defective glucose utilisation in both the pancreas and liver [5]. Defective glucose utilisation in the pancreas of MODY-2 patients results in a raised threshold for glucose stimulated insulin secretion. Conversely, rare activating mutations of GLK reduce this threshold resulting in familial hyperinsulinism [6, 6a, 7]. In addition to the reduced GLK activity observed in MODY-2 diabetics, hepatic glucokinase activity is also decreased in Type 2 diabetics [8]. Importantly, global or liver selective overexpression of GLK prevents or reverses the development of the diabetic phenotype in both dietary and genetic models of the disease [9-12]. Moreover, acute treatment of Type 2 diabetics with fructose improves glucose tolerance through stimulation of hepatic glucose utilisation [13]. This effect is believed to be

mediated through a fructose induced increase in cytosolic GLK activity in the hepatocyte by the mechanism described below [13].

Hepatic GLK activity is inhibited through association with GLK regulatory protein (GLKRP). The GLK/GLKRP complex is stabilised by fructose-6-phosphate (F6P) binding to
5 the GLKRP and destabilised by displacement of this sugar phosphate by fructose-1-phosphate (F1P). F1P is generated by fructokinase mediated phosphorylation of dietary fructose. Consequently, GLK/GLKRP complex integrity and hepatic GLK activity is regulated in a nutritionally dependent manner as F6P is dominant in the post-absorptive state whereas F1P predominates in the post-prandial state. In contrast to the hepatocyte, the pancreatic β -cell
10 expresses GLK in the absence of GLKRP. Therefore, β -cell GLK activity is regulated extensively by the availability of its substrate, glucose. Small molecules may activate GLK either directly or through destabilising the GLK/GLKRP complex. The former class of compounds are predicted to stimulate glucose utilisation in both the liver and the pancreas whereas the latter are predicted to act exclusively in the liver. However, compounds with
15 either profile are predicted to be of therapeutic benefit in treating Type 2 diabetes as this disease is characterised by defective glucose utilisation in both tissues.

GLK, GLKRP and the K_{ATP} channel are expressed in neurones of the hypothalamus, a region of the brain that is important in the regulation of energy balance and the control of food intake [14-18]. These neurones have been shown to express orectic and anorectic
20 neuropeptides [15, 19, 20] and have been assumed to be the glucose-sensing neurones within the hypothalamus that are either inhibited or excited by changes in ambient glucose concentrations [17, 19, 21, 22]. The ability of these neurones to sense changes in glucose levels is defective in a variety of genetic and experimentally induced models of obesity [23-28]. Intracerebroventricular (icv) infusion of glucose analogues, that are competitive
25 inhibitors of glucokinase, stimulate food intake in lean rats [29, 30]. In contrast, icv infusion of glucose suppresses feeding [31]. Thus, small molecule activators of GLK may decrease food intake and weight gain through central effects on GLK. Therefore, GLK activators may be of therapeutic use in treating eating disorders, including obesity, in addition to diabetes. The hypothalamic effects will be additive or synergistic to the effects of the same compounds
30 acting in the liver and/or pancreas in normalising glucose homeostasis, for the treatment of Type 2 diabetes. Thus the GLK/GLKRP system can be described as a potential "Diabesity" target (of benefit in both Diabetes and Obesity).

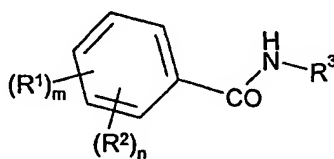
GLK is also expressed in specific entero-endocrine cells where it is believed to control the glucose sensitive secretion of the incretin peptides GIP (glucose-dependent insulintropic polypeptide) and GLP-1 (Glucagon-Like Peptide-1) from gut K-cells and L-cells respectively (32, 33, 34). Therefore, small molecule activators of GLK may have additional beneficial effects on insulin secretion, β -cell function and survival and body weight as a consequence of stimulating GIP and GLP-1 secretion from these entero-endocrine cells.

In WO00/58293 and WO01/44216 (Roche), a series of benzylcarbamoyl compounds are described as glucokinase activators. The mechanism by which such compounds activate GLK is assessed by measuring the direct effect of such compounds in an assay in which GLK activity is linked to NADH production, which in turn is measured optically - see details of the *in vitro* assay described hereinafter. Compounds of the present invention may activate GLK directly or may activate GLK by inhibiting the interaction of GLKRP with GLK.

Further GLK activators have been described in WO03/095438 (substituted phenylacetamides, Roche), WO03/055482 (carboxamide and sulphonamide derivatives, Novo Nordisk), WO2004/002481 (arylcarbonyl derivatives, Novo Nordisk), and in WO03/080585 (amino-substituted benzoylaminoheterocycles, Banyu).

Our International application Number: WO03/000267 describes a group of benzoyl amino pyridyl carboxylic acids which are activators of the enzyme glucokinase (GLK).

Our International application Number: WO03/015774 describes compounds of the Formula (A):



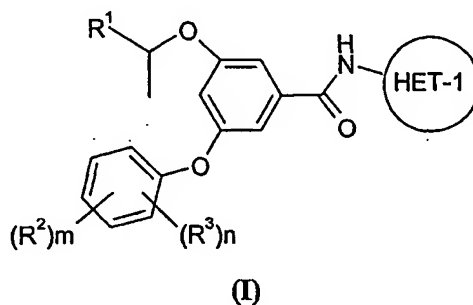
wherein R^3 is a substituted heterocycle other than a carboxylic acid substituted pyridyl.

International application WO2004/076420 (Banyu) describes compounds which are generally a subset of those described in WO03/015774, wherein for example R^1 is an (substituted) alkyl ether and R^2 is (substituted) phenoxy.

We have surprisingly found a small group of compounds, generally a selected subgroup of those described in WO 03/015774, which have generally superior potency for the GLK enzyme, and more advantageous physical properties, including, for example, one or more of higher aqueous solubility, higher permeability, and/or lower plasma protein binding.

Consequently, such compounds having a balance of these properties would be expected to display higher plasma free drug levels and superior in vivo efficacy after oral dosing as determined, for example, by activity in Oral Glucose Tolerance Tests (OGTTs). Therefore this group of compounds would be expected to provide superior oral exposure at a lower dose and thereby be particularly suitable for use in the treatment or prevention of a disease or medical condition mediated through GLK.

Thus, according to the first aspect of the invention there is provided a compound of Formula (I):



wherein:

R^1 is methoxymethyl;

R^2 is selected from $-C(O)NR^4R^5$, $-SO_2NR^4R^5$, $-S(O)_pR^4$ and HET-2;

HET-1 is a 5- or 6-membered, C-linked heteroaryl ring containing a nitrogen atom in the 2-position and optionally 1 or 2 further ring heteroatoms independently selected from O, N and S; which ring is optionally substituted on an available carbon atom, or on a ring nitrogen atom provided it is not thereby quaternised, with 1 or 2 substituents independently selected from R^6 ;

HET-2 is a 4-, 5- or 6-membered, C- or N-linked heterocyclyl ring containing 1, 2, 3 or 4 heteroatoms independently selected from O, N and S, wherein a $-CH_2-$ group can optionally be replaced by a $-C(O)-$, and wherein a sulphur atom in the heterocyclic ring may optionally be oxidised to a $S(O)$ or $S(O)_2$ group, which ring is optionally substituted on an available carbon or nitrogen atom by 1 or 2 substituents independently selected from R^7 ;

R^3 is selected from halo, fluoromethyl, difluoromethyl, trifluoromethyl, methyl, methoxy and cyano;

R^4 is selected from hydrogen, (1-4C)alkyl [optionally substituted by 1 or 2 substituents independently selected from HET-2, $-OR^5$, $-SO_2R^5$, (3-6C)cycloalkyl (optionally substituted

with 1 group selected from R^7) and $-C(O)NR^5R^5]$, (3-6C)cycloalkyl (optionally substituted with 1 group selected from R^7) and HET-2;

R^5 is hydrogen or (1-4C)alkyl;

or R^4 and R^5 together with the nitrogen atom to which they are attached may form a

5 heterocyclyl ring system as defined by HET-3;

R^6 is independently selected from (1-4C)alkyl, halo, hydroxy(1-4C)alkyl, (1-4C)alkoxy(1-4C)alkyl, (1-4C)alkylS(O)p(1-4C)alkyl, amino(1-4C)alkyl, (1-4C)alkylamino(1-4C)alkyl, di(1-4C)alkylamino(1-4C)alkyl and HET-4;

R^7 is selected from $-OR^5$, (1-4C)alkyl, $-C(O)(1-4C)alkyl$, $-C(O)NR^4R^5$, (1-4C)alkoxy(1-4C)alkyl, hydroxy(1-4C)alkyl and $-S(O)pR^5$;

10 HET-3 is an N-linked, 4, 5 or 6 membered, saturated or partially unsaturated heterocyclyl ring, optionally containing 1 or 2 further heteroatoms (in addition to the linking N atom) independently selected from O, N and S, wherein a $-CH_2-$ group can optionally be replaced by a $-C(O)-$ and wherein a sulphur atom in the ring may optionally be oxidised to a S(O) or S(O)₂ group; which ring is optionally substituted on an available carbon or nitrogen atom by 1 or 2 substituents independently selected from R^8 ; or

HET-3 is an N-linked, 7 membered, saturated or partially unsaturated heterocyclyl ring, optionally containing 1 further heteroatom (in addition to the linking N atom) independently selected from O, S and N, wherein a $-CH_2-$ group can optionally be replaced by a $-C(O)-$ group and wherein a sulphur atom in the ring may optionally be oxidised to a S(O) or S(O)₂ group; which ring is optionally substituted on an available carbon or nitrogen atom by 1 or 2 substituents independently selected from R^8 ; or

25 HET-3 is an 6-10 membered bicyclic saturated or partially unsaturated heterocyclyl ring, optionally containing 1 further nitrogen atom (in addition to the linking N atom) wherein a $-CH_2-$ group can optionally be replaced by a $-C(O)-$; which ring is optionally substituted on an available carbon or nitrogen atom by 1 substituent selected from hydroxy and R^3 ;

R^8 is selected from $-OR^5$, (1-4C)alkyl, $-C(O)(1-4C)alkyl$, $-C(O)NR^4R^5$, (1-4C)alkylamino, di(1-4C)alkylamino, HET-3 (wherein said ring is unsubstituted), (1-4C)alkoxy(1-4C)alkyl, hydroxy(1-4C)alkyl and $-S(O)pR^5$;

30 HET-4 is a 5- or 6-membered, C- or N- linked unsubstituted heteroaryl ring containing 1, 2 or 3 ring heteroatoms independently selected from O, N and S;

p is (independently at each occurrence) 0, 1 or 2;

m is 0 or 1;

n is 0, 1 or 2;

provided that when m is 0, then n is 1 or 2;

or a salt, pro-drug or solvate thereof.

- 5 In a further aspect of the invention there is provided a compound of formula (I), or a salt, pro-drug or solvate thereof as hereinbefore defined, with the proviso that compounds exemplified in WO2004/076420, which would otherwise fall within the scope of this invention, are excluded.

10 In another aspect of the invention, there is provided a compound of the formula (I) as hereinbefore defined, wherein

R¹ is methoxymethyl;

R² is selected from -C(O)-HET-3 and -SO₂-HET-3;

HET-1 is a 5- or 6-membered, C-linked heteroaryl ring containing a nitrogen atom in the 2-position and optionally 1 or 2 further ring heteroatoms independently selected from O, N and
15 S; which ring is optionally substituted on an available carbon atom, or on a ring nitrogen atom provided it is not thereby quaternised, with 1 or 2 substituents independently selected from R⁶;

HET-2 is a 4-, 5- or 6-membered, C- or N-linked heterocyclyl ring containing 1, 2, 3 or 4 heteroatoms independently selected from O, N and S, wherein a -CH₂- group can optionally
20 be replaced by a -C(O)-, and wherein a sulphur atom in the heterocyclic ring may optionally be oxidised to a S(O) or S(O)₂ group, which ring is optionally substituted on an available carbon or nitrogen atom by 1 or 2 substituents independently selected from R⁷;

R³ is selected from halo, fluoromethyl, difluoromethyl, trifluoromethyl, methyl, methoxy and cyano;

25 R⁴ is selected from hydrogen, (1-4C)alkyl [optionally substituted by 1 or 2 substituents independently selected from HET-2, -OR⁵, -SO₂R⁵, (3-6C)cycloalkyl (optionally substituted with 1 group selected from R⁷) and -C(O)NR⁵R⁵], (3-6C)cycloalkyl (optionally substituted with 1 group selected from R⁷) and HET-2;

R⁵ is hydrogen or (1-4C)alkyl; or

30 R⁴ and R⁵ together with the nitrogen atom to which they are attached may form a heterocyclyl ring system as defined by HET-3;

R⁶ is independently selected from (1-4C)alkyl, halo, hydroxy(1-4C)alkyl, (1-4C)alkoxy(1-4C)alkyl, (1-4C)alkylS(O)p(1-4C)alkyl, amino(1-4C)alkyl, (1-4C)alkylamino(1-4C)alkyl, di(1-4C)alkylamino(1-4C)alkyl and HET-4;

R⁷ is selected from -OR⁵, (1-4C)alkyl, -C(O)(1-4C)alkyl, -C(O)NR⁴R⁵, (1-4C)alkoxy(1-4C)alkyl, hydroxy(1-4C)alkyl and -S(O)pR⁵;

HET-3 is an N-linked, 4, 5 or 6 membered, saturated or partially unsaturated heterocyclyl ring, optionally containing 1 or 2 further heteroatoms (in addition to the linking N atom) independently selected from O, N and S, wherein a -CH₂- group can optionally be replaced by a -C(O)- and wherein a sulphur atom in the ring may optionally be oxidised to a S(O) or S(O)₂ group; which ring is optionally substituted on an available carbon or nitrogen atom by 1 or 2 substituents independently selected from R⁸; or

HET-3 is an N-linked, 7 membered, saturated or partially unsaturated heterocyclyl ring, optionally containing 1 further heteroatom (in addition to the linking N atom) independently selected from O, S and N, wherein a -CH₂- group can optionally be replaced by a -C(O)- group and wherein a sulphur atom in the ring may optionally be oxidised to a S(O) or S(O)₂ group; which ring is optionally substituted on an available carbon or nitrogen atom by 1 or 2 substituents independently selected from R⁸; or

HET-3 is an 6-10 membered bicyclic saturated or partially unsaturated heterocyclyl ring, optionally containing 1 further nitrogen atom (in addition to the linking N atom) wherein a -CH₂- group can optionally be replaced by a -C(O)-; which ring is optionally substituted on an available carbon or nitrogen atom by 1 substituent selected from hydroxy and R³;

R⁸ is selected from -OR⁵, (1-4C)alkyl, -C(O)(1-4C)alkyl, -C(O)NR⁴R⁵, (1-4C)alkylamino, di(1-4C)alkylamino, HET-3 (wherein said ring is unsubstituted), (1-4C)alkoxy(1-4C)alkyl, hydroxy(1-4C)alkyl and -S(O)pR⁵;

HET-4 is a 5- or 6-membered, C-or N- linked unsubstituted heteroaryl ring containing 1, 2 or 3 ring heteroatoms independently selected from O, N and S;

p is (independently at each occurrence) 0, 1 or 2;

m is 0 or 1;

n is 0, 1 or 2;

provided that when m is 0, then n is 1 or 2;

or a salt, pro-drug or solvate thereof;

In a further aspect of the invention there is provided a compound of the formula (I), as hereinbefore defined or a salt, pro-drug or solvate thereof, wherein:

HET-3 is an N-linked, 4 to 6 membered, saturated or partially unsaturated heterocyclyl ring, optionally containing 1 or 2 further heteroatoms (in addition to the linking N atom) independently selected from O, N and S, wherein a $-\text{CH}_2-$ group can optionally be replaced by a $-\text{C}(\text{O})-$ and wherein a sulphur atom in the ring may optionally be oxidised to a $\text{S}(\text{O})$ or $\text{S}(\text{O})_2$ group; which ring is optionally substituted on an available carbon or nitrogen atom by 1 or 2 substituents independently selected from R^8 .

In another aspect of the invention, there is provided a compounds of the formula (I) as hereinbefore defined, wherein

R^1 is methoxymethyl;

10 R^2 is selected from $-\text{C}(\text{O})\text{NR}^{41}\text{R}^{51}$, $-\text{SO}_2\text{NR}^{41}\text{R}^{51}$ and $-\text{S}(\text{O})_p\text{R}^{41}$;

HET-1 is a 5- or 6-membered, C-linked heteroaryl ring containing a nitrogen atom in the 2-position and optionally 1 or 2 further ring heteroatoms independently selected from O, N and S; which ring is optionally substituted on an available carbon atom, or on a ring nitrogen atom provided it is not thereby quaternised, with 1 or 2 substituents independently selected from R^6 ;

HET-2 is a 4-, 5- or 6-membered, C- or N-linked heterocyclyl ring containing 1, 2, 3 or 4 heteroatoms independently selected from O, N and S, wherein a $-\text{CH}_2-$ group can optionally be replaced by a $-\text{C}(\text{O})-$, and wherein a sulphur atom in the heterocyclic ring may optionally be oxidised to a $\text{S}(\text{O})$ or $\text{S}(\text{O})_2$ group, which ring is optionally substituted on an available carbon or nitrogen atom by 1 or 2 substituents independently selected from R^7 ;

R^3 is selected from halo, fluoromethyl, difluoromethyl, trifluoromethyl, methyl, methoxy and cyano;

R^{41} is selected from (1-4C)alkyl [substituted by 1 or 2 substituents independently selected from HET-2, $-\text{OR}^5$, $-\text{SO}_2\text{R}^5$, (3-6C)cycloalkyl (optionally substituted with 1 group selected from R^7) and $-\text{C}(\text{O})\text{NR}^5\text{R}^5$], (3-6C)cycloalkyl (optionally substituted with 1 group selected from R^7) and HET-2;

R^{51} is hydrogen or (1-4C)alkyl;

R^4 is selected from (1-4C)alkyl [optionally substituted by 1 or 2 substituents independently selected from HET-2, $-\text{OR}^5$, $-\text{SO}_2\text{R}^5$, (3-6C)cycloalkyl (optionally substituted with 1 group selected from R^7) and $-\text{C}(\text{O})\text{NR}^5\text{R}^5$], (3-6C)cycloalkyl (optionally substituted with 1 group selected from R^7) and HET-2;

R^5 is hydrogen or (1-4C)alkyl;

or R⁴ and R⁵ together with the nitrogen atom to which they are attached may form a heterocyclyl ring system as defined by HET-3;

R⁶ is independently selected from (1-4C)alkyl, halo, hydroxy(1-4C)alkyl, (1-4C)alkoxy(1-4C)alkyl, (1-4C)alkylS(O)p(1-4C)alkyl, amino(1-4C)alkyl, (1-4C)alkylamino(1-4C)alkyl,

5 di(1-4C)alkylamino(1-4C)alkyl and HET-4;

R⁷ is selected from -OR⁵, (1-4C)alkyl, -C(O)(1-4C)alkyl, -C(O)NR⁴R⁵, (1-4C)alkoxy(1-4C)alkyl, hydroxy(1-4C)alkyl and -S(O)pR⁵;

HET-3 is an N-linked, 4, 5 or 6 membered, saturated or partially unsaturated heterocyclyl ring, optionally containing 1 or 2 further heteroatoms (in addition to the linking N atom)

10 independently selected from O, N and S, wherein a -CH₂- group can optionally be replaced by a -C(O)- and wherein a sulphur atom in the ring may optionally be oxidised to a S(O) or S(O)₂ group; which ring is optionally substituted on an available carbon or nitrogen atom by 1 or 2 substituents independently selected from R⁸; or

HET-3 is an N-linked, 7 membered, saturated or partially unsaturated heterocyclyl ring,

15 optionally containing 1 further heteroatom (in addition to the linking N atom) independently selected from O, S and N, wherein a -CH₂- group can optionally be replaced by a -C(O)- group and wherein a sulphur atom in the ring may optionally be oxidised to a S(O) or S(O)₂ group; which ring is optionally substituted on an available carbon or nitrogen atom by 1 or 2 substituents independently selected from R⁸; or

20 HET-3 is an 6-10 membered bicyclic saturated or partially unsaturated heterocyclyl ring, optionally containing 1 further nitrogen atom (in addition to the linking N atom) wherein a -CH₂- group can optionally be replaced by a -C(O)-; which ring is optionally substituted on an available carbon or nitrogen atom by 1 substituent selected from hydroxy and R³;

R⁸ is selected from -OR⁵, (1-4C)alkyl, -C(O)(1-4C)alkyl, -C(O)NR⁴R⁵, (1-4C)alkylamino, 25 di(1-4C)alkylamino, HET-3 (wherein said ring is unsubstituted), (1-4C)alkoxy(1-4C)alkyl, hydroxy(1-4C)alkyl and -S(O)pR⁵;

HET-4 is a 5- or 6-membered, C- or N- linked unsubstituted heteroaryl ring containing 1, 2 or 3 ring heteroatoms independently selected from O, N and S;

p is (independently at each occurrence) 0, 1 or 2;

30 m is 0 or 1;

n is 0, 1 or 2;

provided that when m is 0, then n is 1 or 2;

or a salt, pro-drug or solvate thereof.

In a further aspect of the invention there is provided a compound of the formula (I) as hereinbefore defined, or a salt, pro-drug or solvate thereof, wherein:

- 5 R^4 is selected from hydrogen, (1-4C)alkyl [optionally substituted by 1 or 2 substituents independently selected from HET-2, $-OR^5$, $-SO_2R^5$, (3-6C)cycloalkyl (optionally substituted with 1 group selected from R^7) and $-C(O)NR^5R^5$], and HET-2;
HET-3 as an 6-10 membered bicyclic saturated or partially unsaturated heterocyclyl ring, optionally containing 1 further nitrogen atom (in addition to the linking N atom) wherein a
10 $-CH_2-$ group can optionally be replaced by a $-C(O)-$, is optionally substituted on an available carbon or nitrogen atom by 1 substituent selected from R^3 .

In another aspect of the invention, there is provided a compounds of the formula (I) as hereinbefore defined, wherein

R^1 is methoxymethyl;

- 15 R^2 is HET-2;
HET-1 is a 5- or 6-membered, C-linked heteroaryl ring containing a nitrogen atom in the 2-position and optionally 1 or 2 further ring heteroatoms independently selected from O, N and S; which ring is optionally substituted on an available carbon atom, or on a ring nitrogen atom provided it is not thereby quaternised, with 1 or 2 substituents independently selected from
20 R^6 ;
HET-2 is a 4-, 5- or 6-membered, C- or N-linked heterocyclyl ring containing 1, 2, 3 or 4 heteroatoms independently selected from O, N and S, wherein a $-CH_2-$ group can optionally be replaced by a $-C(O)-$, and wherein a sulphur atom in the heterocyclic ring may optionally be oxidised to a $S(O)$ or $S(O)_2$ group, which ring is optionally substituted on an available
25 carbon or nitrogen atom by 1 or 2 substituents independently selected from R^7 ;
 R^3 is selected from halo, fluoromethyl, difluoromethyl, trifluoromethyl, methyl, methoxy and cyano;
 R^4 is selected from hydrogen, (1-4C)alkyl [optionally substituted by 1 or 2 substituents independently selected from HET-2, $-OR^5$, $-SO_2R^5$, (3-6C)cycloalkyl (optionally substituted
30 with 1 group selected from R^7) and $-C(O)NR^5R^5$], (3-6C)cycloalkyl (optionally substituted with 1 group selected from R^7) and HET-2;
 R^5 is hydrogen or (1-4C)alkyl;

or R⁴ and R⁵ together with the nitrogen atom to which they are attached may form a heterocyclyl ring system as defined by HET-3;

R⁶ is independently selected from (1-4C)alkyl, halo, hydroxy(1-4C)alkyl, (1-4C)alkoxy(1-4C)alkyl, (1-4C)alkylS(O)_p(1-4C)alkyl, amino(1-4C)alkyl, (1-4C)alkylamino(1-4C)alkyl, di(1-4C)alkylamino(1-4C)alkyl and HET-4;

R⁷ is selected from -OR⁵, (1-4C)alkyl, -C(O)(1-4C)alkyl, -C(O)NR⁴R⁵, (1-4C)alkoxy(1-4C)alkyl, hydroxy(1-4C)alkyl and -S(O)_pR⁵;

HET-3 is an N-linked, 4, 5 or 6 membered, saturated or partially unsaturated heterocyclyl ring, optionally containing 1 or 2 further heteroatoms (in addition to the linking N atom)

independently selected from O, N and S, wherein a -CH₂- group can optionally be replaced by a -C(O)- and wherein a sulphur atom in the ring may optionally be oxidised to a S(O) or S(O)₂ group; which ring is optionally substituted on an available carbon or nitrogen atom by 1 or 2 substituents independently selected from R⁸; or

HET-3 is an N-linked, 7 membered, saturated or partially unsaturated heterocyclyl ring, optionally containing 1 further heteroatom (in addition to the linking N atom) independently selected from O, S and N, wherein a -CH₂- group can optionally be replaced by a -C(O)- group and wherein a sulphur atom in the ring may optionally be oxidised to a S(O) or S(O)₂ group; which ring is optionally substituted on an available carbon or nitrogen atom by 1 or 2 substituents independently selected from R⁸; or

HET-3 is an 6-10 membered bicyclic saturated or partially unsaturated heterocyclyl ring, optionally containing 1 further nitrogen atom (in addition to the linking N atom) wherein a -CH₂- group can optionally be replaced by a -C(O)-; which ring is optionally substituted on an available carbon or nitrogen atom by 1 substituent selected from hydroxy and R³;

R⁸ is selected from -OR⁵, (1-4C)alkyl, -C(O)(1-4C)alkyl, -C(O)NR⁴R⁵, (1-4C)alkylamino, di(1-4C)alkylamino, HET-3 (wherein said ring is unsubstituted), (1-4C)alkoxy(1-4C)alkyl, hydroxy(1-4C)alkyl and -S(O)_pR⁵;

HET-4 is a 5- or 6-membered, C- or N- linked unsubstituted heteroaryl ring containing 1, 2 or 3 ring heteroatoms independently selected from O, N and S;

p is (independently at each occurrence) 0, 1 or 2;

m is 0 or 1;

n is 0, 1 or 2;

provided that when m is 0, then n is 1 or 2;

or a salt, pro-drug or solvate thereof;

It will be understood that when R^4 is $-C(O)NR^5R^5$, each R^5 is independently selected from hydrogen and (1-4C)alkyl, and therefore this definition of R^4 includes (but is not limited to) $-CONH_2$, $-CONHMe$, $-CONMe_2$ and $-CONMeEt$.

It will be understood that where a compound of the formula (I) contains more than one HET-2 ring, they may be the same or different.

It will be understood that where a compound of the formula (I) contains more than one group R^4 , they may be the same or different.

10 It will be understood that where a compound of the formula (I) contains more than one group R^5 , they may be the same or different.

It will be understood that where a compound of the formula (I) contains more than one group R^8 , they may be the same or different.

A similar convention applies for all other groups and substituents on a compound of
15 formula (I) as hereinbefore defined.

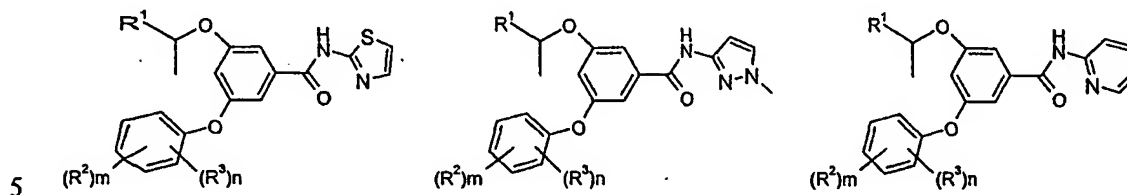
Compounds of Formula (I) may form salts which are within the ambit of the invention. Pharmaceutically acceptable salts are preferred although other salts may be useful in, for example, isolating or purifying compounds.

20 In another aspect, the invention relates to compounds of formula (I) as hereinabove defined or to a pharmaceutically acceptable salt.

In another aspect, the invention relates to compounds of formula (I) as hereinabove defined or to a pro-drug thereof. Suitable examples of pro-drugs of compounds of formula (I) are in-vivo hydrolysable esters of compounds of formula (I). Therefore in another aspect, the
25 invention relates to compounds of formula (I) as hereinabove defined or to an in-vivo hydrolysable ester thereof.

In this specification the generic term "alkyl" includes both straight-chain and branched-chain alkyl groups. However references to individual alkyl groups such as "propyl" are specific for the straight chain version only and references to individual branched-chain
30 alkyl groups such as *t*-butyl are specific for the branched chain version only. For example, "(1-4C)alkyl" includes methyl, ethyl, propyl, isopropyl and *t*-butyl. An analogous convention applies to other generic terms.

For the avoidance of doubt, reference to the group HET-1 containing a nitrogen in the 2-position, is intended to refer to the 2-position relative to the amide nitrogen atom to which the group is attached. For example, the following structures are encompassed (but not limited to):



Suitable examples of HET-1 as a 5- or 6-membered, C-linked heteroaryl ring as hereinbefore defined, include thiazolyl, isothiazolyl, thiadiazolyl, pyridyl, pyrazinyl, pyridazinyl, pyrazolyl, imidazolyl, pyrimidinyl, oxazolyl, isoxazolyl, oxadiazolyl and
10 triazolyl.

It will be understood that HET-2 can be a saturated, or partially or fully unsaturated ring.

Suitable examples of HET-2 include azetidiny, furyl, thienyl, thiazolyl, isothiazolyl, thiadiazolyl, pyridyl, pyrazinyl, pyridazinyl, pyrazolyl, imidazolyl, pyrimidinyl, oxazolyl,
15 isoxazolyl, oxadiazolyl, morpholino, morpholinyl, piperidinyl, piperazinyl, morpholinyl, thiomorpholinyl, pyrrolyl, pyrrolidinyl, pyrrolidinonyl, 2,5-dioxopyrrolidinyl, 1,1-dioxotetrahydrothienyl, 2-oxoimidazolidinyl, 2,4-dioxoimidazolidinyl, 2-oxo-1,3,4-(4-triazolinyl), 2-oxazolidinonyl, 2-oxotetrahydrofuranyl, tetrahydrofuranyl, tetrahydropyranyl, 1,1-dioxothiomorpholino, 1,3-dioxolanyl, 1,2,4-triazolyl, 1,2,3-triazolyl, pyranyl, and
20 4-pyridonyl.

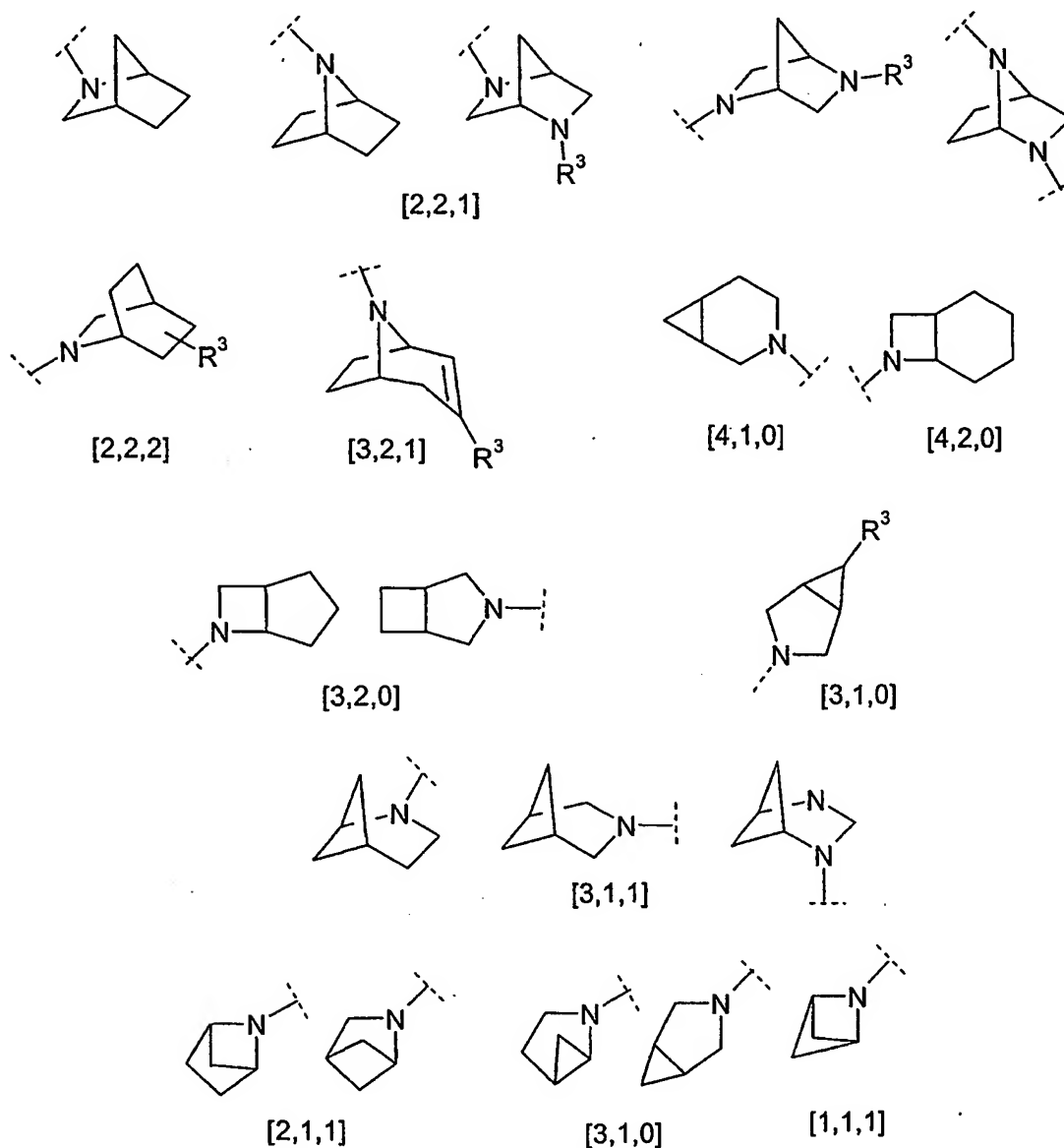
It will be understood that HET-2 may be linked by any appropriate available C or N atom, therefore for example, for HET-2 as "imidazolyl" includes 1-, 2-, 4- and 5- imidazolyl.

Suitable examples of HET-3 as a 4-6 membered saturated or partially unsaturated heterocyclic ring are morpholino, piperidinyl, piperazinyl, pyrrolidinyl and azetidiny.

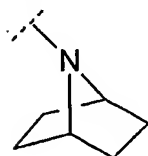
25 Suitable examples of HET-3 as a 7-membered saturated or partially unsaturated heterocyclic ring are homopiperazinyl, homo-morpholino, homo-thiomorpholino (and versions thereof wherein the sulfur is oxidised to an SO or S(O)₂ group) and homo-piperidinyl.

Suitable examples of HET-3 as an 6-10 membered bicyclic heterocyclic ring are
30 bicyclic saturated or partially unsaturated heterocyclyl ring such as those illustrated by the

structures shown below (wherein the dotted line indicates the point of attachment to the rest of the molecule):



In particular HET-3 is a [2,2,1] system such as



(7-azabicyclo[2.2.1]hept-7-yl).

Suitable examples of HET-4 are furyl, pyrrolyl, thienyl, thiazolyl, isothiazolyl, thiadiazolyl, pyridyl, pyrazinyl, pyridazinyl, pyrazolyl, imidazolyl, pyrimidinyl, oxazolyl, isoxazolyl and triazolyl.

It will be appreciated that, where definitions of heterocyl groups HET-1 to HET-4 encompass heteroaryl rings which may be substituted on nitrogen, such substitution may not result in charged quaternary nitrogen atoms. It will be appreciated that the definitions of HET-1 to HET-4 are not intended to include any O-O, O-S or S-S bonds. It will be appreciated that

5 the definitions of HET-1 to HET-4 are not intended to include unstable structures.

Examples of **(1-4C)alkyl** include methyl, ethyl, propyl, isopropyl, butyl and tert-butyl; examples of **(3-6C)cycloalkyl** include cyclopropyl, cyclobutyl, cyclopentyl and cyclohexyl; examples of **halo** include fluoro, chloro, bromo and iodo; examples of **hydroxy(1-4C)alkyl** include hydroxymethyl, 1-hydroxyethyl, 2-hydroxyethyl, 2-hydroxypropyl, 3-hydroxypropyl,

10 1-hydroxyisopropyl and 4-hydroxybutyl; examples of **(1-4C)alkoxy(1-4C)alkyl** include methoxymethyl, ethoxymethyl, tert-butoxymethyl, 2-methoxyethyl, 2-ethoxyethyl, methoxypropyl, 2-methoxypropyl and methoxybutyl; examples of **(1-4C)alkylS(O)p(1-4C)alkyl** include methylsulfinylmethyl, ethylsulfinylmethyl, ethylsulfinylethyl, methylsulfinylpropyl, methylsulfinylbutyl, methylsulfonylmethyl, ethylsulfonylmethyl,

15 ethylsulfonylethyl, methylsulfonylpropyl, methylsulfonylbutyl, methylthiomethyl, ethylthiomethyl, ethylthioethyl, methylthiopropyl, and methylthiobutyl; examples of **amino(1-4C)alkyl** include aminomethyl, aminoethyl, 2-aminopropyl, 3-aminopropyl, 1-aminoisopropyl and 4-aminobutyl; examples of **(1-4C)alkylamino(1-4C)alkyl** include (N-methyl)aminomethyl, (N-ethyl)aminomethyl, 1-((N-methyl)amino)ethyl, 2-((N-

20 methyl)amino)ethyl, (N-ethyl)aminoethyl, (N-methyl)aminopropyl, and 4-((N-methyl)amino)butyl; examples of **di(1-4C)alkylamino(1-4C)alkyl** include dimethylaminomethyl, methyl(ethyl)aminomethyl, methyl(ethyl)aminoethyl, (N,N-diethyl)aminoethyl, (N,N-dimethyl)aminopropyl and (N,N-dimethyl)aminobutyl; examples of **(1-4C)alkylamino** include methylamino, ethylamino, propylamino, isopropylamino,

25 butylamino and tert-butylamino; examples of **di(1-4C)alkylamino** include dimethylamino, methyl(ethyl)amino, diethylamino, dipropylamino, di-isopropylamino and dibutylamino; examples of **-C(O)(1-4C)alkyl** include methylcarbonyl, ethylcarbonyl, propylcarbonyl and tert-butyl carbonyl.

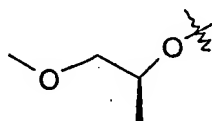
30 It is to be understood that, insofar as certain of the compounds of Formula (I) defined above may exist in optically active or racemic forms by virtue of one or more asymmetric carbon atoms, the invention includes in its definition any such optically active or racemic

form which possesses the property of stimulating GLK directly or inhibiting the GLK/GLKRP interaction. The synthesis of optically active forms may be carried out by standard techniques of organic chemistry well known in the art, for example by synthesis from optically active starting materials or by resolution of a racemic form. It is also to be understood that certain
 5 compounds may exist in tautomeric forms and that the invention also relates to any and all tautomeric forms of the compounds of the invention which activate GLK.

In one embodiment of the invention are provided compounds of formula (I), in an alternative embodiment are provided pharmaceutically-acceptable salts of compounds of formula (I), in a further alternative embodiment are provided in-vivo hydrolysable esters of
 10 compounds of formula (I), and in a further alternative embodiment are provided pharmaceutically-acceptable salts of in-vivo hydrolysable esters of compounds of formula (I).

Preferred values of each variable group are as follows. Such values may be used where appropriate with any of the values, definitions, claims, aspects or embodiments defined hereinbefore or hereinafter. In particular, each may be used as an individual limitation on the
 15 broadest definition of formula (I). Further, each of the following values may be used in combination with one or more of the other following values to limit the broadest definition of formula (I).

(1) R^1 is methoxymethyl and the configuration is preferably (S), that is:



20 (2) R^2 is $-C(O)NR^4R^5$

(3) R^2 is $-SO_2NR^4R^5$

(4) R^2 is $-S(O)_pR^4$

(5) R^2 is HET-2

(6) m is 1 and R^2 is in the para position relative to the ether linkage

25 (7) m is 1 and n is 0 or 1

(8) m is 1 and n is 0

(9) m is 1, n is 0 and R^2 is in the para position relative to the ether linkage

(10) m is 1, n is 1, R^2 is in the para position relative to the ether linkage, R^3 is in the ortho position relative to the ether linkage

- (11) m is 1, n is 1, R² is in the para position relative to the ether linkage, R³ is in the meta position relative to the ether linkage
- (12) n is 0
- (13) n is 1
- 5 (14) n is 2
- (15) n is 2 and both R³ are halo
- (16) n is 2 and each R³ is independently halo or methoxy
- (17) m is 1, n is 2 and R² is in the para position relative to the ether linkage
- (18) m is 1, n is 2, R² is in the para position relative to the ether linkage and each R³ is in an
- 10 ortho position relative to the ether linkage
- (19) m is 1, n is 2, both R³ are halo, R² is in the para position relative to the ether linkage and each R³ is in an ortho position relative to the ether linkage
- (20) R³ is fluoromethyl or difluoromethyl
- (21) R³ is halo or trifluoromethyl
- 15 (22) R³ is halo
- (23) R³ is chloro or fluoro
- (24) R³ is fluoro
- (25) R³ is methoxy
- (26) n is 2 and both R³ are fluoro,
- 20 (27) n is 2, both R³ are fluoro and are in the 3- and 5-positions (meta-positions) relative to the ether linkage
- (28) m is 1, n is 2, R² is in the para position relative to the ether linkage, both R³ are fluoro and are in the 3- and 5-positions relative to the ether linkage
- (29) p is 0
- 25 (30) p is 1
- (31) p is 2
- (32) HET-1 is a 5-membered heteroaryl ring
- (33) HET-1 is a 6-membered heteroaryl ring
- (34) HET-1 is substituted with 1 or 2 substituents independently selected from R⁶
- 30 (35) HET-1 is substituted with 1 substituent selected from R⁶
- (36) HET-1 is unsubstituted

- (37) HET-1 is selected from thiazolyl, isothiazolyl, thiadiazolyl, pyridyl, pyrazinyl, pyridazinyl, pyrazolyl, imidazolyl, pyrimidinyl, oxazolyl, isoxazolyl, oxadiazolyl, and triazolyl
- (38) HET-1 is selected from thiazolyl, isothiazolyl, thiadiazolyl, pyrazolyl, imidazolyl, 5 oxazolyl, isoxazolyl and oxadiazolyl
- (39) HET-1 is selected from pyridyl, pyrazinyl, pyridazinyl and pyrimidinyl
- (40) HET-1 is selected from thiazolyl, pyrazolyl and oxazolyl
- (41) HET-1 is selected from thiadiazolyl and oxadiazolyl
- (42) HET-1 is selected from 1,3,4-thiadiazolyl and 1,3,4-oxadiazolyl
- 10 (43) HET-1 is selected from 1,2,4-oxadiazolyl and 1,2,4-oxadiazolyl
- (44) HET-1 is pyrazolyl
- (45) HET-1 is pyridyl or pyrazinyl
- (46) HET-1 is selected from thiazolyl, pyrazolyl, thiadiazolyl and pyridyl;
- (47) R⁶ is selected from (1-4C)alkyl, halo, hydroxy(1-4C)alkyl, di(1-4C)alkylamino(1-4C)alkyl and HET-4
- 15 (48) R⁶ is selected from methyl, ethyl, bromo, chloro, fluoro, hydroxymethyl, methoxymethyl, aminomethyl, N-methylaminomethyl, dimethylaminomethyl
- (49) R⁶ is selected from (1-4C)alkyl, halo, hydroxy(1-4C)alkyl, (1-4C)alkoxy(1-4C)alkyl, (1-4C)alkylS(O)p(1-4C)alkyl, amino(1-4C)alkyl, (1-4C)alkylamino(1-4C)alkyl, and di(1-4C)alkylamino(1-4C)alkyl
- 20 (50) R⁶ is selected from methyl, ethyl, bromo, chloro, fluoro, aminomethyl, N-methylaminomethyl, and dimethylaminomethyl
- (51) R⁶ is selected from methyl, ethyl, bromo, chloro, fluoro, hydroxymethyl and methoxymethyl
- 25 (52) R⁶ is selected from methyl, ethyl, bromo, chloro and fluoro
- (53) R⁶ is methyl
- (54) R⁶ is selected from methyl, ethyl, bromo, chloro, fluoro, aminomethyl, N-methylaminomethyl, dimethylaminomethyl, hydroxymethyl and methoxymethyl
- (55) R⁶ is selected from methyl, ethyl, aminomethyl, N-methylaminomethyl, 30 dimethylaminomethyl, hydroxymethyl and methoxymethyl
- (56) R⁶ is selected from methyl, ethyl, isopropyl and methoxymethyl
- (57) when 2 substituents R⁶ are present, both are selected from methyl, ethyl, bromo, chloro and fluoro; preferably both are methyl

- (58) R⁶ is selected from (1-4C)alkylS(O)p(1-4C)alkyl, (1-4C)alkylamino(1-4C)alkyl, di(1-4C)alkylamino(1-4C)alkyl and HET-4
- (59) R⁶ is HET-4
- (60) HET-4 is selected from furyl, pyrrolyl and thienyl
- 5 (61) HET-4 is furyl
- (62) R⁴ is hydrogen
- (63) R⁴ is (1-4C)alkyl [substituted by 1 or 2 substituents independently selected from HET-2, -OR⁵, -SO₂R⁵, (3-6C)cycloalkyl (optionally substituted with 1 group selected from R⁷) and -C(O)NR⁵R⁵]
- 10 (64) R⁴ is (1-4C)alkyl [substituted by 1 substituent selected from HET-2, -OR⁵, -SO₂R⁵, (3-6C)cycloalkyl and -C(O)NR⁵R⁵]
- (65) R⁴ is (1-4C)alkyl
- (66) R⁴ is (1-4C)alkyl substituted by -OR⁵
- (67) R⁴ is (1-4C)alkyl substituted by HET-2
- 15 (68) R⁴ is (3-6C)cycloalkyl, particularly cyclopropyl
- (69) R⁴ is (3-6C)cycloalkyl substituted by a group selected from R⁷
- (70) R⁴ is (3-6C)cycloalkyl substituted by a group selected from -OR⁵ and (1-4C)alkyl
- (71) R⁴ is HET-2
- (72) R⁴ is selected from hydrogen, (1-4C)alkyl, and (1-4C)alkyl substituted with -OR⁵
- 20 (73) HET-2 is unsubstituted
- (74) HET-2 is substituted with 1 or 2 substituents independently selected from (1-4C)alkyl, hydroxy and (1-4C)alkoxy
- (75) HET-2 is a fully saturated ring system
- (76) HET-2 is a fully unsaturated ring system
- 25 (77) HET-2 is selected from azetidiny, morpholino, morpholinyl, piperidiny, piperazinyl, 3-oxopiperazinyl, thiomorpholinyl, pyrrolidinyl, pyrrolidonyl, 2,5-dioxopyrrolidinyl, 1,1-dioxotetrahydrothienyl, 2-oxazolidinonyl, 2-oxotetrahydrofuranly, tetrahydrofuranly, tetrahydropyranly, 1,1-dioxothiomorpholino, 1,3-dioxolany, 2-oxoimidazolidinyl, 2,4-dioxoimidazolidinyl, pyranly and 4-pyridonyl
- 30 (78) HET-2 is selected from azetidiny, morpholino, morpholinyl, piperidiny, piperazinyl, pyrrolidinyl, thiomorpholinyl, tetrahydrofuranly, and tetrahydropyranly

- (79) HET-2 is selected from furyl, thienyl, thiazolyl, isothiazolyl, thiadiazolyl, pyridyl, pyrazinyl, pyridazinyl, pyrazolyl, imidazolyl, pyrimidinyl, oxazolyl, isoxazolyl, oxadiazolyl, pyrrolyl, 1,2,4-triazolyl and 1,2,3-triazolyl
- (80) HET-2 is selected from furyl, thienyl, thiazolyl, isothiazolyl, thiadiazolyl, pyridyl, 5 imidazolyl, pyrimidinyl, oxazolyl, isoxazolyl, oxadiazolyl, piperidinyl, piperazinyl, 3-oxopiperazinyl, pyrrolidinyl, pyrrolidinonyl, 2-oxazolidinonyl, tetrahydrofuranyl, tetrahydropyranyl, 1,1-dioxotetrahydrothienyl, and 2-oxoimidazolidinyl
- (81) HET-2 is selected from morpholino, furyl, imidazolyl, oxazolyl, isoxazolyl, oxadiazolyl, piperidinyl, piperazinyl, 3-oxopiperazinyl, pyrrolidinyl, 2-pyrrolidinonyl, 2-oxazolidinonyl, 10 tetrahydrofuranyl, tetrahydropyranyl, 1,1-dioxotetrahydrothienyl, and 2-oxoimidazolidinyl
- (82) HET-2 is selected from morpholino, furyl, imidazolyl, isoxazolyl, oxadiazolyl, piperidinyl, piperazinyl, 3-oxopiperazinyl, pyrrolidinyl, 2-pyrrolidinonyl, tetrahydropyranyl, 1,1-dioxotetrahydrothienyl, and 2-oxoimidazolidinyl
- (83) R⁵ is hydrogen
- 15 (84) R⁵ is (1-4)alkyl, preferably methyl
- (85) R⁵ is hydrogen or methyl
- (86) R⁷ is selected from -OR⁵, (1-4C)alkyl, -C(O)(1-4C)alkyl, -C(O)NR⁴R⁵, (1-4C)alkoxy(1-4C)alkyl, and hydroxy(1-4C)alkyl
- (87) R⁷ is selected from -OR⁵, (1-4C)alkyl, -C(O)(1-4C)alkyl, -C(O)NR⁴R⁵, and hydroxy(1-20 4C)alkyl
- (88) R⁷ is selected from hydroxy, methoxy, -COMe, -CONH₂, -CONHMe, -CONMe₂, and hydroxymethyl
- (89) R⁷ is selected from (1-4C)alkyl, hydroxy and (1-4C)alkoxy
- (90) R⁷ is selected from methyl, ethyl, methoxy and hydroxy
- 25 (91) R⁷ is methyl
- (92) R⁸ is selected from methyl, hydroxy, methoxy, -COMe, -CONH₂, -CONHMe, -CONMe₂, hydroxymethyl, hydroxyethyl, -NHMe and -NMe₂ (93) R⁸ is selected from morpholino, piperidinyl, piperazinyl, pyrrolidinyl and azetidiny
- (94) R⁸ is selected from methyl, -COMe, -CONH₂, hydroxyethyl and hydroxy
- 30 (95) R⁸ is methyl
- (96) HET-3 is a fully saturated ring
- (97) HET-3 is selected from morpholino, piperidinyl, piperazinyl, pyrrolidinyl and azetidiny

- (98) R^4 and R^5 together with the nitrogen to which they are attached form a ring as defined by HET-3
- (99) HET-3 is selected from pyrrolidinyl and azetidiny
- (100) HET-3 is azetidiny
- 5 (101) HET-3 is a 4, 5 or 6-membered saturated or partially unsaturated heterocyclic ring as hereinbefore defined
- (102) HET-3 is a 7-membered saturated or partially unsaturated heterocyclic ring as hereinbefore defined
- (103) HET-3 is an 6 to 10-membered bicyclic saturated or partially unsaturated heterocyclic
- 10 ring as hereinbefore defined
- (104) HET-3 is 7-azabicyclo[2.2.1]hept-7-yl
- (105) HET-3 is selected from morpholino, piperidinyl, piperazinyl, pyrrolidinyl, azetidiny and 7-azabicyclo[2.2.1]hept-7-yl
- (106) HET-3 is selected from piperidinyl, pyrrolidinyl, azetidiny and 7-azabicyclo[2.2.1]hept-
- 15 7-yl

According to a further feature of the invention there is provided the following preferred groups of compounds of the invention:

- 20 In a further aspect of the invention there is provided a compound of Formula (I) wherein:
- R^1 is methoxymethyl;
- R^2 is selected from $-C(O)NR^4R^5$, $-SO_2NR^4R^5$, $-S(O)_pR^4$ and HET-2;
- HET-1 is a 5- or 6-membered, C-linked heteroaryl ring containing a nitrogen atom in the 2-
- 25 position and optionally 1, 2 or 3 further ring heteroatoms independently selected from O, N and S; which ring is optionally substituted on an available carbon atom, or on a ring nitrogen atom provided it is not thereby quaternised, with 1 or 2 substituents independently selected from R^6 ;
- HET-2 is a 5- or 6-membered, C- or N-linked heterocyclyl ring containing 1, 2, 3 or 4
- 30 heteroatoms independently selected from O, N and S, wherein a $-CH_2-$ group can optionally be replaced by a $-C(O)-$, and wherein a sulphur atom in the heterocyclic ring may optionally be oxidised to an $S(O)$ or $S(O)_2$ group, which ring is optionally substituted on an available carbon or nitrogen atom by 1 or 2 substituents independently selected from R^7 ;

R³ is selected from halo, fluoromethyl, difluoromethyl, trifluoromethyl, methyl, methoxy and cyano;

R⁴ is selected from hydrogen, (1-4C)alkyl, [optionally substituted by -OR⁵] and HET-2;

R⁵ is hydrogen or (1-4C)alkyl;

- 5 or R⁴ and R⁵ together with the nitrogen atom to which they are attached may form a 4-6 membered heterocyclyl ring system as defined by HET-3;

R⁶ is independently selected from (1-4C)alkyl, halo, hydroxy(1-4C)alkyl, (1-4C)alkoxy(1-4C)alkyl, (1-4C)alkylS(O)_p(1-4C)alkyl, amino(1-4C)alkyl, (1-4C)alkylamino(1-4C)alkyl, di(1-4C)alkylamino(1-4C)alkyl and HET-4;

- 10 R⁷ is selected from -OR⁵ and (1-4C)alkyl;

HET-3 is an N-linked, 4 to 6 membered, saturated or partially unsaturated heterocyclyl ring, optionally containing 1 or 2 further heteroatoms (in addition to the linking N atom)

independently selected from O, N and S, wherein a -CH₂- group can optionally be replaced by a -C(O)- and wherein a sulphur atom in the ring may optionally be oxidised to an S(O) or

- 15 S(O)₂ group; which ring is optionally substituted on an available carbon or nitrogen atom by 1 or 2 substituents independently selected from R⁸;

R⁸ is selected from -OR⁵ and (1-4C)alkyl;

HET-4 is a 5- or 6-membered, C- or N- linked unsubstituted heteroaryl ring containing 1, 2 or 3 ring heteroatoms independently selected from O, N and S;

- 20 p is (independently at each occurrence) 0, 1 or 2;

m is 0 or 1;

n is 0, 1 or 2;

provided that when m is 0, then n is 1 or 2;

or a salt, pro-drug or solvate thereof.

- 25 In a further aspect of the invention there is provided a compound of Formula (I)

wherein:

R¹ is methoxymethyl;

R² is selected from -C(O)NR⁴R⁵, -SO₂NR⁴R⁵, -S(O)_pR⁴ and HET-2;

HET-1 is a 5- or 6-membered, C-linked heteroaryl ring containing a nitrogen atom in the 2-

- 30 position and optionally 1, 2 or 3 further ring heteroatoms independently selected from O, N and S; which ring is optionally substituted on an available carbon atom, or on a ring nitrogen

atom provided it is not thereby quaternised, with 1 or 2 substituents independently selected from R⁶;

HET-2 is a 5- or 6-membered, C- or N-linked heterocyclyl ring containing 1, 2, 3 or 4 heteroatoms independently selected from O, N and S, wherein a -CH₂- group can optionally
5 be replaced by a -C(O)-, and wherein a sulphur atom in the heterocyclic ring may optionally be oxidised to an S(O) or S(O)₂ group, which ring is optionally substituted on an available carbon or nitrogen atom by 1 or 2 substituents independently selected from R⁷;

R³ is selected from halo, fluoromethyl, difluoromethyl, trifluoromethyl, methyl, methoxy and cyano;

10 R⁴ is selected from hydrogen, (1-4C)alkyl, [optionally substituted by -OR⁵] and HET-2;

R⁵ is hydrogen or (1-4C)alkyl;

or R⁴ and R⁵ together with the nitrogen atom to which they are attached may form a heterocyclyl ring system as defined by HET-3;

R⁶ is independently selected from (1-4C)alkyl, halo, hydroxy(1-4C)alkyl, (1-4C)alkoxy(1-
15 4C)alkyl, (1-4C)alkylS(O)p(1-4C)alkyl, amino(1-4C)alkyl, (1-4C)alkylamino(1-4C)alkyl, di(1-4C)alkylamino(1-4C)alkyl and HET-4;

R⁷ is selected from -OR⁵ and (1-4C)alkyl;

HET-3 is an N-linked, 4 to 6 membered, saturated or partially unsaturated heterocyclyl ring, optionally containing 1 or 2 further heteroatoms (in addition to the linking N atom)

20 independently selected from O, N and S, wherein a -CH₂- group can optionally be replaced by a -C(O)- and wherein a sulphur atom in the ring may optionally be oxidised to an S(O) or S(O)₂ group; which ring is optionally substituted on an available carbon or nitrogen atom by 1 or 2 substituents independently selected from R⁸; or

HET-3 is an N-linked, 7 membered, saturated or partially unsaturated heterocyclyl ring,
25 optionally containing 1 further heteroatom (in addition to the linking N atom) independently selected from O, S and N, wherein a -CH₂- group can optionally be replaced by a -C(O)- group and wherein a sulphur atom in the ring may optionally be oxidised to an S(O) or S(O)₂ group; which ring is optionally substituted on an available carbon or nitrogen atom by 1 or 2 substituents independently selected from R⁸; or

30 HET-3 is an 6-10 membered bicyclic saturated or partially unsaturated heterocyclyl ring, optionally containing 1 further nitrogen atom (in addition to the linking N atom) wherein a

-CH₂- group can optionally be replaced by a -C(O)-; which ring is optionally substituted on an available carbon or nitrogen atom by 1 substituent selected from R³;

R⁸ is selected from -OR⁵ and (1-4C)alkyl;

HET-4 is a 5- or 6-membered, C-or N- linked unsubstituted heteroaryl ring containing 1, 2 or

5 3 ring heteroatoms independently selected from O, N and S;

p is (independently at each occurrence) 0, 1 or 2;

m is 0 or 1;

n is 0, 1 or 2;

provided that when m is 0, then n is 1 or 2;

10 or a salt, pro-drug or solvate thereof.

In a further aspect of the invention is provided a compound of the formula (I) as hereinbefore defined wherein:

R¹ is methoxymethyl;

R² is selected from -C(O)NR⁴R⁵, -SO₂NR⁴R⁵, -S(O)_pR⁴ and HET-2;

15 HET-1 is a 5- or 6-membered, C-linked heteroaryl ring containing a nitrogen atom in the 2-position and optionally 1 or 2 further ring heteroatoms independently selected from O, N and S; which ring is optionally substituted on an available carbon atom, or on a ring nitrogen atom provided it is not thereby quaternised, with 1 or 2 substituents independently selected from R⁶;

20 HET-2 is a 4-, 5- or 6-membered, C- or N-linked heterocyclyl ring containing 1, 2, 3 or 4 heteroatoms independently selected from O, N and S, wherein a -CH₂- group can optionally be replaced by a -C(O)-, and wherein a sulphur atom in the heterocyclic ring may optionally be oxidised to an S(O) or S(O)₂ group, which ring is optionally substituted on an available carbon or nitrogen atom by 1 or 2 substituents independently selected from R⁷;

25 R³ is selected from halo, fluoromethyl, difluoromethyl, trifluoromethyl, methyl, methoxy and cyano;

R⁴ is selected from (1-4C)alkyl [substituted by 1 or 2 substituents independently selected from HET-2, -SO₂R⁵, (3-6C)cycloalkyl (optionally substituted with 1 group selected from R⁷) and -C(O)NR⁵R⁵];

30 R⁵ is hydrogen or (1-4C)alkyl;

or R⁴ and R⁵ together with the nitrogen atom to which they are attached may form a 4-6 membered heterocyclyl ring system as defined by HET-3;

R⁶ is independently selected from (1-4C)alkyl, halo, hydroxy(1-4C)alkyl, (1-4C)alkoxy(1-4C)alkyl, (1-4C)alkylS(O)p(1-4C)alkyl, amino(1-4C)alkyl, (1-4C)alkylamino(1-4C)alkyl, di(1-4C)alkylamino(1-4C)alkyl and HET-4;

R⁷ is selected from -C(O)(1-4C)alkyl, -C(O)NR⁴R⁵, (1-4C)alkoxy(1-4C)alkyl, hydroxy(1-4C)alkyl and -S(O)pR⁵;

HET-3 is an N-linked, 4 to 6 membered, saturated or partially unsaturated heterocyclyl ring, optionally containing 1 or 2 further heteroatoms (in addition to the linking N atom) independently selected from O, N and S, wherein a -CH₂- group can optionally be replaced by a -C(O)- and wherein a sulphur atom in the ring may optionally be oxidised to an S(O) or S(O)₂ group; which ring is optionally substituted on an available carbon or nitrogen atom by 1 or 2 substituents independently selected from R⁸;

R⁸ is selected from -C(O)(1-4C)alkyl, -C(O)NR⁴R⁵, (1-4C)alkylamino, di(1-4C)alkylamino, HET-3 (wherein said ring is unsubstituted), (1-4C)alkoxy(1-4C)alkyl, hydroxy(1-4C)alkyl and -S(O)pR⁵;

HET-4 is a 5- or 6-membered, C- or N- linked unsubstituted heteroaryl ring containing 1, 2 or 3 ring heteroatoms independently selected from O, N and S;

p is (independently at each occurrence) 0, 1 or 2;

m is 0 or 1;

n is 0, 1 or 2;

provided that when m is 0, then n is 1 or 2;

or a salt, pro-drug or solvate thereof.

In a further aspect of the invention is provided a compound of the formula (I) as hereinbefore defined wherein:

R¹ is methoxymethyl;

R² is selected from -C(O)NR⁴R⁵, -SO₂NR⁴R⁵, -S(O)_pR⁴ and HET-2;

HET-1 is a 5- or 6-membered, C-linked heteroaryl ring containing a nitrogen atom in the 2-position and optionally 1 or 2 further ring heteroatoms independently selected from O, N and S; which ring is optionally substituted on an available carbon atom, or on a ring nitrogen atom provided it is not thereby quaternised, with 1 or 2 substituents independently selected from R⁶;

HET-2 is a 4-, 5- or 6-membered, C- or N-linked heterocyclyl ring containing 1, 2, 3 or 4 heteroatoms independently selected from O, N and S, wherein a -CH₂- group can optionally be replaced by a -C(O)-, and wherein a sulphur atom in the heterocyclic ring may optionally

be oxidised to an S(O) or S(O)₂ group, which ring is optionally substituted on an available carbon or nitrogen atom by 1 or 2 substituents independently selected from R⁷;

R³ is selected from halo, fluoromethyl, difluoromethyl, trifluoromethyl, methyl, methoxy and cyano;

- 5 R⁴ is selected from (1-4C)alkyl [substituted by 1 or 2 substituents independently selected from HET-2, -SO₂R⁵, (3-6C)cycloalkyl (optionally substituted with 1 group selected from R⁷) and -C(O)NR⁵R⁵];

R⁵ is hydrogen or (1-4C)alkyl;

or R⁴ and R⁵ together with the nitrogen atom to which they are attached may form a

- 10 heterocyclyl ring system as defined by HET-3;

R⁶ is independently selected from (1-4C)alkyl, halo, hydroxy(1-4C)alkyl, (1-4C)alkoxy(1-4C)alkyl, (1-4C)alkylS(O)p(1-4C)alkyl, amino(1-4C)alkyl, (1-4C)alkylamino(1-4C)alkyl, di(1-4C)alkylamino(1-4C)alkyl and HET-4;

- 15 R⁷ is selected from -C(O)(1-4C)alkyl, -C(O)NR⁴R⁵, (1-4C)alkoxy(1-4C)alkyl, hydroxy(1-4C)alkyl and -S(O)pR⁵;

HET-3 is an N-linked, 4 to 6 membered, saturated or partially unsaturated heterocyclyl ring, optionally containing 1 or 2 further heteroatoms (in addition to the linking N atom)

independently selected from O, N and S, wherein a -CH₂- group can optionally be replaced by a -C(O)- and wherein a sulphur atom in the ring may optionally be oxidised to an S(O) or

- 20 S(O)₂ group; which ring is optionally substituted on an available carbon or nitrogen atom by 1 or 2 substituents independently selected from R⁸; or

HET-3 is an N-linked, 7 membered, saturated or partially unsaturated heterocyclyl ring, optionally containing 1 further heteroatom (in addition to the linking N atom) independently selected from O, S and N, wherein a -CH₂- group can optionally be replaced by a -C(O)-

- 25 group and wherein a sulphur atom in the ring may optionally be oxidised to an S(O) or S(O)₂ group; which ring is optionally substituted on an available carbon or nitrogen atom by 1 or 2 substituents independently selected from R⁸; or

HET-3 is an 6-10 membered bicyclic saturated or partially unsaturated heterocyclyl ring, optionally containing 1 further nitrogen atom (in addition to the linking N atom), wherein a

- 30 -CH₂- group can optionally be replaced by a -C(O)-; which ring is optionally substituted on an available carbon or nitrogen atom by 1 substituent selected from R³;

- R^8 is selected from $-C(O)(1-4C)alkyl$, $-C(O)NR^4R^5$, $(1-4C)alkylamino$, $di(1-4C)alkylamino$, HET-3 (wherein said ring is unsubstituted), $(1-4C)alkoxy(1-4C)alkyl$, $hydroxy(1-4C)alkyl$ and $-S(O)_pR^5$;
- HET-4 is a 5- or 6-membered, C- or N- linked unsubstituted heteroaryl ring containing 1, 2 or 3 ring heteroatoms independently selected from O, N and S;
- p is (independently at each occurrence) 0, 1 or 2;
- m is 0 or 1;
- n is 0, 1 or 2;
- provided that when m is 0, then n is 1 or 2;
- 10 or a salt, pro-drug or solvate thereof.

In a further aspect of the invention is provided a compound of the formula (I) as hereinbefore defined wherein

- R^1 is methoxymethyl;
- m is 1 and n is 0 or 1;
- 15 HET-1 is a 5- or 6-membered heteroaryl ring;
- R^2 is $-CONR^4R^5$ or $-SO_2NR^4R^5$;
- R^3 is halo or trifluoromethyl;
- R^4 is $(1-4C)alkyl$ [optionally substituted by 1 or 2 substituents independently selected from HET-2, $-OR^5$, $-SO_2R^5$, $(3-6C)cycloalkyl$ (optionally substituted with 1 group selected from
- 20 R^7) and $-C(O)NR^5R^5$];
- R^5 is hydrogen or methyl;
- HET-2 is a 5- or 6- membered heterocyclyl ring as hereinbefore defined, containing 1 or 2 heteroatoms independently selected from O, N and S; and
- R^7 is selected from $-OR^5$ and $(1-4C)alkyl$;
- 25 or a salt, pro-drug or solvate thereof.

In a further aspect of the invention is provided a compound of the formula (I) as hereinbefore defined wherein

- R^1 is methoxymethyl;
- m is 1 and n is 0 or 1;
- 30 HET-1 is a 5- or 6-membered heteroaryl ring;
- R^2 is $-CONR^4R^5$ or $-SO_2NR^4R^5$;
- R^3 is halo or trifluoromethyl;

R^4 is (1-4C)alkyl [optionally substituted by 1 or 2 substituents independently selected from HET-2, $-OR^5$, $-SO_2R^5$, (3-6C)cycloalkyl (optionally substituted with 1 group selected from R^7) and $-C(O)NR^5R^5$];

R^5 is hydrogen or methyl;

- 5 R^6 is selected from methyl, ethyl, bromo, chloro, fluoro, aminomethyl, N-methylaminomethyl, and dimethylaminomethyl;

HET-2 is a 5- or 6- membered heterocyclyl ring as hereinbefore defined, containing 1 or 2 heteroatoms independently selected from O, N and S; and

R^7 is selected from $-OR^5$ and (1-4C)alkyl;

- 10 or a salt, pro-drug or solvate thereof.

In a further aspect of the invention is provided a compound of the formula (I) as hereinbefore defined wherein

R^1 is methoxymethyl;

m is 1 and n is 0 or 1;

- 15 HET-1 is selected from thiazolyl, isothiazolyl, thiadiazolyl, pyrazolyl, imidazolyl, oxazolyl, isoxazolyl and oxadiazolyl;

R^2 is $-CONR^4R^5$ or $-SO_2NR^4R^5$;

R^3 is halo or trifluoromethyl;

R^4 is (1-4C)alkyl [optionally substituted by 1 or 2 substituents independently selected from

- 20 HET-2, $-OR^5$, $-SO_2R^5$, (3-6C)cycloalkyl and $-C(O)NR^5R^5$];

R^5 is hydrogen or methyl;

R^6 is selected from methyl, ethyl, bromo, chloro, fluoro, aminomethyl, N-methylaminomethyl, and dimethylaminomethyl;

HET-2 is selected from azetidiny, morpholino, morpholinyl, piperidiny, piperazinyl, 3-

- 25 oxopiperazinyl, thiomorpholinyl, pyrrolidinyl, pyrrolidonyl, 2,5-dioxopyrrolidinyl, 1,1-dioxotetrahydrothienyl, 2-oxazolidinonyl, 2-oxotetrahydrofuranlyl, tetrahydrofuranlyl, tetrahydropyranlyl, 1,1-dioxothiophenol, 1,3-dioxolany, 2-oxoimidazolidinyl, 2,4-dioxoimidazolidinyl, pyranlyl and 4-pyridonyl; and

R^7 is selected from $-OR^5$ and (1-4C)alkyl;

- 30 or a salt, pro-drug or solvate thereof.

In a further aspect of the invention is provided a compound of the formula (I) as hereinbefore defined wherein

R^1 is methoxymethyl;

- m is 1 and n is 0 or 1;
HET-1 is selected from pyridyl, pyrazinyl, pyridazinyl and pyrimidinyl;
 R^2 is $-\text{CONR}^4R^5$ or $-\text{SO}_2\text{NR}^4R^5$;
 R^3 is halo or trifluoromethyl;
5 R^4 is (1-4C)alkyl [optionally substituted by 1 or 2 substituents independently selected from HET-2, $-\text{OR}^5$, $-\text{SO}_2R^5$, (3-6C)cycloalkyl and $-\text{C}(\text{O})\text{NR}^5R^5$];
 R^5 is hydrogen or methyl;
 R^6 is selected from methyl, ethyl, bromo, chloro, fluoro, aminomethyl, N-methylaminomethyl, and dimethylaminomethyl;
10 HET-2 is selected from azetidiny, morpholino, morpholinyl, piperidiny, piperazinyl, 3-oxopiperazinyl, thiomorpholinyl, pyrrolidinyl, pyrrolidonyl, 2,5-dioxopyrrolidinyl, 1,1-dioxotetrahydrothienyl, 2-oxazolidinonyl, 2-oxotetrahydrofuranly, tetrahydrofuranly, tetrahydropyranly, 1,1-dioxothiormorpholino, 1,3-dioxolany, 2-oxoimidazolidinyl, 2,4-dioxoimidazolidinyl, pyranly and 4-pyridonyl; and
15 R^7 is selected from $-\text{OR}^5$ and (1-4C)alkyl;
or a salt, pro-drug or solvate thereof.

In a further aspect of the invention is provided a compound of the formula (I) as hereinbefore defined wherein

- R^1 is methoxymethyl;
20 m is 1 and n is 0 or 1;
HET-1 is selected from thiazolyl, isothiazolyl, thiadiazolyl, pyrazolyl, imidazolyl, oxazolyl, isoxazolyl and oxadiazolyl;
 R^2 is $-\text{CONR}^4R^5$ or $-\text{SO}_2\text{NR}^4R^5$;
 R^3 is halo or trifluoromethyl;
25 R^4 is (1-4C)alkyl [optionally substituted by 1 or 2 substituents independently selected from HET-2, $-\text{OR}^5$, $-\text{SO}_2R^5$, (3-6C)cycloalkyl and $-\text{C}(\text{O})\text{NR}^5R^5$];
 R^5 is hydrogen or methyl;
 R^6 is selected from methyl, ethyl, bromo, chloro, fluoro, aminomethyl, N-methylaminomethyl, and dimethylaminomethyl;
30 HET-2 is selected from furyl, thienyl, thiazolyl, isothiazolyl, thiadiazolyl, pyridyl, pyrazinyl, pyridazinyl, pyrazolyl, imidazolyl, pyrimidinyl, oxazolyl, isoxazolyl, oxadiazolyl, pyrrolyl, 1,2,4-triazolyl and 1,2,3-triazolyl; and
 R^7 is selected from $-\text{OR}^5$ and (1-4C)alkyl;

or a salt, pro-drug or solvate thereof.

In a further aspect of the invention is provided a compound of the formula (I) as hereinbefore defined wherein

R^1 is methoxymethyl;

5 m is 1 and n is 0 or 1;

HET-1 is selected from pyridyl, pyrazinyl, pyridazinyl and pyrimidinyl;

R^2 is $-\text{CONR}^4\text{R}^5$ or $-\text{SO}_2\text{NR}^4\text{R}^5$;

R^3 is halo or trifluoromethyl;

R^4 is (1-4C)alkyl [optionally substituted by 1 or 2 substituents independently selected from

10 HET-2, $-\text{OR}^5$, $-\text{SO}_2\text{R}^5$, (3-6C)cycloalkyl and $-\text{C}(\text{O})\text{NR}^5\text{R}^5$];

R^5 is hydrogen or methyl;

R^6 is selected from methyl, ethyl, bromo, chloro, fluoro, aminomethyl, N-methylaminomethyl, and dimethylaminomethyl;

HET-2 is selected from furyl, thienyl, thiazolyl, isothiazolyl, thiadiazolyl, pyridyl, pyrazinyl, 15 pyridazinyl, pyrazolyl, imidazolyl, pyrimidinyl, oxazolyl, isoxazolyl, oxadiazolyl, pyrrolyl, 1,2,4-triazolyl and 1,2,3-triazolyl; and

R^7 is selected from $-\text{OR}^5$ and (1-4C)alkyl;

or a salt, pro-drug or solvate thereof.

In a further aspect of the invention is provided a compound of the formula (I) as hereinbefore defined wherein

R^1 is methoxymethyl;

m is 1 and n is 0 or 1;

HET-1 is selected from thiazolyl, isothiazolyl, thiadiazolyl, pyrazolyl, oxazolyl, isoxazolyl and oxadiazolyl;

25 R^2 is $-\text{CONR}^4\text{R}^5$ or $-\text{SO}_2\text{NR}^4\text{R}^5$;

R^3 is halo or trifluoromethyl;

R^4 is selected from hydrogen, (1-4C)alkyl [optionally substituted by $-\text{OR}^5$], (3-6C)cycloalkyl (optionally substituted with 1 group selected from R^7) and HET-2;

R^5 is hydrogen or methyl;

30 R^6 is selected from methyl, ethyl, bromo, chloro, fluoro, aminomethyl, N-methylaminomethyl, and dimethylaminomethyl;

HET-2 is selected from morpholino, furyl, imidazolyl, isoxazolyl, oxadiazolyl, piperidinyl, piperazinyl, 3-oxopiperazinyl, pyrrolidinyl, 2-pyrrolidonyl, tetrahydropyranyl, 1,1-dioxotetrahydrothienyl, and 2-oxoimidazolidinyl; and

R⁷ is selected from -OR⁵ and (1-4C)alkyl;

5 or a salt, pro-drug or solvate thereof.

In a further aspect of the invention is provided a compound of the formula (I) as hereinbefore defined wherein

R¹ is methoxymethyl;

m is 1 and n is 0 or 1;

10 HET-1 is selected from pyridyl and pyridazinyl;

R² is -CONR⁴R⁵ or -SO₂NR⁴R⁵;

R³ is halo or trifluoromethyl;

R⁴ is selected from hydrogen, (1-4C)alkyl, [optionally substituted by -OR⁵], (3-6C)cycloalkyl (optionally substituted with 1 group selected from R⁷) and HET-2;

15 R⁵ is hydrogen or methyl;

R⁶ is selected from methyl, ethyl, bromo, chloro, fluoro, aminomethyl, N-methylaminomethyl, and dimethylaminomethyl;

HET-2 is selected from morpholino, furyl, imidazolyl, isoxazolyl, oxadiazolyl, piperidinyl, piperazinyl, 3-oxopiperazinyl, pyrrolidinyl, 2-pyrrolidonyl, tetrahydropyranyl, 1,1-

20 dioxotetrahydrothienyl, and 2-oxoimidazolidinyl; and

R⁷ is selected from -OR⁵ and (1-4C)alkyl;

or a salt, pro-drug or solvate thereof.

In a further aspect of the invention is provided a compound of the formula (I) as hereinbefore defined wherein

25 R¹ is methoxymethyl;

m is 1 and n is 0 or 1;

HET-1 is selected from thiazolyl, isothiazolyl, thiadiazolyl, pyrazolyl, oxazolyl, isoxazolyl and oxadiazolyl;

R² is -CONR⁴R⁵ or -SO₂NR⁴R⁵;

30 R³ is halo or trifluoromethyl;

R⁴ is selected from (1-4C)alkyl, [optionally substituted by -OR⁵], (3-6C)cycloalkyl (optionally substituted with 1 group selected from R⁷) and HET-2;

R⁵ is hydrogen or methyl;

R⁶ is selected from methyl, ethyl, bromo, chloro, fluoro, aminomethyl, N-methylaminomethyl, and dimethylaminomethyl;

HET-2 is selected from piperidinyl, piperazinyl, 3-oxopiperazinyl, 2-pyrrolidonyl, 2,5-dioxopyrrolidinyl, 2-oxotetrahydrofuranyl, tetrahydrofuranyl, tetrahydropyranyl, 2-

5 oxoimidazolidinyl, and 2,4-dioxoimidazolidinyl; and

R⁷ is (1-4C)alkyl;

or a salt, pro-drug or solvate thereof.

In a further aspect of the invention is provided a compound of the formula (I) as hereinbefore defined wherein

10 R¹ is methoxymethyl;

m is 1 and n is 0 or 1;

HET-1 is selected from thiazolyl, isothiazolyl, thiadiazolyl, pyrazolyl, oxazolyl, isoxazolyl and oxadiazolyl;

R² is -CONR⁴R⁵ or -SO₂NR⁴R⁵;

15 R³ is halo or trifluoromethyl;

R⁴ is selected from (1-4C)alkyl, [optionally substituted by -OR⁵], (3-6C)cycloalkyl (optionally substituted with 1 group selected from R⁷) and HET-2;

R⁵ is hydrogen or methyl;

R⁶ is selected from methyl, ethyl, bromo, chloro, fluoro, aminomethyl, N-methylaminomethyl,

20 and dimethylaminomethyl;

HET-2 is piperidinyl or piperazinyl; and

R⁷ is (1-4C)alkyl;

or a salt, pro-drug or solvate thereof.

In a further aspect of the invention is provided a compound of the formula (I) as

25 hereinbefore defined wherein

R¹ is methoxymethyl;

m is 1 and n is 0 ;

HET-1 is selected from thiazolyl, thiadiazolyl and pyrazolyl;

R² is -CONR⁴R⁵;

30 R⁴ is piperidinyl, optionally substituted with methyl;

R⁵ is hydrogen or methyl;

R⁶ is methyl;

or a salt, pro-drug or solvate thereof.

In a further aspect of the invention is provided a compound of the formula (I) as hereinbefore defined wherein

- R^1 is methoxymethyl;
 m is 1 and n is 0 or 1;
- 5 HET-1 is selected from pyridyl and pyridazinyl;
 R^2 is $-\text{CONR}^4\text{R}^5$ or $-\text{SO}_2\text{NR}^4\text{R}^5$;
 R^3 is halo or trifluoromethyl;
 R^4 is selected from (1-4C)alkyl, [optionally substituted by $-\text{OR}^5$] and HET-2;
 R^5 is hydrogen or methyl;
- 10 R^6 is selected from methyl, ethyl, bromo, chloro, fluoro, aminomethyl, N-methylaminomethyl, and dimethylaminomethyl;
HET-2 is selected from piperidinyl, piperazinyl, 3-oxopiperazinyl, 2-pyrrolidonyl, 2,5-dioxopyrrolidinyl, 2-oxazolidinonyl, 2-oxotetrahydrofuranyl, tetrahydrofuranyl, tetrahydropyranlyl, 2-oxoimidazolidinyl, and 2,4-dioxoimidazolidinyl; and
- 15 R^7 is (1-4C)alkyl;
or a salt, pro-drug or solvate thereof.

In a further aspect of the invention is provided a compound of the formula (I) as hereinbefore defined wherein

- 20 R^1 is methoxymethyl;
 m is 1 and n is 0 or 1;
HET-1 is selected from pyridyl and pyridazinyl;
 R^2 is $-\text{CONR}^4\text{R}^5$ or $-\text{SO}_2\text{NR}^4\text{R}^5$;
 R^3 is halo or trifluoromethyl;
- 25 R^4 is selected from (1-4C)alkyl, [optionally substituted by $-\text{OR}^5$] and HET-2;
 R^5 is hydrogen or methyl;
 R^6 is selected from methyl, ethyl, bromo, chloro, fluoro, aminomethyl, N-methylaminomethyl, and dimethylaminomethyl;
HET-2 is piperidinyl or piperazinyl; and
- 30 R^7 is (1-4C)alkyl;
or a salt, pro-drug or solvate thereof.

In a further aspect of the invention is provided a compound of the formula (I) as hereinbefore defined wherein

R¹ is methoxymethyl;

m is 1 and n is 0 or 1;

HET-1 is selected from thiazolyl, isothiazolyl, thiadiazolyl, pyrazolyl, oxazolyl, isoxazolyl and oxadiazolyl;

5 R² is -CONR⁴R⁵ or -SO₂NR⁴R⁵;

R³ is halo or trifluoromethyl;

R⁴ and R⁵ together with the nitrogen to which they are attached form a morpholino, piperidinyl, piperazinyl, pyrrolidinyl or azetidiny ring, which ring is optionally substituted on a carbon or nitrogen atom by R⁸;

10 R⁶ is selected from methyl, ethyl, bromo, chloro, fluoro, aminomethyl, N-methylaminomethyl, and dimethylaminomethyl; and

R⁸ is selected from hydroxy, (1-4C)alkoxy and (1-4C)alkyl;

or a salt, pro-drug or solvate thereof.

In a further aspect of the invention is provided a compound of the formula (I) as

15 hereinbefore defined wherein

R¹ is methoxymethyl;

m is 1 and n is 0 or 1;

HET-1 is selected from thiazolyl, isothiazolyl, thiadiazolyl, pyrazolyl, oxazolyl, isoxazolyl and oxadiazolyl;

20 R² is -CONR⁴R⁵ or -SO₂NR⁴R⁵;

R³ is halo or trifluoromethyl;

R⁴ and R⁵ together with the nitrogen to which they are attached form a morpholino, piperidinyl, piperazinyl, pyrrolidinyl or azetidiny ring, which ring is optionally substituted on a carbon or nitrogen atom by R⁸;

25 R⁶ is selected from methyl, ethyl, bromo, chloro, fluoro, aminomethyl, N-methylaminomethyl, and dimethylaminomethyl; and

R⁸ is pyrrolidine or piperidine;

or a salt, pro-drug or solvate thereof.

In a further aspect of the invention is provided a compound of the formula (I) as

30 hereinbefore defined wherein

R¹ is methoxymethyl;

m is 1 and n is 0 or 1;

HET-1 is selected from thiazolyl, isothiazolyl, thiadiazolyl, pyrazolyl, oxazolyl, isoxazolyl and oxadiazolyl;

R^2 is $-\text{CONR}^4\text{R}^5$ or $-\text{SO}_2\text{NR}^4\text{R}^5$;

R^3 is halo or trifluoromethyl;

- 5 R^4 and R^5 together with the nitrogen to which they are attached form a morpholino, piperidinyl, piperazinyl, pyrrolidinyl or azetidinyl ring, which ring is optionally substituted on a carbon or nitrogen atom by (1-4C)alkyl; and

R^6 is selected from methyl, ethyl, bromo, chloro, fluoro, aminomethyl, N-methylaminomethyl, and dimethylaminomethyl;

- 10 or a salt, pro-drug or solvate thereof.

In a further aspect of the invention is provided a compound of the formula (I) as hereinbefore defined wherein

R^1 is methoxymethyl;

m is 1 and n is 0 or 1;

- 15 HET-1 is selected from pyridyl and pyridazinyl;

R^2 is $-\text{CONR}^4\text{R}^5$ or $-\text{SO}_2\text{NR}^4\text{R}^5$;

R^3 is halo or trifluoromethyl;

R^4 and R^5 together with the nitrogen to which they are attached form a morpholino, piperidinyl, piperazinyl, pyrrolidinyl or azetidinyl ring, which ring is optionally substituted on

- 20 a carbon or nitrogen atom by (1-4C)alkyl; and

R^6 is selected from methyl, ethyl, bromo, chloro, fluoro, aminomethyl, N-methylaminomethyl, and dimethylaminomethyl;

or a salt, pro-drug or solvate thereof.

- In a further aspect of the invention is provided a compound of the formula (I) as
25 hereinbefore defined wherein

R^1 is methoxymethyl;

m is 1 and n is 0;

HET-1 is selected from thiazolyl, thiadiazolyl and pyrazolyl;

R^2 is $-\text{CONR}^4\text{R}^5$;

- 30 R^4 and R^5 together with the nitrogen to which they are attached form a piperidinyl, or piperazinyl ring, which ring is optionally substituted on a carbon or nitrogen atom by (1-4C)alkyl or by a pyrrolidinyl ring;

R⁶ is selected from methyl, ethyl, bromo, chloro, fluoro, aminomethyl, N-methylaminomethyl, and dimethylaminomethyl;
or a salt, pro-drug or solvate thereof.

In a further aspect of the invention is provided a compound of the formula (I) as

5 hereinbefore defined wherein

R¹ is methoxymethyl;

m is 1 and n is 0;

HET-1 is selected from thiazolyl, thiadiazolyl and pyrazolyl;

R² is -CONR⁴R⁵;

10 R⁴ and R⁵ together with the nitrogen to which they are attached form an azetidiny ring which ring is optionally substituted on a carbon atom by hydroxy;

R⁶ is selected from methyl, ethyl, bromo, chloro, fluoro, hydroxymethyl, aminomethyl, N-methylaminomethyl, and dimethylaminomethyl;
or a salt, pro-drug or solvate thereof.

15 In a further aspect of the invention is provided a compound of the formula (I) as hereinbefore defined wherein

R¹ is methoxymethyl;

m is 1 and n is 0;

HET-1 is selected from thiazolyl, thiadiazolyl and pyrazolyl;

20 R² is -CONR⁴R⁵;

R⁴ and R⁵ together with the nitrogen to which they are attached form a 7-membered ring HET-3 which ring is optionally substituted on a carbon or nitrogen atom by methyl;

R⁶ is selected from methyl, ethyl, bromo, chloro, fluoro, hydroxymethyl, aminomethyl, N-methylaminomethyl, and dimethylaminomethyl;

25 or a salt, pro-drug or solvate thereof.

In a further aspect of the invention is provided a compound of the formula (I) as hereinbefore defined wherein

R¹ is methoxymethyl;

m is 1 and n is 0;

30 HET-1 is selected from thiazolyl, thiadiazolyl and pyrazolyl;

R² is -CONR⁴R⁵;

R⁴ and R⁵ together with the nitrogen to which they are attached form a 6-10 membered bicyclic heterocyclic ring HET-3;

R⁶ is selected from methyl, ethyl, bromo, chloro, fluoro, hydroxymethyl, aminomethyl, N-methylaminomethyl, and dimethylaminomethyl;
or a salt, pro-drug or solvate thereof.

- In a further aspect of the invention is provided a compound of the formula (I) as
- 5 hereinbefore defined wherein
- R¹ is methoxymethyl;
m is 1 and n is 0 or 1;
HET-1 is a 5- or 6-membered heteroaryl ring;
R² is -S(O)_pR⁴;
- 10 p is 1 or 2;
R³ is halo or trifluoromethyl;
R⁴ is (1-4C)alkyl [optionally substituted by 1 or 2 substituents independently selected from HET-2, -OR⁵, -SO₂R⁵, (3-6C)cycloalkyl (optionally substituted with 1 group selected from R⁷) and -C(O)NR⁵R⁵];
- 15 R⁵ is hydrogen or methyl;
HET-2 is a 5- or 6- membered heterocyclyl ring as hereinbefore defined, containing 1 or 2 heteroatoms independently selected from O, N and S; and
R⁷ is selected from -OR⁵ and (1-4C)alkyl;
or a salt, pro-drug or solvate thereof.
- 20 In a further aspect of the invention is provided a compound of the formula (I) as hereinbefore defined wherein
- R¹ is methoxymethyl;
m is 1 and n is 0 or 1;
HET-1 is a 5- or 6-membered heteroaryl ring;
- 25 R² is -S(O)_pR⁴;
- p is 1 or 2;
R³ is halo or trifluoromethyl;
R⁴ is (1-4C)alkyl [optionally substituted by 1 or 2 substituents independently selected from HET-2, -OR⁵, -SO₂R⁵, (3-6C)cycloalkyl (optionally substituted with 1 group selected from
- 30 R⁷) and -C(O)NR⁵R⁵];
- R⁵ is hydrogen or methyl;
R⁶ is selected from methyl, ethyl, bromo, chloro, fluoro, aminomethyl, N-methylaminomethyl, and dimethylaminomethyl;

HET-2 is a 5- or 6- membered heterocyclyl ring as hereinbefore defined, containing 1 or 2 heteroatoms independently selected from O, N and S; and

R^7 is selected from $-OR^5$ and (1-4C)alkyl;

or a salt, pro-drug or solvate thereof.

- 5 In a further aspect of the invention is provided a compound of the formula (I) as hereinbefore defined wherein

R^1 is methoxymethyl;

m is 1 and n is 0 or 1;

HET-1 is selected from thiazolyl, isothiazolyl, thiadiazolyl, pyrazolyl, imidazolyl, oxazolyl,

- 10 isoxazolyl and oxadiazolyl;

R^2 is $-S(O)_pR^4$;

p is 1 or 2;

R^3 is halo or trifluoromethyl;

R^4 is (1-4C)alkyl [optionally substituted by 1 or 2 substituents independently selected from

- 15 HET-2, $-OR^5$, $-SO_2R^5$, (3-6C)cycloalkyl and $-C(O)NR^5R^5$];

R^5 is hydrogen or methyl;

R^6 is selected from methyl, ethyl, bromo, chloro, fluoro, aminomethyl, N-methylaminomethyl, and dimethylaminomethyl;

HET-2 is selected from azetidiny, morpholino, morpholinyl, piperidiny, piperazinyl, 3-

- 20 oxopiperazinyl, thiomorpholinyl, pyrrolidinyl, pyrrolidonyl, 2,5-dioxopyrrolidinyl, 1,1-dioxotetrahydrothienyl, 2-oxazolidinonyl, 2-oxotetrahydrofuranyl, tetrahydrofuranyl, tetrahydropyranyl, 1,1-dioxothiomorpholino, 1,3-dioxolanyl, 2-oxoimidazolidinyl, 2,4-dioxoimidazolidinyl, pyranyl and 4-pyridonyl; and

R^7 is selected from $-OR^5$ and (1-4C)alkyl;

- 25 or a salt, pro-drug or solvate thereof.

In a further aspect of the invention is provided a compound of the formula (II) as hereinbefore defined wherein

R^1 is methoxymethyl;

m is 1 and n is 0 or 1;

- 30 HET-1 is selected from thiazolyl, isothiazolyl, thiadiazolyl, pyrazolyl, imidazolyl, oxazolyl, isoxazolyl and oxadiazolyl;

R^2 is $-S(O)_pR^4$;

p is 1 or 2;

R³ is halo or trifluoromethyl;

R⁴ is selected from hydrogen, (1-4C)alkyl, [optionally substituted by -OR⁵], (3-6C)cycloalkyl (optionally substituted with 1 group selected from R⁷) and HET-2;

R⁵ is hydrogen or methyl;

- 5 R⁶ is selected from methyl, ethyl, bromo, chloro, fluoro, aminomethyl, N-methylaminomethyl, and dimethylaminomethyl;

HET-2 is selected from furyl, thienyl, thiazolyl, isothiazolyl, thiadiazolyl, pyridyl, pyrazinyl, pyridazinyl, pyrazolyl, imidazolyl, pyrimidinyl, oxazolyl, isoxazolyl, oxadiazolyl, pyrrolyl, 1,2,4-triazolyl and 1,2,3-triazolyl; and

- 10 R⁷ is selected from -OR⁵ and (1-4C)alkyl;
or a salt, pro-drug or solvate thereof.

In a further aspect of the invention is provided a compound of the formula (I) as hereinbefore defined wherein

R¹ is methoxymethyl;

- 15 m is 1 and n is 0 or 1;

HET-1 is selected from pyridyl, pyrazinyl, pyridazinyl and pyrimidinyl;

R² is -S(O)_pR⁴;

p is 1 or 2;

R³ is halo or trifluoromethyl;

- 20 R⁴ is (1-4C)alkyl [optionally substituted by 1 or 2 substituents independently selected from HET-2, -OR⁵, -SO₂R⁵, (3-6C)cycloalkyl and -C(O)NR⁵R⁵];

R⁵ is hydrogen or methyl;

R⁶ is selected from methyl, ethyl, bromo, chloro, fluoro, aminomethyl, N-methylaminomethyl, and dimethylaminomethyl;

- 25 HET-2 is selected from azetidiny, morpholino, morpholinyl, piperidinyl, piperazinyl, 3-oxopiperazinyl, thiomorpholinyl, pyrrolidinyl, pyrrolidonyl, 2,5-dioxopyrrolidinyl, 1,1-dioxotetrahydrothienyl, 2-oxazolidinonyl, 2-oxotetrahydrofuranly, tetrahydrofuranly, tetrahydropyranly, 1,1-dioxothiomorpholino, 1,3-dioxolanyl, 2-oxoimidazolidinyl, 2,4-dioxoimidazolidinyl, pyranly and 4-pyridonyl; and

- 30 R⁷ is selected from -OR⁵ and (1-4C)alkyl;
or a salt, pro-drug or solvate thereof.

In a further aspect of the invention is provided a compound of the formula (I) as hereinbefore defined wherein

R¹ is methoxymethyl;

m is 1 and n is 0 or 1;

HET-1 is selected from pyridyl, pyrazinyl, pyridazinyl and pyrimidinyl;

R² is -S(O)_pR⁴;

5 p is 1 or 2;

R³ is halo or trifluoromethyl;

R⁴ is selected from hydrogen, (1-4C)alkyl, [optionally substituted by -OR⁵], (3-6C)cycloalkyl (optionally substituted with 1 group selected from R⁷) and HET-2;

R⁵ is hydrogen or methyl;

10 R⁶ is selected from methyl, ethyl, bromo, chloro, fluoro, aminomethyl, N-methylaminomethyl, and dimethylaminomethyl;

HET-2 is selected from furyl, thienyl, thiazolyl, isothiazolyl, thiadiazolyl, pyridyl, pyrazinyl, pyridazinyl, pyrazolyl, imidazolyl, pyrimidinyl, oxazolyl, isoxazolyl, oxadiazolyl, pyrrolyl, 1,2,4-triazolyl and 1,2,3-triazolyl; and

15 R⁷ is selected from -OR⁵ and (1-4C)alkyl; or a salt, pro-drug or solvate thereof.

In a further aspect of the invention is provided a compound of the formula (I) as hereinbefore defined wherein

R¹ is methoxymethyl;

20 m is 1 and n is 0 or 1;

HET-1 is selected from thiazolyl, isothiazolyl, thiadiazolyl, pyrazolyl, imidazolyl, oxazolyl, isoxazolyl and oxadiazolyl;

R² is -S(O)_pR⁴;

p is 1 or 2;

25 R³ is halo or trifluoromethyl;

R⁴ is (1-4C)alkyl;

R⁶ is selected from methyl, ethyl, bromo, chloro, fluoro, aminomethyl, N-methylaminomethyl, and dimethylaminomethyl;

or a salt, pro-drug or solvate thereof.

30 In a further aspect of the invention is provided a compound of the formula (I) as hereinbefore defined wherein

R¹ is methoxymethyl;

m is 1 and n is 0;

HET-1 is selected from thiazolyl, thiadiazolyl and pyrazolyl;

R^2 is $-S(O)pR^4$;

p is 1 or 2;

R^4 is (1-4C)alkyl;

5 R^6 is methyl;

or a salt, pro-drug or solvate thereof.

In a further aspect of the invention is provided a compound of the formula (I) as hereinbefore defined wherein

R^1 is methoxymethyl;

10 m is 1 and n is 0;

HET-1 is selected from thiazolyl, thiadiazolyl and pyrazolyl;

R^2 is $-S(O)pR^4$;

p is 1 or 2;

R^4 is (3-6C)cycloalkyl;

15 R^6 is methyl;

or a salt, pro-drug or solvate thereof.

In a further aspect of the invention is provided a compound of the formula (I) as hereinbefore defined wherein

R^1 is methoxymethyl;

20 m is 1 and n is 0 or 1;

HET-1 is selected from pyridyl, pyrazinyl, pyridazinyl and pyrimidinyl;

R^2 is $-S(O)pR^4$;

p is 1 or 2;

R^3 is halo or trifluoromethyl;

25 R^4 is (1-4C)alkyl;

R^6 is selected from methyl, ethyl, bromo, chloro, fluoro, aminomethyl, N-methylaminomethyl, and dimethylaminomethyl;

or a salt, pro-drug or solvate thereof.

In a further aspect of the invention is provided a compound of the formula (I) as
30 hereinbefore defined wherein

R^1 is methoxymethyl;

m is 1 and n is 0 or 1;

HET-1 is a 5- or 6-membered heteroaryl ring;

R² is HET-2;

R³ is halo or trifluoromethyl;

R⁵ is hydrogen or (1-4C)alkyl;

HET-2 is a 5- or 6- membered heterocyclyl ring as hereinbefore defined, containing 1 or 2

5 heteroatoms independently selected from O, N and S; and

R⁷ is selected from -OR⁵ and (1-4C)alkyl;

or a salt, pro-drug or solvate thereof.

In a further aspect of the invention is provided a compound of the formula (I) as hereinbefore defined wherein

10 R¹ is methoxymethyl;

m is 1 and n is 0 or 1;

HET-1 is selected from thiazolyl, isothiazolyl, thiadiazolyl, pyrazolyl, imidazolyl, oxazolyl, isoxazolyl and oxadiazolyl;

R² is HET-2;

15 R³ is halo or trifluoromethyl;

R⁵ is hydrogen or methyl;

HET-2 is selected from azetidiny, morpholino, morpholinyl, piperidiny, piperazinyl, 3-oxopiperazinyl, thiomorpholinyl, pyrrolidinyl, pyrrolidonyl, 2,5-dioxopyrrolidinyl, 1,1-dioxotetrahydrothienyl, 2-oxazolidinonyl, 2-oxotetrahydrofuranyl, tetrahydrofuranyl,

20 tetrahydropyranyl, 1,1-dioxothiomorpholino, 1,3-dioxolanyl, 2-oxoimidazolidinyl, 2,4-dioxoimidazolidinyl, pyranyl and 4-pyridonyl; and

R⁷ is selected from -OR⁵ and (1-4C)alkyl;

or a salt, pro-drug or solvate thereof.

In a further aspect of the invention is provided a compound of the formula (I) as
25 hereinbefore defined wherein

R¹ is methoxymethyl;

m is 1 and n is 0 or 1;

HET-1 is selected from thiazolyl, isothiazolyl, thiadiazolyl, pyrazolyl, imidazolyl, oxazolyl, isoxazolyl and oxadiazolyl;

30 R² is HET-2;

R³ is halo or trifluoromethyl;

R⁵ is hydrogen or methyl;

HET-2 is selected from furyl, thienyl, thiazolyl, isothiazolyl, thiadiazolyl, pyridyl, pyrazinyl, pyridazinyl, pyrazolyl, imidazolyl, pyrimidinyl, oxazolyl, isoxazolyl, oxadiazolyl, pyrrolyl, 1,2,4-triazolyl and 1,2,3-triazolyl; and

R⁷ is selected from -OR⁵ and (1-4C)alkyl;

5 or a salt, pro-drug or solvate thereof.

In a further aspect of the invention is provided a compound of the formula (I) as hereinbefore defined wherein

R¹ is methoxymethyl;

m is 1 and n is 0 or 1;

10 HET-1 is selected from pyridyl, pyrazinyl, pyridazinyl and pyrimidinyl;

R² is HET-2;

R³ is halo or trifluoromethyl;

R⁵ is hydrogen or methyl;

HET-2 is selected from azetidiny, morpholino, morpholinyl, piperidinyl, piperazinyl, 3-oxopiperazinyl, thiomorpholinyl, pyrrolidinyl, pyrrolidonyl, 2,5-dioxopyrrolidinyl, 1,1-dioxotetrahydrothienyl, 2-oxazolidinonyl, 2-oxotetrahydrofuranyl, tetrahydrofuranyl, tetrahydropyranyl, 1,1-dioxothiomorpholino, 1,3-dioxolanyl, 2-oxoimidazolidinyl, 2,4-dioxoimidazolidinyl, pyranyl and 4-pyridonyl; and

R⁷ is selected from -OR⁵ and (1-4C)alkyl;

20 or a salt, pro-drug or solvate thereof.

In a further aspect of the invention is provided a compound of the formula (I) as hereinbefore defined wherein

R¹ is methoxymethyl;

m is 1 and n is 0 or 1;

25 HET-1 is selected from pyridyl, pyrazinyl, pyridazinyl and pyrimidinyl;

R² is HET-2;

R³ is halo or trifluoromethyl;

R⁵ is hydrogen or methyl;

HET-2 is selected from furyl, thienyl, thiazolyl, isothiazolyl, thiadiazolyl, pyridyl, pyrazinyl, pyridazinyl, pyrazolyl, imidazolyl, pyrimidinyl, oxazolyl, isoxazolyl, oxadiazolyl, pyrrolyl, 1,2,4-triazolyl and 1,2,3-triazolyl; and

R⁷ is selected from -OR⁵ and (1-4C)alkyl;

or a salt, pro-drug or solvate thereof.

In a further aspect of the invention is provided a compound of the formula (I) as hereinbefore defined wherein

R¹ is methoxymethyl;

m is 1 and n is 0 or 1;

5 HET-1 is selected from thiazolyl, isothiazolyl, thiadiazolyl, pyrazolyl, imidazolyl, oxazolyl, isoxazolyl and oxadiazolyl;

R² is HET-2;

R³ is halo or trifluoromethyl;

R⁶ is selected from methyl, ethyl, bromo, chloro, fluoro, aminomethyl, N-methylaminomethyl,
10 and dimethylaminomethyl;

HET-2 is selected from azetidiny, morpholino, morpholinyl, piperidiny, piperazinyl, 3-oxopiperazinyl, thiomorpholinyl, pyrrolidiny, pyrrolidonyl, 2,5-dioxopyrrolidiny, 1,1-dioxotetrahydrothienyl, 2-oxazolidinonyl, 2-oxotetrahydrofuranly, tetrahydrofuranly, tetrahydropyranly, 1,1-dioxothiophomorpholino, 1,3-dioxolany, 2-oxoimidazolidiny, 2,4-
15 dioxoimidazolidiny, pyranly and 4-pyridony; and

R⁷ is (1-4C)alkyl;

or a salt, pro-drug or solvate thereof.

In a further aspect of the invention is provided a compound of the formula (I) as hereinbefore defined wherein

20 R¹ is methoxymethyl;

m is 1 and n is 0 or 1;

HET-1 is selected from thiazolyl, isothiazolyl, thiadiazolyl, pyrazolyl, imidazolyl, oxazolyl, isoxazolyl and oxadiazolyl;

R² is HET-2;

25 R³ is halo or trifluoromethyl;

R⁶ is selected from methyl, ethyl, bromo, chloro, fluoro, aminomethyl, N-methylaminomethyl, and dimethylaminomethyl;

HET-2 is selected from furyl, thienyl, thiazolyl, isothiazolyl, thiadiazolyl, pyridyl, pyrazinyl, pyridazinyl, pyrazolyl, imidazolyl, pyrimidinyl, oxazolyl, isoxazolyl, oxadiazolyl, pyrrolyl,
30 1,2,4-triazolyl and 1,2,3-triazolyl; and

R⁷ is (1-4C)alkyl;

or a salt, pro-drug or solvate thereof.

In a further aspect of the invention is provided a compound of the formula (I) as hereinbefore defined wherein

R¹ is methoxymethyl;

m is 1 and n is 0 or 1;

5 HET-1 is selected from pyridyl, pyrazinyl, pyridazinyl and pyrimidinyl;

R² is HET-2;

R³ is halo or trifluoromethyl;

R⁶ is selected from methyl, ethyl, bromo, chloro, fluoro, aminomethyl, N-methylaminomethyl, and dimethylaminomethyl;

10 HET-2 is selected from azetidiny, morpholino, morpholinyl, piperidinyl, piperazinyl, 3-oxopiperazinyl, thiomorpholinyl, pyrrolidinyl, pyrrolidonyl, 2,5-dioxopyrrolidinyl, 1,1-dioxotetrahydrothienyl, 2-oxazolidinonyl, 2-oxotetrahydrofuranyl, tetrahydrofuranyl, tetrahydropyranyl, 1,1-dioxothiomorpholino, 1,3-dioxolanyl, 2-oxoimidazolidinyl, 2,4-dioxoimidazolidinyl, pyranyl and 4-pyridonyl; and

15 R⁷ is (1-4C)alkyl;

or a salt, pro-drug or solvate thereof.

In a further aspect of the invention is provided a compound of the formula (I) as hereinbefore defined wherein

R¹ is methoxymethyl;

20 m is 1 and n is 0 or 1;

HET-1 is selected from pyridyl, pyrazinyl, pyridazinyl and pyrimidinyl;

R² is HET-2;

R³ is halo or trifluoromethyl;

R⁶ is selected from methyl, ethyl, bromo, chloro, fluoro, aminomethyl, N-methylaminomethyl,

25 and dimethylaminomethyl;

HET-2 is selected from furyl, thienyl, thiazolyl, isothiazolyl, thiadiazolyl, pyridyl, pyrazinyl, pyridazinyl, pyrazolyl, imidazolyl, pyrimidinyl, oxazolyl, isoxazolyl, oxadiazolyl, pyrrolyl, 1,2,4-triazolyl and 1,2,3-triazolyl; and

R⁷ is (1-4C)alkyl;

30 or a salt, pro-drug or solvate thereof.

In a further aspect of the invention is provided a compound of the formula (I) as hereinbefore defined wherein

R¹ is methoxymethyl;

m is 0 or 1 and n is 0, 1 or 2;

HET-1 is selected from thiazolyl, pyrazolyl, N-methylpyrazol-3-yl, N-ethylpyrazol-3-yl, 5-methylpyrazol-3-yl, 4-methylthiazol-2-yl, 5-methylthiazol-2-yl, 5-methyl-1,3,4-thiadiazol-2-yl, 4-methyl-1,3,5-thiadiazol-2-yl, 4-hydroxymethylthiazol-2-yl, 4-methoxymethylthiazol-2-yl
5 and 5-bromopyridin-2-yl;

R³ is selected from chloro, fluoro and trifluoromethyl;

R² is selected from azetidinylicarbonyl, methoxyethylaminocarbonyl, imidazolylmethylaminocarbonyl, N-methylpiperidin-4-ylaminocarbonyl, N-methylpiperazin-4-ylcarbonyl, dimethylaminocarbonyl, morpholinocarbonyl, pyrrolidinylcarbonyl, 7-
10 azabicyclo[2.2.1]hept-7-ylcarbonyl, dimethylaminosulfonyl, morpholinosulfonyl, isopropylaminosulfonyl, aminosulfonyl, N-methylpiperazin-4-ylsulfonyl, methoxyethylaminosulfonyl, cyano, ethylsulfonyl, methylsulfonyl, methylthio, methylsulfinyl, isopropylthio and isopropylsulfonyl;
or a salt, pro-drug or solvate thereof.

15 In a further aspect of the invention is provided a compound of the formula (I) as hereinbefore defined wherein

R¹ is methoxymethyl;

m is 0 or 1 and n is 0, 1 or 2;

HET-1 is selected from thiazolyl, pyrazolyl, N-methylpyrazol-3-yl, N-ethylpyrazol-3-yl, 5-
20 methylpyrazol-3-yl, 4-methylthiazol-2-yl, 5-methylthiazol-2-yl, 5-methyl-1,3,4-thiadiazol-2-yl, 4-methyl-1,3,5-thiadiazol-2-yl, 4-hydroxymethylthiazol-2-yl, 4-methoxymethylthiazol-2-yl and 5-bromopyridin-2-yl;

R³ is selected from chloro, fluoro, methoxy and trifluoromethyl;

R² is selected from azetidinylicarbonyl, methoxyethylaminocarbonyl, imidazolylmethylaminocarbonyl, N-methylpiperidin-4-ylaminocarbonyl, N-methylpiperazin-4-ylcarbonyl, dimethylaminocarbonyl, morpholinocarbonyl, pyrrolidinylcarbonyl, 7-
25 azabicyclo[2.2.1]hept-7-ylcarbonyl, dimethylaminosulfonyl, morpholinosulfonyl, isopropylaminosulfonyl, aminosulfonyl, N-methylpiperazin-4-ylsulfonyl, methoxyethylaminosulfonyl, cyano, ethylsulfonyl, methylsulfonyl, methylthio, methylsulfinyl,
30 isopropylthio and isopropylsulfonyl;
or a salt, pro-drug or solvate thereof.

Further preferred compounds of the invention are each of the Examples, each of which provides a further independent aspect of the invention. In further aspects, the present invention also comprises any two or more compounds of the Examples.

In one aspect, particular compounds of the invention comprise any one or more of:

- 5 3-(4-{{(2-methoxyethyl)amino}carbonyl}phenoxy)-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-1,3-thiazol-2-ylbenzamide;
- 3-(4-{{(1H-imidazol-2-ylmethyl)amino}carbonyl}phenoxy)-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-1,3-thiazol-2-ylbenzamide;
- 3-[4-(azetidin-1-ylcarbonyl)phenoxy]-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-1,3-thiazol-
- 10 2-ylbenzamide;
- 3-[(1S)-2-methoxy-(1-methylethyl)oxy]-5-{4-[(4-methylpiperazin-1-yl)carbonyl]phenoxy}-N-1,3-thiazol-2-ylbenzamide;
- 3-(3-{{(2-methoxyethyl)amino}carbonyl}phenoxy)-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-1,3-thiazol-2-ylbenzamide;
- 15 3-(3-{{(1H-imidazol-2-ylmethyl)amino}carbonyl}phenoxy)-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-1,3-thiazol-2-ylbenzamide;
- 3-[(1S)-2-methoxy-(1-methylethyl)oxy]-5-{4-[(4-methylpiperazin-1-yl)carbonyl]phenoxy}-N-(1-methyl-1H-pyrazol-3-yl)benzamide;
- 3-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)-5-[4-(morpholin-4-
- 20 ylcarbonyl)phenoxy]benzamide;
- 3-[4-(azetidin-1-ylcarbonyl)phenoxy]-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)benzamide;
- 3-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)-5-[4-(pyrrolidin-1-ylcarbonyl)phenoxy]benzamide;
- 25 3-[4-(7-azabicyclo[2.2.1]hept-7-ylcarbonyl)phenoxy]-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)benzamide;
- 3-{2-chloro-4-[(dimethylamino)sulfonyl]phenoxy}-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)benzamide;
- 3-[(2-chloro-4-{{(1-methylethyl)amino}sulfonyl}phenyl)oxy]-5-[(1S)-2-methoxy-(1-
- 30 methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)benzamide;
- 3-{{2-chloro-4-{{[2-(methyloxy)ethyl]amino}sulfonyl}phenyl}oxy}-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)benzamide;

- 3-({2-chloro-4-[(4-methylpiperazin-1-yl)sulfonyl]phenyl}oxy)-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)benzamide;
- 3-{4-[(dimethylamino)sulfonyl]phenoxy}-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)benzamide;
- 5 3-[(1S)-2-methoxy-(1-methylethyl)oxy]-5-({4-[(4-methylpiperazin-1-yl)sulfonyl]phenyl}oxy)-N-(1-methyl-1H-pyrazol-3-yl)benzamide;
- 3-{4-[(1-methylethyl)amino)sulfonyl]phenoxy}-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)benzamide;
- 3-(4-{[(2-methoxyethyl)amino]sulfonyl}phenoxy)-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)benzamide;
- 10 (1-methyl-1H-pyrazol-3-yl)benzamide;
- 3-(4-cyanophenoxy)-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)benzamide;
- 3-{[4-(aminocarbonyl)phenyl]oxy}-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)benzamide;
- 15 3-[4-(ethylsulfonyl)phenoxy]-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-1,3-thiazol-2-ylbenzamide;
- 3-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)-5-{[3-(methylthio)phenyl]oxy}benzamide;
- 3-({4-[(1-methylethyl)thio]phenyl}oxy)-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)benzamide;
- 20 1H-pyrazol-3-yl)benzamide;
- 3-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)-5-[3-(methylsulfonyl)phenoxy]benzamide;
- 3-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)-5-[3-(methylsulfinyl)phenoxy]benzamide;
- 25 3-({4-[(1-methylethyl)sulfonyl]phenyl}oxy)-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)benzamide;
- 3-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)-5-[4-(methylsulfonyl)phenoxy]benzamide;
- 3-[(1S)-2-methoxy-(1-methylethyl)oxy]-5-[4-(methylsulfonyl)phenoxy]-N-1,3-thiazol-2-ylbenzamide;
- 30 3-[(1S)-2-methoxy-(1-methylethyl)oxy]-5-[4-(methylsulfonyl)phenoxy]-N-(4-methyl-1,3-thiazol-2-yl)benzamide;

- 3-[(1S)-2-methoxy-(1-methylethyl)oxy]-5-[4-(methylsulfonyl)phenoxy]-N-(5-methyl-1,3-thiazol-2-yl)benzamide;
- 3-[(1S)-2-methoxy-(1-methylethyl)oxy]-5-[4-(methylsulfonyl)phenoxy]-N-(5-methyl-1,3,4-thiadiazol-2-yl)benzamide;
- 5 3-[(1S)-2-methoxy-(1-methylethyl)oxy]-5-[4-(methylsulfonyl)phenoxy]-N-(3-methyl-1,2,4-thiadiazol-5-yl)benzamide;
- N-(1-ethyl-1H-pyrazol-3-yl)-3-[(1S)-2-methoxy-(1-methylethyl)oxy]-5-[4-(methylsulfonyl)phenoxy]benzamide;
- 3-(3,5-difluorophenoxy)-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)benzamide;
- 10 N-(5-bromopyridin-2-yl)-3-(3,5-difluorophenoxy)-5-[(1S)-2-methoxy-(1-methylethyl)oxy]benzamide;
- 3-(3,5-difluorophenoxy)-N-[4-(hydroxymethyl)-1,3-thiazol-2-yl]-5-[(1S)-2-methoxy-(1-methylethyl)oxy]benzamide;
- 15 3-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(5-methyl-1H-pyrazol-3-yl)-5-[4-(methylsulfonyl)phenoxy]benzamide;
- 3-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-[4-(methoxymethyl)-1,3-thiazol-2-yl]-5-[4-(methylsulfonyl)phenoxy]benzamide;
- 3-[4-(azetidin-1-ylcarbonyl)phenoxy]-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(3-methyl-1,2,4-thiadiazol-5-yl)benzamide ;
- 20 3-[(1S)-2-methoxy-(1-methylethyl)oxy]-5-(4-[(1-methylpiperidin-4-yl)amino]carbonyl)phenoxy)-N-(3-methyl-1,2,4-thiadiazol-5-yl)benzamide;
- 3-[4-(azetidin-1-ylcarbonyl)-2-chlorophenoxy]-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)benzamide;
- 25 3-[4-(azetidin-1-ylcarbonyl)-2-fluorophenoxy]-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)benzamide;
- 3-[4-(azetidin-1-ylcarbonyl)-2-(trifluoromethyl)phenoxy]-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)benzamide; and
- 3-{4-[(dimethylamino)carbonyl]phenoxy}-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)benzamide; and/or is selected from
- 30 3-{4-[(dimethylamino)carbonyl]phenoxy}-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)benzamide;

- 3-[4-(azetidin-1-ylcarbonyl)phenoxy]-5-[(1S)-2-methoxy-1-methylethoxy]-N-1H-pyrazol-3-ylbenzamide;
- 3-[4-(ethylsulfonyl)-2-fluorophenoxy]-5-[(1S)-2-methoxy-1-methylethoxy]-N-1H-pyrazol-3-ylbenzamide;
- 5 3-[2-fluoro-4-(methylsulfonyl)phenoxy]-5-[(1S)-2-methoxy-1-methylethoxy]-N-1H-pyrazol-3-ylbenzamide;
- 3-[4-(ethylsulfonyl)-2-fluorophenoxy]-5-[(1S)-2-methoxy-1-methylethoxy]-N-(1-methyl-1H-pyrazol-3-yl)benzamide;
- 3-[4-(azetidin-1-ylcarbonyl)-2-fluorophenoxy]-5-[(1S)-2-methoxy-1-methylethoxy]-N-(5-methyl-1H-pyrazol-3-yl)benzamide;
- 10 3-[4-(azetidin-1-ylcarbonyl)-2-fluorophenoxy]-5-[(1S)-2-methoxy-1-methylethoxy]-N-1H-pyrazol-3-ylbenzamide;
- 3-{4-[(dimethylamino)carbonyl]phenoxy}-5-[(1S)-2-methoxy-1-methylethoxy]-N-(3-methyl-1,2,4-thiadiazol-5-yl)benzamide;
- 15 2-methoxy-4-(3-[(1S)-2-methoxy-1-methylethoxy]-5-[[[(1-methyl-1H-pyrazol-3-yl)amino]carbonyl]phenoxy])-N-methylbenzamide;
- 2-methoxy-4-(3-[(1S)-2-methoxy-1-methylethoxy]-5-[[[(1-methyl-1H-pyrazol-3-yl)amino]carbonyl]phenoxy])-N,N-dimethylbenzamide;
- 3-fluoro-4-(3-[(1S)-2-methoxy-1-methylethoxy]-5-[(1H-pyrazol-3-ylamino)carbonyl]phenoxy)-N,N-dimethylbenzamide;
- 20 3-{4-[(dimethylamino)carbonyl]phenoxy}-5-[(1S)-2-methoxy-1-methylethoxy]-N-(5-methyl-1H-pyrazol-3-yl)benzamide;
- 3-[4-(azetidin-1-ylcarbonyl)-2-chlorophenoxy]-5-[(1S)-2-methoxy-1-methylethoxy]-N-(5-methyl-1H-pyrazol-3-yl)benzamide;
- 25 3-[4-(azetidin-1-ylcarbonyl)phenoxy]-5-[(1S)-2-methoxy-1-methylethoxy]-N-(5-methyl-1H-pyrazol-3-yl)benzamide; and
- 3-[(1S)-2-methoxy-1-methylethoxy]-N-(1-methyl-1H-pyrazol-3-yl)-5-[4-(1,2,4-oxadiazol-3-yl)phenoxy]benzamide;
- or a salt, pro-drug or solvate thereof.
- 30 In another aspect, particular compounds of the invention comprise any one or more of:
- 3-(4-[[[(2-methoxyethyl)amino]carbonyl]phenoxy]-5-[(1S)-2-methoxy-(1-methylethyl)oxy])-N-1,3-thiazol-2-ylbenzamide;

- 3-(4-{{[(1H-imidazol-2-ylmethyl)amino]carbonyl}phenoxy})-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-1,3-thiazol-2-ylbenzamide;
- 3-(3-{{[(2-methoxyethyl)amino]carbonyl}phenoxy})-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-1,3-thiazol-2-ylbenzamide;
- 5 3-(3-{{[(1H-imidazol-2-ylmethyl)amino]carbonyl}phenoxy})-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-1,3-thiazol-2-ylbenzamide;
- 3-{{[2-chloro-4-({[2-(methyloxy)ethyl]amino}sulfonyl)phenyl]oxy}}-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)benzamide;
- 3-(4-{{[(2-methoxyethyl)amino]sulfonyl}phenoxy})-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-10 (1-methyl-1H-pyrazol-3-yl)benzamide;
- 3-[(1S)-2-methoxy-(1-methylethyl)oxy]-5-(4-{{[(1-methylpiperidin-4-yl)amino]carbonyl}phenoxy})-N-(3-methyl-1,2,4-thiadiazol-5-yl)benzamide;
- or a salt, pro-drug or solvate thereof.

In another aspect, particular compounds of the invention comprise any one or more of:

- 15 3-[4-(azetidin-1-ylcarbonyl)phenoxy]-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-1,3-thiazol-2-ylbenzamide;
- 3-[(1S)-2-methoxy-(1-methylethyl)oxy]-5-{4-[(4-methylpiperazin-1-yl)carbonyl]phenoxy}-N-1,3-thiazol-2-ylbenzamide;
- 3-[(1S)-2-methoxy-(1-methylethyl)oxy]-5-{4-[(4-methylpiperazin-1-yl)carbonyl]phenoxy}-N-20 (1-methyl-1H-pyrazol-3-yl)benzamide;
- 3-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)-5-[4-(morpholin-4-ylcarbonyl)phenoxy]benzamide;
- 3-[4-(azetidin-1-ylcarbonyl)phenoxy]-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)benzamide;
- 25 3-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)-5-[4-(pyrrolidin-1-ylcarbonyl)phenoxy]benzamide;
- 3-[4-(7-azabicyclo[2.2.1]hept-7-ylcarbonyl)phenoxy]-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)benzamide;
- 3-({2-chloro-4-[(4-methylpiperazin-1-yl)sulfonyl]phenyl}oxy)-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)benzamide;
- 30 3-[(1S)-2-methoxy-(1-methylethyl)oxy]-5-({4-[(4-methylpiperazin-1-yl)sulfonyl]phenyl}oxy)-N-(1-methyl-1H-pyrazol-3-yl)benzamide;

- 3-[4-(azetidin-1-ylcarbonyl)phenoxy]-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(3-methyl-1,2,4-thiadiazol-5-yl)benzamide;
- 3-[4-(azetidin-1-ylcarbonyl)-2-chlorophenoxy]-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)benzamide;
- 5 3-[4-(azetidin-1-ylcarbonyl)-2-fluorophenoxy]-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)benzamide;
- 3-[4-(azetidin-1-ylcarbonyl)-2-(trifluoromethyl)phenoxy]-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)benzamide;
- 3-[4-(azetidin-1-ylcarbonyl)phenoxy]-5-[(1S)-2-methoxy-1-methylethoxy]-N-1H-pyrazol-3-ylbenzamide;
- 10 3-[4-(azetidin-1-ylcarbonyl)-2-chlorophenoxy]-5-[(1S)-2-methoxy-1-methylethoxy]-N-(5-methyl-1H-pyrazol-3-yl)benzamide;
- 3-[4-(azetidin-1-ylcarbonyl)-2-fluorophenoxy]-5-[(1S)-2-methoxy-1-methylethoxy]-N-(5-methyl-1H-pyrazol-3-yl)benzamide;
- 15 3-[4-(azetidin-1-ylcarbonyl)-2-fluorophenoxy]-5-[(1S)-2-methoxy-1-methylethoxy]-N-1H-pyrazol-3-ylbenzamide;
- 3-[4-(azetidin-1-ylcarbonyl)phenoxy]-5-[(1S)-2-methoxy-1-methylethoxy]-N-(5-methyl-1H-pyrazol-3-yl)benzamide;
- or a salt, pro-drug or solvate thereof.
- 20 In another aspect, particular compounds of the invention comprise any one or more of:
- 3-[4-(azetidin-1-ylcarbonyl)phenoxy]-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-1,3-thiazol-2-ylbenzamide;
- 3-[4-(azetidin-1-ylcarbonyl)phenoxy]-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)benzamide;
- 25 3-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)-5-[4-(pyrrolidin-1-ylcarbonyl)phenoxy]benzamide;
- 3-[4-(azetidin-1-ylcarbonyl)phenoxy]-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(3-methyl-1,2,4-thiadiazol-5-yl)benzamide;
- 3-[4-(azetidin-1-ylcarbonyl)-2-chlorophenoxy]-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)benzamide;
- 30 3-[4-(azetidin-1-ylcarbonyl)-2-fluorophenoxy]-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)benzamide;

- 3-[4-(azetidin-1-ylcarbonyl)-2-(trifluoromethyl)phenoxy]-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)benzamide;
- 3-[4-(azetidin-1-ylcarbonyl)phenoxy]-5-[(1S)-2-methoxy-1-methylethoxy]-N-1H-pyrazol-3-ylbenzamide;
- 5 3-[4-(azetidin-1-ylcarbonyl)-2-chlorophenoxy]-5-[(1S)-2-methoxy-1-methylethoxy]-N-(5-methyl-1H-pyrazol-3-yl)benzamide;
- 3-[4-(azetidin-1-ylcarbonyl)-2-fluorophenoxy]-5-[(1S)-2-methoxy-1-methylethoxy]-N-(5-methyl-1H-pyrazol-3-yl)benzamide;
- 3-[4-(azetidin-1-ylcarbonyl)-2-fluorophenoxy]-5-[(1S)-2-methoxy-1-methylethoxy]-N-1H-pyrazol-3-ylbenzamide;
- 10 3-[4-(azetidin-1-ylcarbonyl)phenoxy]-5-[(1S)-2-methoxy-1-methylethoxy]-N-(5-methyl-1H-pyrazol-3-yl)benzamide;
- or a salt, pro-drug or solvate thereof.

In another aspect, particular compounds of the invention comprise any one or more of:

- 15 2-methoxy-4-(3-[(1S)-2-methoxy-1-methylethoxy]-5-[(1-methyl-1H-pyrazol-3-yl)amino]carbonyl)phenoxy)-N-methylbenzamide;
- 2-methoxy-4-(3-[(1S)-2-methoxy-1-methylethoxy]-5-[(1-methyl-1H-pyrazol-3-yl)amino]carbonyl)phenoxy)-N,N-dimethylbenzamide;
- or a salt, pro-drug or solvate thereof.

- 20 In another aspect, particular compounds of the invention comprises
- 3-[(1S)-2-methoxy-1-methylethoxy]-N-(1-methyl-1H-pyrazol-3-yl)-5-[4-(1,2,4-oxadiazol-3-yl)phenoxy]benzamide;
- or a salt, pro-drug or solvate thereof.

In another aspect, particular compounds of the invention comprise any one or more of:

- 25 3-{2-chloro-4-[(dimethylamino)sulfonyl]phenoxy}-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)benzamide;
- 3-[(2-chloro-4-[(1-methylethyl)amino]sulfonyl]phenyl)oxy]-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)benzamide;
- 3-{4-[(dimethylamino)sulfonyl]phenoxy}-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)benzamide;
- 30 3-{4-[(1-methylethyl)amino]sulfonyl}phenoxy}-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)benzamide;

- 3-(4-cyanophenoxy)-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)benzamide;
- 3-[[4-(aminocarbonyl)phenyl]oxy]-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)benzamide;
- 5 3-[4-(ethylsulfonyl)phenoxy]-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-1,3-thiazol-2-ylbenzamide;
- 3-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)-5-[[3-(methylthio)phenyl]oxy]benzamide;
- 3-({4-[(1-methylethyl)thio]phenyl}oxy)-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)benzamide;
- 10 3-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)-5-[3-(methylsulfonyl)phenoxy]benzamide;
- 3-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)-5-[3-(methylsulfinyl)phenoxy]benzamide;
- 15 3-({4-[(1-methylethyl)sulfonyl]phenyl}oxy)-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)benzamide;
- 3-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)-5-[4-(methylsulfonyl)phenoxy]benzamide;
- 3-[(1S)-2-methoxy-(1-methylethyl)oxy]-5-[4-(methylsulfonyl)phenoxy]-N-1,3-thiazol-2-ylbenzamide;
- 20 3-[(1S)-2-methoxy-(1-methylethyl)oxy]-5-[4-(methylsulfonyl)phenoxy]-N-(4-methyl-1,3-thiazol-2-yl)benzamide;
- 3-[(1S)-2-methoxy-(1-methylethyl)oxy]-5-[4-(methylsulfonyl)phenoxy]-N-(5-methyl-1,3-thiazol-2-yl)benzamide;
- 25 3-[(1S)-2-methoxy-(1-methylethyl)oxy]-5-[4-(methylsulfonyl)phenoxy]-N-(5-methyl-1,3,4-thiadiazol-2-yl)benzamide;
- 3-[(1S)-2-methoxy-(1-methylethyl)oxy]-5-[4-(methylsulfonyl)phenoxy]-N-(3-methyl-1,2,4-thiadiazol-5-yl)benzamide;
- N-(1-ethyl-1H-pyrazol-3-yl)-3-[(1S)-2-methoxy-(1-methylethyl)oxy]-5-[4-(methylsulfonyl)phenoxy]benzamide;
- 30 3-(3,5-difluorophenoxy)-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)benzamide;

- N-(5-bromopyridin-2-yl)-3-(3,5-difluorophenoxy)-5-[(1S)-2-methoxy-(1-methylethyl)oxy]benzamide;
- 3-(3,5-difluorophenoxy)-N-[4-(hydroxymethyl)-1,3-thiazol-2-yl]-5-[(1S)-2-methoxy-(1-methylethyl)oxy]benzamide;
- 5 3-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(5-methyl-1H-pyrazol-3-yl)-5-[4-(methylsulfonyl)phenoxy]benzamide;
- 3-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-[4-(methoxymethyl)-1,3-thiazol-2-yl]-5-[4-(methylsulfonyl)phenoxy]benzamide;
- 3-{4-[(dimethylamino)carbonyl]phenoxy}-5-[(1S)-2-methoxy-1-methylethoxy]-N-(3-methyl-10 1,2,4-thiadiazol-5-yl)benzamide;
- 3-{4-[(dimethylamino)carbonyl]phenoxy}-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)benzamide;
- 3-{4-[(dimethylamino)carbonyl]phenoxy}-5-[(1S)-2-methoxy-1-methylethoxy]-N-1H-pyrazol-3-ylbenzamide;
- 15 3-fluoro-4-{3-[(1S)-2-methoxy-1-methylethoxy]-5-[(1H-pyrazol-3-ylamino)carbonyl]phenoxy}-N,N-dimethylbenzamide;
- 3-{4-[(dimethylamino)carbonyl]phenoxy}-5-[(1S)-2-methoxy-1-methylethoxy]-N-(5-methyl-1H-pyrazol-3-yl)benzamide;
- 3-[4-(Ethylsulfonyl)-2-fluorophenoxy]-5-[(1S)-2-methoxy-1-methylethoxy]-N-1H-pyrazol-3-20 ylbenzamide;
- 3-[2-fluoro-4-(methylsulfonyl)phenoxy]-5-[(1S)-2-methoxy-1-methylethoxy]-N-1H-pyrazol-3-ylbenzamide;
- 3-[4-(ethylsulfonyl)-2-fluorophenoxy]-5-[(1S)-2-methoxy-1-methylethoxy]-N-(1-methyl-1H-pyrazol-3-yl)benzamide;
- 25 or a salt, pro-drug or solvate thereof.

The compounds of the invention may be administered in the form of a pro-drug. A pro-drug is a bioprecursor or pharmaceutically acceptable compound being degradable in the body to produce a compound of the invention (such as an ester or amide of a

30 compound of the invention, particularly an in-vivo hydrolysable ester). Various forms of prodrugs are known in the art. For examples of such prodrug derivatives, see:

a) Design of Prodrugs, edited by H. Bundgaard, (Elsevier, 1985) and Methods in Enzymology, Vol. 42, p. 309-396, edited by K. Widder, *et al.* (Academic Press, 1985);

- b) A Textbook of Drug Design and Development, edited by Krogsgaard-Larsen;
- c) H. Bundgaard, Chapter 5 "Design and Application of Prodrugs", by H. Bundgaard p. 113-191 (1991);
- d) H. Bundgaard, Advanced Drug Delivery Reviews, 8, 1-38 (1992);
- 5 e) H. Bundgaard, *et al.*, Journal of Pharmaceutical Sciences, 77, 285 (1988); and
- f) N. Kakeya, *et al.*, Chem Pharm Bull, 32, 692 (1984).

The contents of the above cited documents are incorporated herein by reference.

Examples of pro-drugs are as follows. An in-vivo hydrolysable ester of a compound of the invention containing a carboxy or a hydroxy group is, for example, a pharmaceutically-
 10 acceptable ester which is hydrolysed in the human or animal body to produce the parent acid or alcohol. Suitable pharmaceutically-acceptable esters for carboxy include C₁ to C₆alkoxymethyl esters for example methoxymethyl, C₁ to C₆alkanoyloxymethyl esters for example pivaloyloxymethyl, phthalidyl esters, C₃ to C₈cycloalkoxycarbonyloxyC₁ to C₆alkyl esters for example
 15 1-cyclohexylcarbonyloxyethyl; 1,3-dioxolen-2-onylmethyl esters, for example 5-methyl-1,3-dioxolen-2-onylmethyl; and C₁₋₆alkoxycarbonyloxyethyl esters.

An in-vivo hydrolysable ester of a compound of the invention containing a hydroxy group includes inorganic esters such as phosphate esters (including phosphoramidic cyclic esters) and α -acyloxyalkyl ethers and related compounds which as a result of the in-vivo
 20 hydrolysis of the ester breakdown to give the parent hydroxy group/s. Examples of α -acyloxyalkyl ethers include acetoxymethoxy and 2,2-dimethylpropionyloxy-methoxy. A selection of in-vivo hydrolysable ester forming groups for hydroxy include alkanoyl, benzoyl, phenylacetyl and substituted benzoyl and phenylacetyl, alkoxycarbonyl (to give alkyl carbonate esters), dialkylcarbamoyl and N-(dialkylaminoethyl)-N-alkylcarbamoyl (to give
 25 carbamates), dialkylaminoacetyl and carboxyacetyl.

A suitable pharmaceutically-acceptable salt of a compound of the invention is, for example, an acid-addition salt of a compound of the invention which is sufficiently basic, for example, an acid-addition salt with, for example, an inorganic or organic acid, for example hydrochloric, hydrobromic, sulphuric, phosphoric, trifluoroacetic, citric or maleic acid. In
 30 addition a suitable pharmaceutically-acceptable salt of a benzoxazinone derivative of the invention which is sufficiently acidic is an alkali metal salt, for example a sodium or potassium salt, an alkaline earth metal salt, for example a calcium or magnesium salt, an

ammonium salt or a salt with an organic base which affords a physiologically-acceptable cation, for example a salt with methylamine, dimethylamine, trimethylamine, piperidine, morpholine or tris-(2-hydroxyethyl)amine.

A further feature of the invention is a pharmaceutical composition comprising a
5 compound of Formula (I) as defined above, or a salt, solvate or prodrug thereof, together with a pharmaceutically-acceptable diluent or carrier.

According to another aspect of the invention there is provided a compound of Formula (I) as defined above for use as a medicament.

Further according to the invention there is provided a compound of Formula (I) for use
10 in the preparation of a medicament for treatment of a disease mediated through GLK, in particular type 2 diabetes.

The compound is suitably formulated as a pharmaceutical composition for use in this way.

According to another aspect of the present invention there is provided a method of
15 treating GLK mediated diseases, especially diabetes, by administering an effective amount of a compound of Formula (I) or salt, solvate or pro-drug thereof, to a mammal in need of such treatment.

Specific diseases which may be treated by a compound or composition of the invention include: blood glucose lowering in type 2 Diabetes Mellitus without a serious risk of
20 hypoglycaemia (and potential to treat type 1), dyslipidemia, obesity, insulin resistance, metabolic syndrome X, impaired glucose tolerance.

As discussed above, thus the GLK/GLKRP system can be described as a potential "Diabesity" target (of benefit in both Diabetes and Obesity). Thus, according to another aspect of the invention there is provided the use of a compound of Formula (I) or salt, solvate
25 or pro-drug thereof, in the preparation of a medicament for use in the combined treatment or prevention of diabetes and obesity.

According to another aspect of the invention there is provided the use of a compound of Formula (I) or salt, solvate or pro-drug thereof, in the preparation of a medicament for use in the treatment or prevention of obesity.

30 According to a further aspect of the invention there is provided a method for the combined treatment of obesity and diabetes by administering an effective amount of a compound of Formula (I) or salt, solvate or pro-drug thereof, to a mammal in need of such treatment.

According to a further aspect of the invention there is provided a method for the treatment of obesity by administering an effective amount of a compound of Formula (I) or salt, solvate or pro-drug thereof, to a mammal in need of such treatment.

The compositions of the invention may be in a form suitable for oral use (for example as
5 tablets, lozenges, hard or soft capsules, aqueous or oily suspensions, emulsions, dispersible powders or granules, syrups or elixirs), for topical use (for example as creams, ointments, gels, or aqueous or oily solutions or suspensions), for administration by inhalation (for example as a finely divided powder or a liquid aerosol), for administration by insufflation (for example as a finely divided powder) or for parenteral administration (for example as a sterile
10 aqueous or oily solution for intravenous, subcutaneous, intramuscular or intramuscular dosing or as a suppository for rectal dosing). Dosage forms suitable for oral use are preferred.

The compositions of the invention may be obtained by conventional procedures using conventional pharmaceutical excipients, well known in the art. Thus, compositions intended for oral use may contain, for example, one or more colouring, sweetening, flavouring and/or
15 preservative agents.

Suitable pharmaceutically acceptable excipients for a tablet formulation include, for example, inert diluents such as lactose, sodium carbonate, calcium phosphate or calcium carbonate, granulating and disintegrating agents such as corn starch or algenic acid; binding agents such as starch; lubricating agents such as magnesium stearate, stearic acid or talc;
20 preservative agents such as ethyl or propyl p-hydroxybenzoate, and anti-oxidants, such as ascorbic acid. Tablet formulations may be uncoated or coated either to modify their disintegration and the subsequent absorption of the active ingredient within the gastrointestinal tract, or to improve their stability and/or appearance, in either case, using conventional coating agents and procedures well known in the art.

25 Compositions for oral use may be in the form of hard gelatin capsules in which the active ingredient is mixed with an inert solid diluent, for example, calcium carbonate, calcium phosphate or kaolin, or as soft gelatin capsules in which the active ingredient is mixed with water or an oil such as peanut oil, liquid paraffin, or olive oil.

Aqueous suspensions generally contain the active ingredient in finely powdered form
30 together with one or more suspending agents, such as sodium carboxymethylcellulose, methylcellulose, hydroxypropylmethylcellulose, sodium alginate, polyvinyl-pyrrolidone, gum tragacanth and gum acacia; dispersing or wetting agents such as lecithin or condensation products of an alkylene oxide with fatty acids (for example polyoxethylene stearate), or

condensation products of ethylene oxide with long chain aliphatic alcohols, for example heptadecaethyleneoxycetanol, or condensation products of ethylene oxide with partial esters derived from fatty acids and a hexitol such as polyoxyethylene sorbitol monooleate, or condensation products of ethylene oxide with long chain aliphatic alcohols, for example
5 heptadecaethyleneoxycetanol, or condensation products of ethylene oxide with partial esters derived from fatty acids and a hexitol such as polyoxyethylene sorbitol monooleate, or condensation products of ethylene oxide with partial esters derived from fatty acids and hexitol anhydrides, for example polyethylene sorbitan monooleate. The aqueous suspensions may also contain one or more preservatives (such as ethyl or propyl p-hydroxybenzoate, anti-
10 oxidants (such as ascorbic acid), colouring agents, flavouring agents, and/or sweetening agents (such as sucrose, saccharine or aspartame).

Oily suspensions may be formulated by suspending the active ingredient in a vegetable oil (such as arachis oil, olive oil, sesame oil or coconut oil) or in a mineral oil (such as liquid paraffin). The oily suspensions may also contain a thickening agent such as beeswax, hard
15 paraffin or cetyl alcohol. Sweetening agents such as those set out above, and flavouring agents may be added to provide a palatable oral preparation. These compositions may be preserved by the addition of an anti-oxidant such as ascorbic acid.

Dispersible powders and granules suitable for preparation of an aqueous suspension by the addition of water generally contain the active ingredient together with a dispersing or
20 wetting agent, suspending agent and one or more preservatives. Suitable dispersing or wetting agents and suspending agents are exemplified by those already mentioned above. Additional excipients such as sweetening, flavouring and colouring agents, may also be present.

The pharmaceutical compositions of the invention may also be in the form of oil-in-water emulsions. The oily phase may be a vegetable oil, such as olive oil or arachis oil, or a
25 mineral oil, such as for example liquid paraffin or a mixture of any of these. Suitable emulsifying agents may be, for example, naturally-occurring gums such as gum acacia or gum tragacanth, naturally-occurring phosphatides such as soya bean, lecithin, an esters or partial esters derived from fatty acids and hexitol anhydrides (for example sorbitan monooleate) and condensation products of the said partial esters with ethylene oxide such as polyoxyethylene
30 sorbitan monooleate. The emulsions may also contain sweetening, flavouring and preservative agents.

Syrups and elixirs may be formulated with sweetening agents such as glycerol, propylene glycol, sorbitol, aspartame or sucrose, and may also contain a demulcent, preservative, flavouring and/or colouring agent.

The pharmaceutical compositions may also be in the form of a sterile injectable aqueous
5 or oily suspension, which may be formulated according to known procedures using one or more of the appropriate dispersing or wetting agents and suspending agents, which have been mentioned above. A sterile injectable preparation may also be a sterile injectable solution or suspension in a non-toxic parenterally-acceptable diluent or solvent, for example a solution in 1,3-butanediol.

10 Compositions for administration by inhalation may be in the form of a conventional pressurised aerosol arranged to dispense the active ingredient either as an aerosol containing finely divided solid or liquid droplets. Conventional aerosol propellants such as volatile fluorinated hydrocarbons or hydrocarbons may be used and the aerosol device is conveniently arranged to dispense a metered quantity of active ingredient.

15 For further information on formulation the reader is referred to Chapter 25.2 in Volume 5 of Comprehensive Medicinal Chemistry (Corwin Hansch; Chairman of Editorial Board), Pergamon Press 1990.

The amount of active ingredient that is combined with one or more excipients to produce a single dosage form will necessarily vary depending upon the host treated and the
20 particular route of administration. For example, a formulation intended for oral administration to humans will generally contain, for example, from 0.5 mg to 2 g of active agent compounded with an appropriate and convenient amount of excipients which may vary from about 5 to about 98 percent by weight of the total composition. Dosage unit forms will generally contain about 1 mg to about 500 mg of an active ingredient. For further information
25 on Routes of Administration and Dosage Regimes the reader is referred to Chapter 25.3 in Volume 5 of Comprehensive Medicinal Chemistry (Corwin Hansch; Chairman of Editorial Board), Pergamon Press 1990.

The size of the dose for therapeutic or prophylactic purposes of a compound of the Formula (I) will naturally vary according to the nature and severity of the conditions, the age
30 and sex of the animal or patient and the route of administration, according to well known principles of medicine.

In using a compound of the Formula (I) for therapeutic or prophylactic purposes it will generally be administered so that a daily dose in the range, for example, 0.5 mg to 75 mg per

kg body weight is received, given if required in divided doses. In general lower doses will be administered when a parenteral route is employed. Thus, for example, for intravenous administration, a dose in the range, for example, 0.5 mg to 30 mg per kg body weight will generally be used. Similarly, for administration by inhalation, a dose in the range, for example, 0.5 mg to 25 mg per kg body weight will be used. Oral administration is however preferred.

The elevation of GLK activity described herein may be applied as a sole therapy or in combination with one or more other substances and/or treatments for the indication being treated. Such conjoint treatment may be achieved by way of the simultaneous, sequential or separate administration of the individual components of the treatment. Simultaneous treatment may be in a single tablet or in separate tablets. For example in the treatment of diabetes mellitus, chemotherapy may include the following main categories of treatment:

- 1) Insulin and insulin analogues;
- 2) Insulin secretagogues including sulphonylureas (for example glibenclamide, glipizide), prandial glucose regulators (for example repaglinide, nateglinide);
- 3) Agents that improve incretin action (for example dipeptidyl peptidase IV inhibitors, and GLP-1 agonists);
- 4) Insulin sensitising agents including PPARgamma agonists (for example pioglitazone and rosiglitazone), and agents with combined PPARalpha and gamma activity;
- 5) Agents that modulate hepatic glucose balance (for example metformin, fructose 1, 6 bisphosphatase inhibitors, glycogen phosphorylase inhibitors, glycogen synthase kinase inhibitors);
- 6) Agents designed to reduce the absorption of glucose from the intestine (for example acarbose);
- 7) Agents that prevent the reabsorption of glucose by the kidney (SGLT inhibitors);
- 8) Agents designed to treat the complications of prolonged hyperglycaemia (for example aldose reductase inhibitors);
- 9) Anti-obesity agents (for example sibutramine and orlistat);
- 10) Anti- dyslipidaemia agents such as, HMG-CoA reductase inhibitors (eg statins); PPARα agonists (fibrates, eg gemfibrozil); bile acid sequestrants (cholestyramine); cholesterol absorption inhibitors (plant stanols, synthetic inhibitors); bile acid

absorption inhibitors (IBATi) and nicotinic acid and analogues (niacin and slow release formulations);

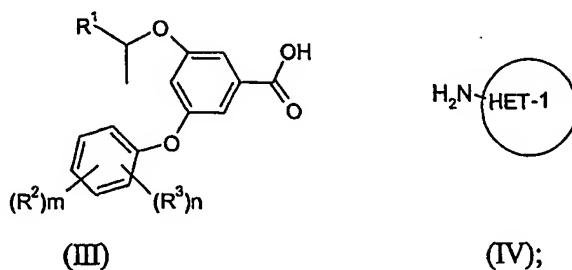
- 11) Antihypertensive agents such as, β blockers (eg atenolol, inderal); ACE inhibitors (eg lisinopril); Calcium antagonists (eg. nifedipine); Angiotensin receptor antagonists (eg
5 candesartan), α antagonists and diuretic agents (eg. furosemide, benzthiazide);
- 12) Haemostasis modulators such as, antithrombotics, activators of fibrinolysis and antiplatelet agents; thrombin antagonists; factor Xa inhibitors; factor VIIa inhibitors; antiplatelet agents (eg. aspirin, clopidogrel); anticoagulants (heparin and Low molecular weight analogues, hirudin) and warfarin;
- 10 13) Agents which antagonise the actions of glucagon; and
- 14) Anti-inflammatory agents, such as non-steroidal anti-inflammatory drugs (eg. aspirin) and steroidal anti-inflammatory agents (eg. cortisone).

According to another aspect of the present invention there is provided individual
15 compounds produced as end products in the Examples set out below and salts, solvates and pro-drugs thereof.

A compound of the invention, or a salt thereof, may be prepared by any process known to be applicable to the preparation of such compounds or structurally related compounds. Functional groups may be protected and deprotected using conventional methods. For
20 examples of protecting groups such as amino and carboxylic acid protecting groups (as well as means of formation and eventual deprotection), see T.W. Greene and P.G.M. Wuts, "Protective Groups in Organic Synthesis", Second Edition, John Wiley & Sons, New York, 1991.

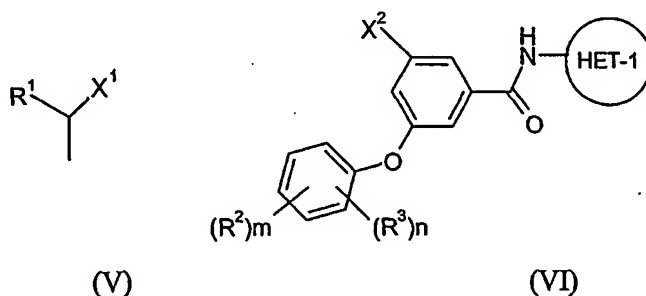
Processes for the synthesis of compounds of Formula (I) are provided as a further
25 feature of the invention. Thus, according to a further aspect of the invention there is provided a process for the preparation of a compound of Formula (I), which comprises a process a) to d) (wherein the variables are as defined hereinbefore for compounds of Formula (I) unless otherwise defined):

(a) reaction of an acid of Formula (III) or activated derivative thereof with a compound of Formula (IV),



5 or

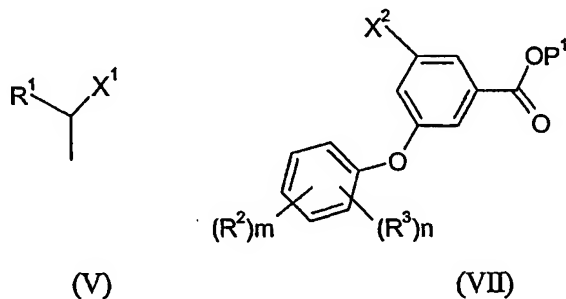
(b) reaction of a compound of Formula (V) with a compound of Formula (VI),



10 wherein X^1 is a leaving group and X^2 is a hydroxyl group or X^1 is a hydroxyl group and X^2 is a leaving group;

process (b) could also be accomplished using the intermediate ester Formula (VII),

wherein P^1 is a protecting group as hereinafter described, followed by ester hydrolysis and amide formation by procedures described elsewhere and well known to those skilled in the art;

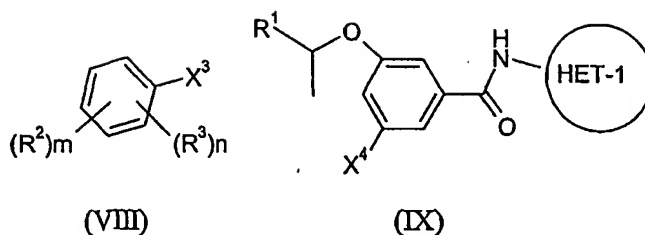


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or

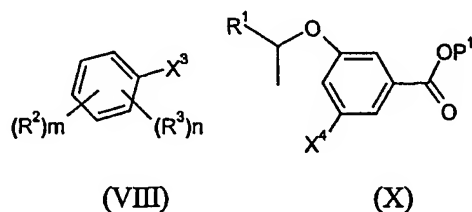
(c) reaction of a compound of Formula (VIII) with a compound of Formula (IX)

- 64 -



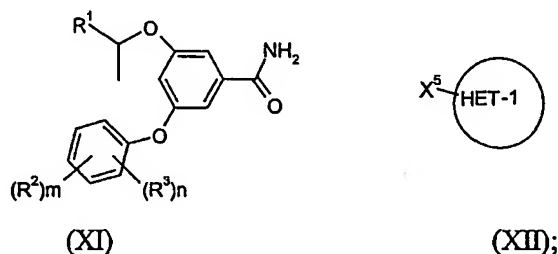
wherein X^3 is a leaving group or an organometallic reagent and X^4 is a hydroxyl group or X^3 is a hydroxyl group and X^4 is a leaving group or an organometallic reagent;

- 5 process (c) could also be accomplished using the intermediate ester Formula (X), followed by ester hydrolysis and amide formation by procedures described elsewhere and well known to those skilled in the art; or



10

(d) reaction of a compound of Formula (XI) with a compound of Formula (XII),



wherein X^5 is a leaving group;

- 15 and thereafter, if necessary:
- i) converting a compound of Formula (I) into another compound of Formula (I);
 - ii) removing any protecting groups; and/or
 - iii) forming a salt, pro-drug or solvate thereof.

Suitable leaving groups X^1 to X^5 for processes b) to d) are any leaving group known in the art for these types of reactions, for example halo, alkoxy, trifluoromethanesulfonyloxy, methanesulfonyloxy, or p-toulenesulfonyloxy; or a group (such as a hydroxy group) that may be converted into a leaving group (such as an oxytriphenylphosphonium group) *in situ*.

20 Compounds of Formulae (III) to (XII) are commercially available, or are known in the art, or may be made by processes known in the art as shown, for example, in the accompanying

Examples. For further information on processes for making such compounds, we refer to our PCT publications WO 03/000267, WO 03/015774 and WO 03/000262 and references therein. In general it will be appreciated that any aryl-O or alkyl-O bond may be formed by nucleophilic substitution or metal catalysed processes, optionally in the presence of a suitable base.

5 Examples of conversions of a compound of Formula (I) into another compound of Formula (I), well known to those skilled in the art, include functional group interconversions such as hydrolysis, hydrogenation, hydrogenolysis, oxidation or reduction, and/or further functionalisation by standard reactions such as amide or metal-catalysed coupling, or nucleophilic displacement reactions;

10 Specific reaction conditions for the above reactions are as follows, wherein when P¹ is a protecting group P¹ is preferably C₁₋₄alkyl, for example methyl or ethyl:

Process a) – coupling reactions of amino groups with carboxylic acids to form an amide are well known in the art. For example,

(i) using an appropriate coupling reaction, such as a carbodiimide coupling reaction performed
15 with EDAC (1-(3-dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride) in the presence of dimethylaminopyridine (DMAP) in a suitable solvent such as dichloromethane (DCM), chloroform or dimethylformamide (DMF) at room temperature; or

(ii) reaction in which the carboxylic group is activated to an acid chloride by reaction with oxalyl chloride in the presence of a suitable solvent such as DCM. The acid chloride can then
20 be reacted with a compound of Formula (IV) in the presence of a base, such as triethylamine or pyridine, in a suitable solvent such as chloroform or DCM at a temperature between 0°C and 80°C.

Process b) – compounds of Formula (V) and (VI) can be reacted together in a suitable solvent, such as DMF or tetrahydrofuran (THF), with a base such as sodium hydride or potassium
25 *tert*-butoxide, at a temperature in the range 0 to 200°C, optionally using microwave heating or metal catalysis such as palladium(II)acetate, palladium on carbon, copper(II)acetate or copper(I)iodide; alternatively, compounds of Formula (V) and (VI) can be reacted together in a suitable solvent, such as THF or DCM, with a suitable phosphine such as triphenylphosphine, and azodicarboxylate such as diethylazodicarboxylate; process b) could
30 also be carried out using a precursor to the ester of formula (VII) such as an aryl-nitrile or trifluoromethyl derivative, followed by conversion to a carboxylic acid and amide formation as previously described;

Process c) - compounds of Formula (VIII) and (IX) can be reacted together in a suitable solvent, such as DMF or THF, with a base such as sodium hydride or potassium *tert*-butoxide, at a temperature in the range 0 to 200°C, optionally using microwave heating or metal catalysis such as palladium(II)acetate, palladium on carbon, copper(II)acetate or

- 5 copper(I)iodide; process c) could also be carried out using a precursor to the ester of formula (X) such as an aryl-nitrile or trifluoromethyl derivative, followed by conversion to a carboxylic acid and amide formation as previously described;

Process d) - reaction of a compound of Formula (XI) with a compound of Formula (XII) can be performed in a polar solvent, such as DMF or a non-polar solvent such as THF with a
10 strong base, such as sodium hydride or potassium *tert*-butoxide at a temperature between 0 and 200°C, optionally using microwave heating or metal catalysis, such as palladium(II)acetate, palladium on carbon, copper(II)acetate or copper(I)iodide.

Certain intermediates of formula (III), (VI), (VII), (IX) and/or (XI) are believed to be novel and comprise an independent aspect of the invention.

- 15 Certain intermediates of formula (III), (IX) and/or (XI) wherein R¹ is methoxymethyl are believed to be novel and comprise an independent aspect of the invention.

During the preparation process, it may be advantageous to use a protecting group for a functional group within the molecule. Protecting groups may be removed by any convenient method as described in the literature or known to the skilled chemist as appropriate for the
20 removal of the protecting group in question, such methods being chosen so as to effect removal of the protecting group with minimum disturbance of groups elsewhere in the molecule.

- Specific examples of protecting groups are given below for the sake of convenience, in which "lower" signifies that the group to which it is applied preferably has 1-4 carbon atoms.
25 It will be understood that these examples are not exhaustive. Where specific examples of methods for the removal of protecting groups are given below these are similarly not exhaustive. The use of protecting groups and methods of deprotection not specifically mentioned is of course within the scope of the invention.

A carboxy protecting group may be the residue of an ester-forming aliphatic or
30 araliphatic alcohol or of an ester-forming silanol (the said alcohol or silanol preferably containing 1-20 carbon atoms). Examples of carboxy protecting groups include straight or branched chain (1-12C)alkyl groups (e.g. isopropyl, *t*-butyl); lower alkoxy lower alkyl groups (e.g. methoxymethyl, ethoxymethyl, isobutoxymethyl; lower aliphatic acyloxy lower alkyl

groups, (e.g. acetoxymethyl, propionyloxymethyl, butyryloxymethyl, pivaloyloxymethyl); lower alkoxy carbonyloxy lower alkyl groups (e.g. 1-methoxycarbonyloxyethyl, 1-ethoxycarbonyloxyethyl); aryl lower alkyl groups (e.g. *p*-methoxybenzyl, *o*-nitrobenzyl, *p*-nitrobenzyl, benzhydryl and phthalidyl); tri(lower alkyl)silyl groups (e.g. trimethylsilyl and *t*-butyldimethylsilyl); tri(lower alkyl)silyl lower alkyl groups (e.g. trimethylsilylethyl); and (2-6C)alkenyl groups (e.g. allyl and vinyloxyethyl).

Methods particularly appropriate for the removal of carboxyl protecting groups include for example acid-, metal- or enzymically-catalysed hydrolysis.

Examples of hydroxy protecting groups include lower alkenyl groups (e.g. allyl); lower alkanoyl groups (e.g. acetyl); lower alkoxy carbonyl groups (e.g. *t*-butoxycarbonyl); lower alkenyloxycarbonyl groups (e.g. allyloxycarbonyl); aryl lower alkoxy carbonyl groups (e.g. benzoyloxycarbonyl, *p*-methoxybenzyloxycarbonyl, *o*-nitrobenzyloxycarbonyl, *p*-nitrobenzyloxycarbonyl); tri lower alkyl/arylsilyl groups (e.g. trimethylsilyl, *t*-butyldimethylsilyl, *t*-butyldiphenylsilyl); aryl lower alkyl groups (e.g. benzyl) groups; and triaryl lower alkyl groups (e.g. triphenylmethyl).

Examples of amino protecting groups include formyl, aralkyl groups (e.g. benzyl and substituted benzyl, e.g. *p*-methoxybenzyl, nitrobenzyl and 2,4-dimethoxybenzyl, and triphenylmethyl); di-*p*-anisylmethyl and furylmethyl groups; lower alkoxy carbonyl (e.g. *t*-butoxycarbonyl); lower alkenyloxycarbonyl (e.g. allyloxycarbonyl); aryl lower alkoxy carbonyl groups (e.g. benzyloxycarbonyl, *p*-methoxybenzyloxycarbonyl, *o*-nitrobenzyloxycarbonyl, *p*-nitrobenzyloxycarbonyl); trialkylsilyl (e.g. trimethylsilyl and *t*-butyldimethylsilyl); alkylidene (e.g. methylidene); benzylidene and substituted benzylidene groups.

Methods appropriate for removal of hydroxy and amino protecting groups include, for example, acid-, base, metal- or enzymically-catalysed hydrolysis, or photolytically for groups such as *o*-nitrobenzyloxycarbonyl, or with fluoride ions for silyl groups.

Examples of protecting groups for amide groups include aralkoxymethyl (e.g. benzyloxymethyl and substituted benzyloxymethyl); alkoxymethyl (e.g. methoxymethyl and trimethylsilylethoxymethyl); tri alkyl/arylsilyl (e.g. trimethylsilyl, *t*-butyldimethylsilyl, *t*-butyldiphenylsilyl); tri alkyl/arylsilyloxymethyl (e.g. *t*-butyldimethylsilyloxymethyl, *t*-butyldiphenylsilyloxymethyl); 4-alkoxyphenyl (e.g. 4-methoxyphenyl); 2,4-di(alkoxy)phenyl (e.g. 2,4-dimethoxyphenyl); 4-alkoxybenzyl (e.g. 4-methoxybenzyl); 2,4-di(alkoxy)benzyl

(e.g. 2,4-di(methoxy)benzyl); and alk-1-enyl (e.g. allyl, but-1-enyl and substituted vinyl e.g. 2-phenylvinyl).

Aralkoxymethyl, groups may be introduced onto the amide group by reacting the latter group with the appropriate aralkoxymethyl chloride, and removed by catalytic hydrogenation.

- 5 Alkoxymethyl, tri alkyl/arylsilyl and tri alkyl/silyloxymethyl groups may be introduced by reacting the amide with the appropriate chloride and removing with acid; or in the case of the silyl containing groups, fluoride ions. The alkoxyphenyl and alkoxybenzyl groups are conveniently introduced by arylation or alkylation with an appropriate halide and removed by oxidation with ceric ammonium nitrate. Finally alk-1-enyl groups may be introduced by
- 10 reacting the amide with the appropriate aldehyde and removed with acid.

The following examples are for illustration purposes and are not intended to limit the scope of this application. Each exemplified compound represents a particular and independent aspect of the invention. In the following non-limiting Examples, unless otherwise stated:

- 15 (i) evaporations were carried out by rotary evaporation in *vacuo* and work-up procedures were carried out after removal of residual solids such as drying agents by filtration;
- (ii) operations were carried out at room temperature, that is in the range 18-25°C and under an atmosphere of an inert gas such as argon or nitrogen;
- (iii) yields are given for illustration only and are not necessarily the maximum
- 20 attainable;

- (iv) the structures of the end-products of the Formula (I) were confirmed by nuclear (generally proton) magnetic resonance (NMR) with a field strength (for proton) of 300 or 400 MHz, and mass spectral techniques; proton magnetic resonance chemical shift values were measured on the delta scale and peak multiplicities are shown as follows: s, singlet; d,
- 25 doublet; t, triplet; m, multiplet; br, broad; q, quartet, quin, quintet;

(v) intermediates were not generally fully characterised and purity was assessed by thin layer chromatography (TLC), high-performance liquid chromatography (HPLC), infra-red (IR) or NMR analysis; and

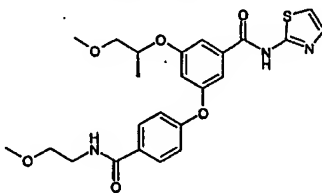
- (vi) Biotage cartridges refer to pre-packed silica cartridges (from 40g up to 400g),
- 30 eluted using a biotage pump and fraction collector system; Biotage UK Ltd, Hertford, Herts, UK.

Abbreviations

DCM	dichloromethane;
DEAD	diethylazodicarboxylate;
DIAD	diisopropylazodicarboxylate;
5 DIPEA	<i>N,N</i> -Diisopropylethylamine;
DMSO	dimethyl sulphoxide;
DMA	dimethylacetamide;
DMF	dimethylformamide;
EDAC	1-(3-dimethylaminopropyl)-3-ethylcarbodiimide
10	hydrochloride;
HATU	<i>O</i> -(7-azabenzotriazol-1-yl)-1,1,3,3-tetramethyluronium hexafluorophosphate;
HPLC	high pressure liquid chromatography;
HPMC	Hydroxypropylmethylcellulose;
15 LCMS	liquid chromatography / mass spectroscopy;
NMR	nuclear magnetic resonance spectroscopy;
RT	room temperature;
THF	tetrahydrofuran.

20 All compound names were derived using ACD NAME computer package.

Example 1: 3-(4-{{(2-Methoxyethyl)amino}carbonyl}phenoxy)-5-(2-(1*S*)-methoxy-(1-methylethyl)oxy)-*N*-1,3-thiazol-2-ylbenzamide



25

To a suspension of 4-({3-{{(1*S*)-2-methoxy-(1-methylethyl)oxy}-5-[(1,3-thiazol-2-ylamino)carbonyl] phenyl}oxy)benzoic acid (107 mg), HATU (122 mg) and 2-methoxyethylamine (38 mg) in DMF (2 mL), was added DIPEA (0.11 mL) and the mixture stirred at ambient temperature for 1 hour. Water (30 mL) was added and the mixture extracted with ethyl

acetate (3 x 15 mL). The combined organic extracts were washed with brine, dried (MgSO₄), and evaporated to a residue which was chromatographed on silica with ethyl acetate as eluant to give the desired compound (63 mg).

¹H NMR δ (d₆-DMSO): 1.2 (d, 3H), 3.3 (s, 6H), 3.4-3.5 (m, 6H), 4.7-4.8 (m, 1H), 6.85 (s, 1H), 7.1 (d, 2H), 7.25 (m, 2H), 7.55 (d, 2H), 7.9 (d, 2H), 8.45 (s, 1H); *m/z* 486 (M+H)⁺

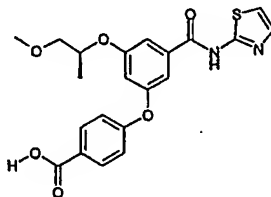
In a similar manner to that described above, **Examples 1a-1c** were also prepared:-

Example	Structure	<i>m/z</i>	NMR
1a		508 (M+H) ⁺	¹ H NMR δ (d ₆ -DMSO): 1.2 (d, 3H), 3.3 (s, 3H), 3.4-3.5 (d, 2H), 4.45 (d, 2H), 4.7-4.8 (m, 1H), 6.85 (m, 3H), 7.1 (d, 2H), 7.25 (d, 2H), 7.55 (d, 2H), 7.95 (d, 2H), 8.95 (t, 1H)
1b		468 (M+H) ⁺	¹ H NMR δ (d ₆ -DMSO): 1.25 (d, 3H), 2.2-2.3 (m, 2H), 3.3 (s, 3H), 3.5 (m, 2H), 4.0 (m, 2H), 4.3 (m, 2H), 4.8 (m, 1H), 6.9 (s, 1H), 7.1 (d, 2H), 7.25 (m, 1H), 7.35 (s, 1H), 7.55 (d, 2H), 7.65 (d, 2H), 12.6 (s, 1H)
1c		511 (M+H) ⁺	¹ H NMR δ (d ₆ -DMSO): 1.25 (d, 3H), 2.2 (s, 3H), 2.3 (m, 4H), 3.3 (s, 3H), 3.4-3.6 (m, 6H), 4.8 (m, 1H), 6.9 (s, 1H), 7.1 (d, 2H), 7.25 (m, 1H), 7.35 (s, 1H), 7.55 (d, 2H), 7.65 (d, 2H), 12.6 (s, 1H)

The required acid for **Example 1** was prepared as described below:

10

4-({3-[(1*S*)-2-Methoxy-(1-methylethyl)oxy]-5-[(1,3-thiazol-2-ylamino)carbonyl]phenyl}oxy)benzoic acid



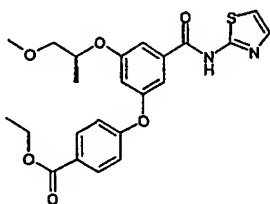
A solution of ethyl 4-({3-[(1*S*)-2-methoxy-(1-methylethyl)oxy]-5-[(1,3-thiazol-2-ylamino)carbonyl]phenyl}oxy)benzoate (334 mg) in THF (10 mL) was added to a solution of

15

lithium hydroxide monohydrate (82 mg) in water (5 mL). The mixture was stirred at ambient temperature for 16 hours and the THF removed *in vacuo*. The aqueous layer was acidified with 1M hydrochloric acid (1.83 mL), and the solid precipitate filtered off, washed with water and dried *in vacuo* to give the desired compound (268 mg).

- 5 ^1H NMR δ (d_6 -DMSO): 1.2 (d, 3H), 3.25 (s, 3H), 3.5 (m, 2H), 4.7-4.8 (m, 1H), 6.9 (t, 1H), 7.1 (d, 2H), 7.25 (d, 1H), 7.35 (s, 1H), 7.55 (d, 2H), 7.95 (d, 2H), 12.75 (s, 1H); m/z 429 ($\text{M}+\text{H}$) $^+$

Ethyl 4-({3-}[(1*S*)-2-methoxy-(1-methylethyl)oxy]-5-[(1,3-thiazol-2-ylamino)carbonyl]phenyl}oxy)benzoate



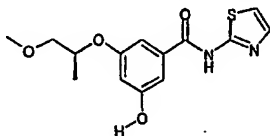
10

A solution of 3-hydroxy-5-{{[(1*S*)-2-methoxy-(1-methylethyl)oxy]-*N*-1,3-thiazol-2-yl}benzamide (1.0g), 4-ethoxycarbonylphenylboronic acid (1.18 g), copper (II) acetate (1.19g), triethylamine (2.25 mL) and freshly activated 4Å molecular sieves (4 g) in DCM (50 mL) was stirred at ambient temperature and under ambient atmosphere for 2 days. The reaction

- 15 mixture was filtered through diatomaceous earth, washed with DCM (2 x 10 mL), the DCM removed *in vacuo* and the residual oil partitioned between ethyl acetate (75 mL) and 1M hydrochloric acid (30 mL). The ethyl acetate layer was separated, washed sequentially with aqueous sodium hydrogen carbonate solution and brine, dried (MgSO_4), and evaporated to a residue which was chromatographed on silica with 30% ethyl acetate in isohexane as eluant to
- 20 give the desired compound (700 mg).

^1H NMR δ (CDCl_3): 1.3 (d, 3H), 1.4 (t, 3H), 3.4 (s, 3H), 3.5-3.6 (m, 2H), 4.35 (q, 2H), 4.5-4.6 (m, 1H), 6.85 (s, 1H), 6.95 (d, 1H), 7.0 (d, 2H), 7.15 (s, 1H), 7.2 (d, 1H), 7.35 (d, 1H), 8.05 (d, 2H); m/z 457 ($\text{M}+\text{H}$) $^+$

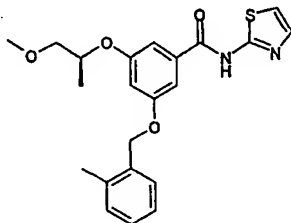
- 25 3-Hydroxy-5-{{[(1*S*)-2-methoxy-(1-methylethyl)oxy]-*N*-1,3-thiazol-2-yl}benzamide



A solution of 3-[[*(1S)*-2-methoxy-(1-methylethyl)oxy]-5-[[*(2-methylphenyl)*methyl]oxy]-*N*-1,3-thiazol-2-ylbenzamide (6.9 g) and thioanisole (10 mL) in trifluoroacetic acid (65 mL) was stirred at ambient temperature for 16 hours. The trifluoroacetic acid was removed *in vacuo* and the residual oil partitioned between ethyl acetate (75 mL) and aqueous sodium hydrogen carbonate solution (200 mL). The aqueous layer was separated, extracted with ethyl acetate (2 x 75 mL), and the combined organic extracts washed with brine, dried (MgSO₄), and evaporated to a residue which was chromatographed on silica with 50% ethyl acetate in isohexane as eluant to give the desired compound (4.6 g).

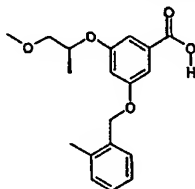
¹H NMR δ (CDCl₃): 1.3 (d, 3H), 3.4 (s, 3H), 3.5-3.6 (m, 2H), 4.5-4.6 (m, 1H), 6.65 (s, 1H), 6.95 (d, 1H), 7.05 (s, 1H), 7.1 (s, 1H), 7.25 (d, 1H); *m/z* 309 (M+H)⁺

3-[[*(1S)*-2-Methoxy-(1-methylethyl)oxy]-5-[[*(2-methylphenyl)*methyl]oxy]-*N*-1,3-thiazol-2-ylbenzamide



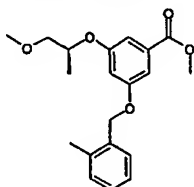
To a solution of 3-[[*(1S)*-2-methoxy-(1-methylethyl)oxy]-5-[[*(2-methylphenyl)*methyl]oxy]benzoic acid (9.55 g) in DCM (140 mL) was added oxalyl chloride (2.83 mL), followed by DMF (1 drop), and the mixture stirred at ambient temperature for 16 hours. The DCM and excess oxalyl chloride were removed *in vacuo*, the residual oil dissolved in DCM (25 mL) and added to a solution of 2-aminothiazole (2.84g) and triethylamine (7.88 mL) in DCM (75 mL) at 0-5°C, and the mixture stirred at ambient temperature for 4 hours. The DCM and excess triethylamine were removed *in vacuo*, the residual oil partitioned between ethyl acetate (100 mL) and 1M hydrochloric acid (100 mL). The ethyl acetate layer was separated, washed sequentially with 1M hydrochloric acid, aqueous sodium hydrogen carbonate solution, and brine, dried (MgSO₄), and evaporated to a residue which was chromatographed on alumina with ethyl acetate as eluant to give the desired compound (11.0 g).

¹H NMR δ (CDCl₃): 1.3 (d, 3H), 2.35 (s, 3H), 3.4 (s, 3H), 3.5-3.6 (m, 2H), 4.55-4.6 (m, 1H), 5.0 (s, 2H), 6.8 (s, 1H), 6.95 (d, 1H), 7.15 (s, 1H), 7.25 (m, 5H), 7.4 (d, 1H); *m/z* 413 (M+H)⁺

3-[(1S)-2-Methoxy-(1-methylethyl)oxy]-5-[[[(2-methylphenyl)methyl]oxy]benzoic acid

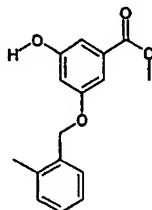
A solution of methyl 3-[(1S)-2-methoxy-(1-methylethyl)oxy]-5-[[[(2-methylphenyl)methyl]oxy]benzoate (10.65g) in THF (200 mL) and methanol (50 mL) was added to a solution of lithium hydroxide monohydrate (6.0g) in water (100 mL). The mixture was stirred at ambient temperature for 16 hours and the THF and methanol removed *in vacuo*. The aqueous layer was acidified to pH1 with hydrochloric acid, and extracted with ethyl acetate (3 x 50 mL). The combined organic extracts were washed with brine, dried (MgSO₄), and evaporated to give the desired compound (9.55 g).

10 m/z 329 (M-H)⁻

Methyl 3-[(1S)-2-methoxy-(1-methylethyl)oxy]-5-[[[(2-methylphenyl)methyl]oxy] benzoate

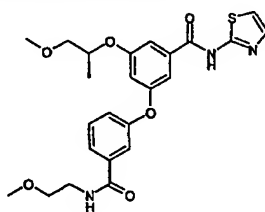
A stirred suspension of methyl 3-hydroxy-5-[[[(2-methylphenyl)methyl]oxy]benzoate (15.3 g) and polymer-supported triphenyl phosphine (39.2 g) in dry DCM (900 mL) was cooled in an ice-bath and diisopropyl azodicarboxylate (11.88 mL) was added drop wise. The reaction mixture was stirred at 0-5°C for 30 minutes and (R)-1-methoxy-propan-2-ol was added dropwise. The reaction mixture was stirred at ambient temperature for 16 hours, filtered through diatomaceous earth and the DCM evaporated to a residue which was chromatographed on silica with 10% ethyl acetate in isohexane as eluant to give the desired compound (10.7 g).

¹H NMR δ (CDCl₃): 1.3 (d, 3H), 2.4 (s, 3H), 3.4 (s, 3H), 3.5-3.6 (m, 2H), 3.9 (s, 3H), 4.55-4.6 (m, 1H), 5.0 (s, 2H), 6.8 (s, 1H), 7.25 (m, 5H), 7.4 (d, 1H)

Methyl 3-hydroxy-5-{{(2-methylphenyl)methyl}oxy}benzoate

To a solution of methyl 3,5-dihydroxybenzoate (50 g, 0.30 mol) in DMF (500 mL) at 0°C was added sodium hydride (10.8 g, 0.27 mol) portionwise, maintaining the reaction temperature below 10°C. The reaction was allowed to warm to 15°C, and was stirred for 20 minutes. The mixture was cooled to 0°C and a solution of 2-methylbenzyl bromide (36 mL, 0.27 mol) in DMF (50 mL) was added over 30 minutes. The reaction was warmed to ambient temperature and concentrated *in vacuo*, the residual oil partitioned between ethyl acetate (500 mL) and water (250 mL), the ethyl acetate layer separated, washed sequentially with water and brine, dried (MgSO₄) and evaporated to a residue which was chromatographed on silica eluting with a gradient of 0-100% ethyl acetate in isohexane to give the desired compound (21.9 g).
¹H NMR δ (CDCl₃) 2.39 (s, 3H), 3.90 (s, 3H), 5.02 (s, 2H), 5.61 (s, 1H), 6.69 (t, 1H), 7.15-7.42 (m, 6H)

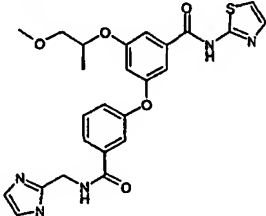
Example 2: 3-(3-{{(2-Methoxyethyl)amino}carbonyl}phenoxy)-5-[(1*S*)-2-methoxy-(1-methylethyl)oxy]-*N*-1,3-thiazol-2-ylbenzamide



To a suspension of 3-({3-[(1*S*)-2-methoxy-(1-methylethyl)oxy]-5-[(1,3-thiazol-2-ylamino)carbonyl] phenyl}oxy)benzoic acid (107 mg), HATU (122 mg) and 2-methoxyethylamine (38 mg) in DMF (2 mL) was added DIPEA (0.11 mL) and the mixture stirred at ambient temperature for 1 hour. Water (30 mL) was added and the mixture extracted with ethyl acetate (3 x 15 mL). The combined organic extracts were washed with brine, dried (MgSO₄), and evaporated to a residue which was chromatographed on silica, with ethyl acetate as eluant, to give the desired compound (85 mg).

^1H NMR δ (d_6 -DMSO): 1.2 (d, 3H), 3.25 (s, 3H), 3.3 (s, 3H), 3.4-3.5 (m, 6H), 4.7-4.8 (m, 1H), 6.8 (s, 1H), 7.2-7.25 (m, 3H), 7.55 (m, 4H), 7.7 (d, 1H), 8.55 (t, 1H), 12.6 (s, 1H); m/z 486 ($M+H$) $^+$

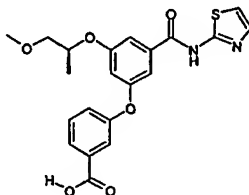
5 In a similar manner, **Example 2a** was also prepared:-

Example	Structure	m/z	NMR
2a		508 ($M+H$) $^+$	^1H NMR δ (d_6 -DMSO): 1.25 (d, 3H), 3.3 (s, 3H), 3.5 (m, 2H), 4.45 (d, 2H), 4.7-4.8 (m, 1H), 6.8 (s, 1H), 6.85 (s, 2H), 7.2 (s, 1H), 7.25 (d, 2H), 7.5 (m, 3H), 7.6 (s, 1H), 7.75 (d, 2H), 9.0 (t, 1H)

The required acid for **Example 2** was prepared as described below:

3-({3-[(1*S*)-2-Methoxy-(1-methylethyl)oxy]-5-[(1,3-thiazol-2-ylamino)carbonyl]

10 phenyl}oxy)benzoic acid

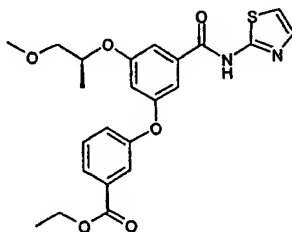


A solution of ethyl 3-({3-[(1*S*)-2-methoxy-(1-methylethyl)oxy]-5-[(1,3-thiazol-2-ylamino)carbonyl]phenyl}oxy)benzoate (319 mg) in THF (10 mL) was added to a solution of lithium hydroxide monohydrate (78 mg) in water (5 mL). The mixture was stirred at ambient

15 temperature for 16 hours and the THF removed *in vacuo*. The aqueous layer was acidified with 1M hydrochloric acid (1.75 mL), the solid precipitate filtered off, washed with water and dried *in vacuo* to give the desired compound (283 mg).

^1H NMR δ (d_6 -DMSO): 1.2 (d, 3H), 3.25 (s, 3H), 3.5 (m, 2H), 4.7-4.8 (m, 1H), 6.85 (t, 1H), 7.25 (m, 2H), 7.35 (dd, 1H), 7.55 (m, 4H), 7.75 (d, 1H); m/z 429 ($M+H$) $^+$

Ethyl 3-((3-((1*S*)-2-methoxy-(1-methylethyl)oxy)-5-[(1,3-thiazol-2-ylamino)carbonyl]phenyl)oxy)benzoate



A solution of 3-hydroxy-5-((1*S*)-2-methoxy-(1-methylethyl)oxy)-*N*-1,3-thiazol-2-ylbenzamide (1.0 g), 3-ethoxycarbonylphenylboronic acid (1.18 g), copper (II) acetate (1.19 g), triethylamine (2.25 mL) and freshly activated 4Å molecular sieves (4g) in DCM (50 mL) was stirred at ambient temperature and under ambient atmosphere for 2 days. The reaction mixture was filtered through diatomaceous earth, washed with DCM (2 x 10 mL), the DCM removed *in vacuo*, and the residual oil partitioned between ethyl acetate (75 mL) and 1M

10 hydrochloric acid (30 mL). The ethyl acetate layer was separated, washed sequentially with aqueous sodium hydrogen carbonate solution and brine, dried (MgSO₄), and evaporated to a residue which was chromatographed on silica (eluting with 30% ethyl acetate in isohexane) to give the desired ester (680 mg).

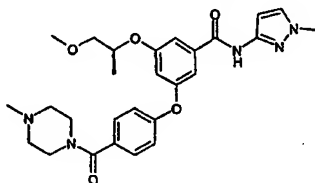
¹H NMR δ (CDCl₃): 1.3 (d, 3H), 1.4 (t, 3H), 3.4 (s, 3H), 3.5-3.6 (m, 2H), 4.35 (q, 2H), 4.5-4.6 (m, 1H), 6.8 (t, 1H), 6.95 (d, 1H), 7.1 (d, 1H), 7.2 (m, 2H), 7.3 (d, 1H), 7.4 (t, 1H), 7.7 (d, 1H), 7.85 (d, 1H), 11.6 (s, 1H); *m/z* 457 (M+H)⁺

15

The synthesis of 3-hydroxy-5-((1*S*)-2-methoxy-(1-methylethyl)oxy)-*N*-1,3-thiazol-2-ylbenzamide is described above in Example 1.

20

Example 3: 3-[(1*S*)-2-Methoxy-(1-methylethyl)oxy]-5-{4-[(4-methylpiperazin-1-yl)carbonyl]phenoxy}-*N*-(1-methyl-1*H*-pyrazol-3-yl)benzamide



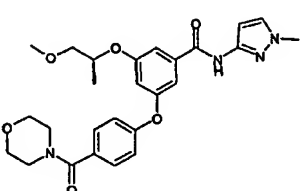
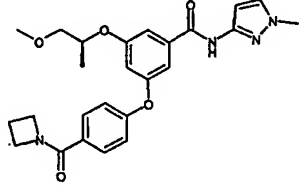
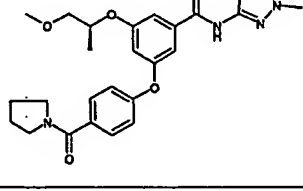
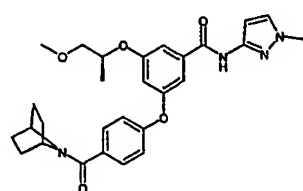
25 To a suspension of 4-[(3-((1*S*)-2-methoxy-(1-methylethyl)oxy)-5-((1-methyl-1*H*-pyrazol-3-yl)amino)carbonyl]phenyl)oxy]benzoic acid (212 mg), HATU (400 mg) and *N*-

methylpiperazine (105 mg) in DMF (10 mL), was added DIPEA (0.35 mL) and the mixture stirred at ambient temperature for 24 hours. Water (30 mL) was added and the mixture extracted with ethyl acetate (3 x 15 mL). The combined organic extracts were washed with brine, dried (MgSO₄), and evaporated to a residue which was chromatographed on silica
 5 eluting with a gradient of 0-50% methanol in ethyl acetate to give the desired compound (130 mg).

¹H NMR δ (CDCl₃): 1.32 (d, 3H), 2.35 (s, 3H), 2.43 (m, 4H), 3.41 (s, 3H), 3.54 (m, 2H), 3.6-3.8 (m, 4H), 3.82 (s, 3H), 4.59 (m, 1H), 6.78 (m, 2H), 7.05 (t, 3H), 7.22 (m, 1H), 7.27 (m, 1H), 7.42 (d, 2H), 8.30 (br s, 1H); *m/z* 508 (M+H)⁺

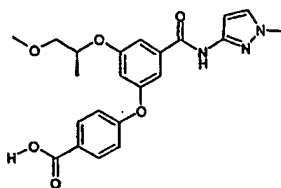
10

In a similar manner to that described above, **Examples 3a-3d** were also prepared:-

Example	Structure	<i>m/z</i>	NMR
3a		495 (M+H) ⁺	¹ H NMR δ (CDCl ₃): 1.31 (d, 3H), 3.4 (s, 3H), 3.46-3.61 (m, 2H), 3.62-3.77 (m, 8H), 3.81 (s, 3H), 4.60 (m, 1H), 6.78 (m, 2H), 7.02 (s, 1H), 7.07 (m, 2H), 7.22 (m, 1H), 7.28 (m, 1H), 7.42 (d, 2H), 8.31 (br s, 1H)
3b		464 (M+H) ⁺	¹ H NMR δ (CDCl ₃): 1.30 (d, 3H), 2.38 (m, 2H), 3.39 (s, 3H), 3.48-3.60 (m, 2H), 3.78 (s, 3H), 4.20-4.40 (m, 4H), 4.58 (m, 1H), 6.78 (m, 2H), 7.00 (d, 2H), 7.08 (s, 1H), 7.22 (s, 1H), 7.28 (s, 1H), 7.63 (d, 2H), 8.72 (s, 1H)
3c		479 (M+H) ⁺	¹ H NMR δ (CDCl ₃): 1.33 (d, 3H), 1.94 (m, 4H), 3.40 (s, 3H), 3.52 (m, 4H), 3.65 (m, 2H), 3.80 (s, 3H), 4.58 (m, 1H), 6.78 (m, 2H), 7.03 (d, 2H), 7.09 (m, 1H), 7.22 (m, 1H), 7.27 (m, 1H), 7.54 (d, 2H), 8.38 (brs, 1H)
3d		505 (M+H) ⁺	¹ H NMR δ (CDCl ₃): 1.32 (d, 3H), 1.52 (m, 4H), 1.88 (m, 4H), 3.40 (s, 3H), 3.45-3.60 (m, 2H), 3.80 (s, 2H), 4.25 (m, 1H), 4.59 (m, 1H), 4.70 (m, 1H), 6.79 (m, 2H), 7.02 (d, 2H), 7.10 (m, 1H), 7.22 (m, 1H), 7.27 (m, 1H), 7.58 (d, 2H), 8.38 (s, 1H)

The required acid for **Example 3** was prepared as described below:

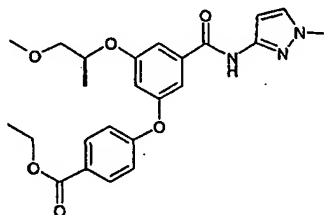
4-[(3-[(1*S*)-2-Methoxy-(1-methylethyl)oxy])-5-[(1-methyl-1*H*-pyrazol-3-yl)amino]carbonyl}phenyl)oxy]benzoic acid



A solution of ethyl 4-[(3-[(1*S*)-2-methoxy-(1-methylethyl)oxy])-5-[(1-methyl-1*H*-pyrazol-3-yl)amino]carbonyl}phenyl)oxy]benzoate (5.45 g) in THF (200 mL) was added to a solution of lithium hydroxide monohydrate (2.52 g) in water (100 mL). The mixture was stirred at ambient temperature for 48 hours and the THF removed *in vacuo*. The aqueous layer was acidified with 1M hydrochloric acid (60 mL), and the solid precipitate filtered off, washed with water and dried *in vacuo* to give the desired acid (5 g).

¹H NMR δ (d_6 -DMSO): 1.22 (d, 3H), 3.26 (s, 3H), 3.45 (m, 2H), 3.75 (s, 3H), 4.71 (m, 1H), 6.51 (m, 1H), 6.84 (m, 1H), 7.08 (d, 2H), 7.24 (m, 1H), 7.44 (s, 1H), 7.57 (m, 1H), 7.95 (d, 2H), 10.84 (br s, 1H), 12.80 (br s, 1H); m/z 426 (M+H)⁺

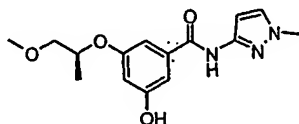
Ethyl 4-[(3-[(1*S*)-2-methoxy-(1-methylethyl)oxy])-5-[(1-methyl-1*H*-pyrazol-3-yl)amino]carbonyl}phenyl)oxy]benzoate



A solution of 3-hydroxy-5-[(1*S*)-2-methoxy-(1-methylethyl)oxy]-*N*-(1-methyl-1*H*-pyrazol-3-yl)benzamide (10.0 g), 4-ethoxycarbonylphenylboronic acid (9.4 g), copper (II) acetate (9 g), triethylamine (23 mL) and freshly activated 4Å molecular sieves (36 g) in DCM (500 mL) was stirred at ambient temperature and under ambient atmosphere for 2 days. The reaction mixture was filtered through celite, washed with DCM (2 x 50 mL), the DCM removed *in vacuo* and the residual oil partitioned between ethyl acetate (500 mL) and 1M hydrochloric acid (200 mL). The ethyl acetate layer was separated, washed sequentially with aqueous sodium hydrogen carbonate solution and brine, dried (MgSO₄), and evaporated to a residue which was chromatographed on silica eluting with a gradient of 50-100% ethyl acetate in isohexane to give the desired compound (5.47 g).

^1H NMR δ (CDCl_3): 1.3 (m, 3H), 1.41 (t, 3H), 3.39 (s, 3H), 3.49 (m, 1H), 3.58 (m, 1H), 3.78 (s, 3H), 4.38 (q, 2H), 4.58 (m, 1H), 6.79 (m, 2H), 7.01-7.1 (m, 3H), 7.26 (m, 2H), 8.01 (m, 2H), 8.61 (br s, 1H); m/z 454 ($\text{M}+\text{H}$) $^+$

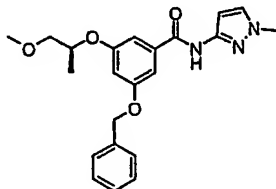
5 3-Hydroxy-5-[(1*S*)-2-methoxy-(1-methylethyl)oxy]-*N*-(1-methyl-1*H*-pyrazol-3-yl)benzamide



To a solution of 3-[(1*S*)-2-methoxy-(1-methylethyl)oxy]-*N*-(1-methyl-1*H*-pyrazol-3-yl)-5-[(phenylmethyl)oxy]benzamide (7.07 g) in THF (50 mL) and methanol (50 mL) was added 10% palladium on carbon (727 mg) as a slurry in THF (1 mL) and methanol (1 mL). The mixture was placed under vacuum and stirred under an atmosphere of hydrogen for 70 hours. The mixture was filtered through diatomaceous earth, and the diatomaceous earth washed with methanol (2 x 100 mL), followed by evaporation *in vacuo*. The residues were dissolved in ethyl acetate (10 mL), treated with isohexane (40 mL), the solid filtered off and washed with isohexane (50 mL) to afford the desired compound (5.17 g) which was used without further purification.

^1H NMR δ (d_6 -DMSO): 1.22 (d, 3H), 3.28 (s, 3H, obscured by water), 3.38-3.53 (m, 2H), 3.76 (s, 3H), 4.65 (m, 1H), 6.44 (m, 1H), 6.54 (m, 1H), 6.93 (s, 1H), 7.04 (s, 1H), 7.57 (m, 1H), 9.63 (br s, 1H), 10.60 (s, 1H); m/z 306 ($\text{M}+\text{H}$) $^+$, 304 ($\text{M}-\text{H}$) $^-$

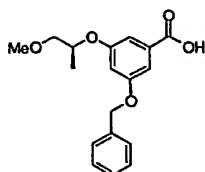
20 3-[(1*S*)-2-Methoxy-(1-methylethyl)oxy]-*N*-(1-methyl-1*H*-pyrazol-3-yl)-5-[(phenylmethyl)oxy]benzamide



A solution of 3-[(1*S*)-2-methoxy-(1-methylethyl)oxy]-5-[(phenylmethyl)oxy]benzoic acid (8.73 g) in DCM (150 mL) was cooled to 0°C. Oxalyl chloride (4.81 mL) and DMF (0.15 mL) were slowly added with stirring. The mixture was allowed to warm to ambient temperature and stirred for 16 hours, following which the organics were removed *in vacuo*, and the residues azeotroped with toluene (75 mL). The crude material was dissolved in DCM

(75 mL) and slowly added to a stirred suspension of 1-methyl-1*H*-pyrazol-3-amine (3.35 g) and DIPEA (14.4 mL) in DCM (75 mL). The mixture was stirred at ambient temperature for 18 hours, before the organics were evaporated *in vacuo* and the residue dissolved in ethyl acetate (150 mL). The organics were washed with 1M aqueous hydrochloric acid (100 mL) and brine (50 mL), and dried (MgSO₄), before evaporation *in vacuo* to give crude material. This was chromatographed on a 200g Biotage Flash 75 SiO₂ column (eluting with 30 to 90% ethyl acetate in isohexane), and evaporated *in vacuo* to afford the desired compound (7.07 g). ¹H NMR δ (d₆-DMSO): 1.23 (d, 3H), 3.28 (s, 3H, obscured by water), 3.40-3.52 (m, 2H), 3.77 (s, 3H), 4.70 (m, 1H), 5.03 (s, 2H), 6.56 (m, 1H), 6.71 (m, 1H), 7.18 (s, 1H), 7.24 (s, 1H), 7.32-7.47 (br m, 5H), 7.58 (m, 1H), 10.73 (s, 1H); *m/z* 396 (M+H)⁺.

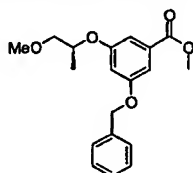
3-[(1*S*)-2-Methoxy-(1-methylethyl)oxy]-5-[[phenylmethyl]oxy]benzoic acid



A solution of methyl 3-[(1*S*)-2-methoxy-(1-methylethyl)oxy]-5-[[phenylmethyl]oxy] benzoate (77.4 mmol) in a mixture of THF (232 mL) and methanol (232 mL) was treated with a solution of 2M sodium hydroxide (232 mmol), and the reaction mixture stirred for 4 hours at ambient temperature. The resulting solution was diluted with water (250 mL) and most of the organic solvent removed *in vacuo*. The resulting suspension was washed with diethyl ether (3 x 200 mL) and the organic washings discarded. The resulting aqueous solution was acidified to pH4 with 2M hydrochloric acid solution and extracted with ethyl acetate (2 x 200 mL). The extracts were combined, washed with brine, dried (MgSO₄), and evaporated to give the desired compound (99% yield).

¹H NMR δ (d₆-DMSO): 1.20 (d, 3H), 3.46 (m, 2H), 4.64 (m, 1H), 5.15 (s, 2H), 6.83 (app t, 1H), 7.06 (s, 1H), 7.13 (s, 1H), 7.30-7.49 (m, 5H), 12.67 (br s, 1H)

Methyl 3-[(1*S*)-2-methoxy-(1-methylethyl)oxy]-5-[[phenylmethyl]oxy]benzoate

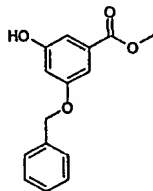


To a solution of methyl 3-hydroxy-5-{{phenylmethyl}oxy}benzoate (77.4 mmol) in THF was added polymer-supported triphenylphosphine (51.7 g of 3 mmol/g loading, 155 mmol) and (*R*)-(-)-1-methoxy-2-propanol (102 mmol). The stirred solution was blanketed with argon and cooled in an ice bath. A solution of DIAD (116 mmol) was added dropwise by syringe over 10 minutes. The solution was stirred for 20 minutes and filtered, washing the residue with THF (500 mL). The filtrate and washings were combined, and evaporated to give the desired compound which was used without further purification.

¹H NMR δ (d₆-DMSO): 3.26 (s, 3H), 3.44 (m, 2H), 3.82 (s, 3H), 4.63 (m, 1H), 5.14 (s, 2H), 6.85 (s, 1H), 7.05 (s, 1H), 7.11 (s, 1H), 7.30-7.47 (m, 5H)

The ¹H NMR spectrum also contained signals consistent with a small amount of bis(1-methylethyl)hydrazine-1,2-dicarboxylate.

Methyl 3-hydroxy-5-{{phenylmethyl}oxy}benzoate



To a stirred solution of methyl 3,5-dihydroxybenzoate (5.95 mol) in DMF (6 L) was added potassium carbonate (9 mol), and the suspension stirred at ambient temperature under argon. To this was added benzyl bromide (8.42 mol) slowly over 1 hour, with a slight exotherm, and the reaction mixture stirred overnight at ambient temperature. The reaction was quenched cautiously with ammonium chloride solution (5 L) followed by water (35 L). The aqueous suspension was extracted with DCM (1 x 3 L and 2 x 5 L). The combined extracts were washed with water (10 L) and dried overnight (MgSO₄). The solution was evaporated in *vacuo*, and the crude product chromatographed in 3 batches (flash column, 3 x 2 kg silica, eluting with a gradient consisting of hexane containing 10% DCM, to neat DCM, to DCM containing 50% ethyl acetate) to eliminate starting material. The crude eluant was further chromatographed in 175 g batches (Amicon HPLC, 5 kg normal-phase silica, eluting with isohexane containing 20% v/v of ethyl acetate) to give the desired compound (21% yield). ¹H NMR δ (d₆-DMSO): 3.8 (s, 3H), 5.1 (s, 2H), 6.65 (m, 1H), 7.0 (m, 1H), 7.05 (m, 1H), 7.3-7.5 (m, 5H), 9.85 (br s, 1H)

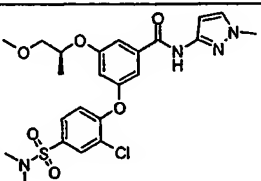
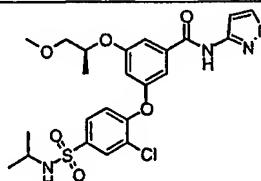
Example 4: General Procedure for Preparation of Halogenated Sulphonamides

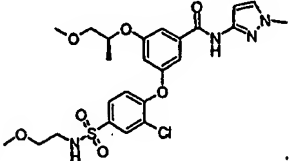
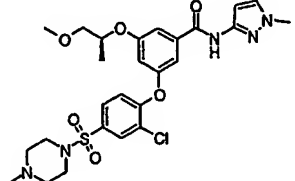
To a solution of the appropriate amine (1.8 mmol) in DCM (2 mL), was added the sulphonyl chloride (0.72 mmol) in DCM (2 mL), and the resulting mixture stirred for 18 hours. The mixture was treated with 1M aqueous hydrochloric acid (4 mL) and the organics separated.

- 5 Evaporation *in vacuo* gave the crude fluorosulphonamide which was used without further purification.

- To a solution of the crude fluorosulphonamide (7.2 mmol) in acetonitrile (3 mL), was added 3-hydroxy-5-[(1*S*)-2-methoxy-(1-methylethyl)oxy]-*N*-(1-methyl-1*H*-pyrazol-3-yl)benzamide (0.36 mmol) and potassium carbonate (1.8 mmol). The mixture was heated to 170°C in a
- 10 'Smith Creator Microwave' for 100 minutes, before being filtered and the resultant organics evaporated *in vacuo*. The residues were then chromatographed on a Redisep (12g, SiO₂) cartridge using an Isco Optix chromatography system, eluting with 30 to 100% ethyl acetate in isohexane, and evaporated *in vacuo* to afford the desired compound.

- 15 Examples 4a-4d were synthesised using the generic preparation described above:-

Example	Structure	<i>m/z</i>	NMR
4a		523, 525 (M+H) ⁺	¹ H NMR δ (d ₆ -DMSO): 1.24 (d, 3H), 2.65 (s, 6H), 3.27 (s, 3H, obscured by water), 3.42-3.54 (m, 2H), 3.76 (s, 3H), 4.72-4.81 (m, 1H), 6.55 (m, 1H), 6.93 (m, 1H), 7.20 (d, 1H), 7.26 (s, 1H), 7.48 (s, 1H), 7.58 (m, 1H), 7.70 (dd, 1H), 7.91 (m, 1H), 10.84 (s, 1H)
4b		537, 539 (M+H) ⁺ 535, 537 (M-H) ⁻	¹ H NMR δ (d ₆ -DMSO): 0.95 (d, 6H), 1.23 (d, 3H), 3.27 (s, 3H, obscured by water), 3.27 (m, 1H, obscured by water), 3.42-3.53 (m, 2H), 3.76 (s, 3H), 4.75 (m, 1H), 6.54 (m, 1H), 6.89 (m, 1H), 7.21 (s, 2H), 7.46 (s, 1H), 7.57 (m, 1H), 7.67 (d, 1H), 7.76 (dd, 1H), 7.95 (d, 1H), 10.84 (s, 1H)

4c		553, 555 (M+H) ⁺ 551, 553 (M-H) ⁻	¹ H NMR δ (d ₆ -DMSO): 1.23 (d, 3H), 2.96 (m, 2H), 3.09 (m, 2H), 3.14 (s, 3H), 3.28 (s, 3H, obscured by water), 3.48 (m, 2H), 3.76 (s, 3H), 4.75 (m, 1H), 6.53 (m, 1H), 7.89 (m, 1H), 7.17-7.24 (m, 2H), 7.46 (m, 1H), 7.57 (m, 1H), 7.73 (dd, 1H), 7.82 (m, 1H), 7.96 (m, 1H), 10.84 (s, 1H)
4d ^s		578, 580 (M+H) ⁺	¹ H NMR δ (d ₆ -DMSO): 1.24 (d, 3H), 2.13 (s, 3H), 2.35 (t, 4H), 2.94 (m, 4H), 3.28 (s, 3H, obscured by water), 3.42-3.53 (m, 2H), 3.75 (s, 3H), 4.76 (m, 1H), 6.54 (m, 1H), 6.93 (m, 1H), 7.21 (d, 1H), 7.28 (s, 1H), 7.49 (s, 1H), 7.58 (m, 1H), 7.69 (dd, 1H), 7.90 (m, 1H), 10.84 (s, 1H)

^sThe requisite sulphonamide for this example was prepared using a 1:1 ratio of amine : sulphonyl chloride, and isolated by treatment with 1M aqueous sodium hydroxide

- 5 The synthesis of 3-hydroxy-5-[(1*S*)-2-methoxy-(1-methylethyl)oxy]-*N*-(1-methyl-1*H*-pyrazol-3-yl)benzamide is described in **Example 3** above.

Example 5: General Procedure for Preparation of Sulphonamides

10

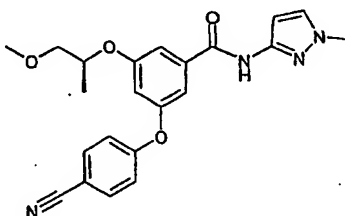
A solution of the requisite chlorosulphonamide from **Example 4** above (0.12 mmol) in THF (5 mL) and methanol (5 mL) was treated with 10% palladium on carbon (6 mg) and triethylamine (0.1 mL). The flask was put under vacuum, and stirred under an atmosphere of hydrogen gas. The resulting mixture was stirred at ambient temperature until starting material

15 was consumed, before being filtered through diatomaceous earth and washed with methanol. Evaporation of the organics in vacuo, and azeotroping with diethyl ether (3 x 5 mL), followed by drying in vacuo, afforded the desired compound.

Examples 5a-5d were synthesised using the generic procedure described above:-

Example	Structure	<i>m/z</i>	NMR
5a		489 (M+H) ⁺	¹ H NMR δ (d ₆ -DMSO): 1.23 (d, 3H), 2.60 (s, 6H), 3.27 (s, 3H, obscured by water), 3.43-3.54 (m, 2H), 3.75 (s, 3H), 4.75 (m, 1H), 6.54 (m, 1H), 6.91 (m, 1H), 7.21 (d, 2H), 7.29 (s, 1H), 7.48 (s, 1H), 7.58 (m, 1H), 7.75 (d, 2H), 10.84 (s, 1H)
5b		544 (M+H) ⁺	¹ H NMR δ (d ₆ -DMSO): 1.24 (d, 3H), 2.13 (s, 3H), 2.36 (s, 4H), 2.88 (s, 4H), 3.28 (s, 3H, obscured by water), 3.43-3.54 (m, 2H), 3.76 (s, 3H), 4.75 (m, 1H), 6.55 (m, 1H), 6.92 (s, 1H), 7.22 (d, 2H), 7.30 (s, 1H), 7.49 (s, 1H), 7.58 (m, 1H), 7.75 (d, 2H), 10.84 (s, 1H)
5c		503 (M+H) ⁺	¹ H NMR δ (d ₆ -DMSO): 0.96 (d, 6H), 1.23 (d, 3H), 3.20 (m, 1H), 3.28 (s, 3H, obscured by water), 3.42-3.53 (m, 2H), 3.76 (s, 3H), 4.55 (m, 1H), 6.55 (m, 1H), 7.88 (m, 1H), 7.18 (d, 2H), 7.25 (s, 1H), 7.46 (s, 1H), 7.50 (d, 1H), 7.59 (m, 1H), 7.81 (d, 2H), 10.84 (s, 1H)
5d		519 (M+H) ⁺ 517 (M-H) ⁻	¹ H NMR δ (d ₆ -DMSO): 1.24 (d, 3H), 2.91 (m, 2H), 3.10 (m, 2H), 3.16 (s, 3H), 3.28 (s, 3H, obscured by water), 3.43-3.52 (m, 2H), 3.76 (s, 3H), 4.76 (m, 1H), 6.53 (m, 1H), 6.87 (m, 1H), 7.19 (d, 2H), 7.25 (s, 1H), 7.45 (s, 1H), 7.57 (m, 1H), 7.64 (m, 1H), 7.80 (d, 2H), 10.84 (s, 1H)

Example 6: 3-(4-Cyanophenoxy)-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)benzamide



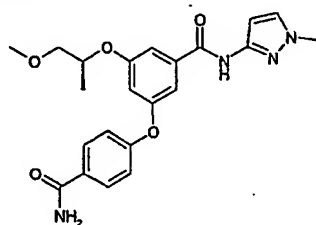
- 5 To a stirred solution of 3-hydroxy-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)benzamide (0.164 mmol) in DMF (1 mL) was added a 1M solution of sodium hexamethyldisilazide in THF (0.164 mmol). The reaction was stirred at room temperature for

10 minutes before adding 4-fluorobenzonitrile (0.164 mmol). The reaction was stirred overnight at room temperature, then heated to 60°C and stirred for a further 4 hours. The reaction was allowed to cool to room temperature, and treated with a further 0.2 equivalents of 4-fluorobenzonitrile and sodium hexamethyldisilazide, heated to 70°C and stirred at this temperature for 3 hours. The reaction was cooled to room temperature, and treated with a further 0.2 equivalents of sodium hexamethyldisilazide, warmed to 70°C, and stirred at this temperature overnight. The solvent was removed *in vacuo* and the residual oil partitioned between ethyl acetate and water. The water layer was separated and re-extracted with ethyl acetate. The combined organic layers were washed with brine, dried (MgSO₄), filtered and evaporated to a residue which was chromatographed on silica, using 0-1% methanol in DCM as the eluent, to give the desired product (60% yield).

¹H NMR δ (CDCl₃): 1.35 (d, 3H), 3.40 (s, 3H), 3.55 (m, 2H), 3.78 (s, 3H), 4.60 (m, 1H), 6.80 (m, 2H), 7.10 (m, 3H), 7.30 (m, 2H), 7.62 (d, 2H), 8.55 (br s, 1H); *m/z* 407 (M+H)⁺, 405 (M-H)⁻.

The synthesis of 3-hydroxy-5-[(1*S*)-2-methoxy-(1-methylethyl)oxy]-*N*-(1-methyl-1*H*-pyrazol-3-yl)benzamide is described in Example 3 above.

Example 7: 3-[[4-(Aminocarbonyl)phenyl]oxy]-5-[(1*S*)-2-methoxy-(1-methylethyl)oxy]-*N*-(1-methyl-1*H*-pyrazol-3-yl)benzamide



A suspension of 3-(4-cyanophenoxy)-5-[(1*S*)-2-methoxy-(1-methylethyl)oxy]-*N*-(1-methyl-1*H*-pyrazol-3-yl)benzamide (0.25 mmol), sodium azide (0.28 mmol) and zinc bromide (0.25 mmol) in water (2 mL) was heated to reflux and stirred at this temperature overnight. Isopropanol (2 mL) was added, and the reaction heated at reflux for a further 24 hours. The reaction was cooled to room temperature, evaporated to half volume *in vacuo*, and the residue partitioned between ethyl acetate and water. The water layer was separated and re-extracted with ethyl acetate. The combined organic layers were washed with brine, dried (MgSO₄),

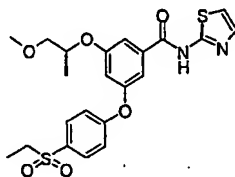
filtered and evaporated to a residue which was chromatographed on silica with 0-10% methanol in DCM as eluent to yield crude material. This material was dissolved in ethyl acetate and washed twice with 2M sodium hydroxide. The organic layer was washed with brine, dried (MgSO₄), filtered and evaporated. This material was dissolved in DCM and
5 purified using an 'Isolute-NH2' ion-exchange column eluting with 10% methanol:DCM to yield the desired product.

¹H NMR δ (CDCl₃): 1.30 (d, 3H), 3.40 (s, 3H), 3.50 (m, 2H), 3.75 (s, 3H), 4.60 (m, 1H), 6.80 (m, 2H), 7.00 (d, 2H), 7.05 (s, 1H), 7.25 (m, 2H), 7.80 (d, 2H), 8.75 (br s, 1H);
m/z 423 (M-H)⁻

10

The preparation of 3-(4-cyanophenoxy)-5-[(1*S*)-2-methoxy-(1-methylethyl)oxy]-*N*-(1-methyl-1*H*-pyrazol-3-yl)benzamide was described in Example 6.

15 **Example 8: 3-[4-(Ethylsulfonyl)phenoxy]-5-[(1*S*)-2-methoxy-(1-methylethyl)oxy]-*N*-1,3-thiazol-2-ylbenzamide**



A solution of 3-hydroxy-5-[(1*S*)-2-methoxy-(1-methylethyl)oxy]-*N*-1,3-thiazol-2-ylbenzamide (154 mg), 4-ethanesulphonylbenzeneboronic acid (203 mg), copper (II) acetate (183 mg),
20 triethylamine (0.345 mL) and freshly activated 4A molecular sieves (1 g) in DCM (10 mL), was stirred at ambient temperature and under ambient atmosphere for 3 days. The reaction mixture was filtered through diatomaceous earth, washed with DCM (10 mL), the DCM removed *in vacuo* and the residual oil dissolved in ethyl acetate (50 mL). The organic solution was washed with 1M hydrochloric acid, saturated aqueous sodium hydrogen carbonate, brine,
25 then dried (MgSO₄) and evaporated *in vacuo*. The residue was chromatographed on alumina with 5% methanol in ethyl acetate as eluant. Further chromatography on silica with 50% ethyl acetate in isohexane as eluant gave the desired compound (54 mg).

¹H NMR δ (CDCl₃): 1.2-1.35 (m, 6H), 3.15 (q, 2H), 3.4 (s, 3H), 3.5-3.6 (m, 2H), 4.5-4.6 (m, 1H), 6.8 (s, 1H), 6.95 (d, 1H), 7.2 (d, 2H), 7.25 (d, 2H), 7.4 (s, 1H), 7.85 (d, 2H). *m/z* 477
30 (M+H)⁺

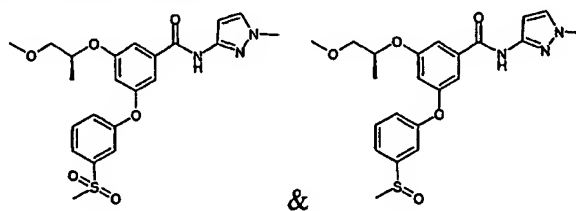
The following compounds were also prepared in an analogous fashion from 3-hydroxy-5-[(1*S*)-2-methoxy-(1-methylethyl)oxy]-*N*-(1-methyl-1*H*-pyrazol-3-yl)benzamide:

Example	Structure	<i>m/z</i>	NMR
8a		428 (<i>M</i> + <i>H</i>) ⁺	¹ H NMR δ (d ₆ -DMSO): 1.22 (d, 3H), 2.45 (s, 3H), 3.30 (s, 3H), 3.46 (m, 2H), 3.76 (s, 3H), 4.72 (m, 1H), 6.53 (m, 1H), 6.72 (m, 1H), 6.80 (m, 1H), 6.94 (m, 1H), 7.05 (d, 1H), 7.12 (s, 1H), 7.34 (t, 1H), 7.39 (s, 1H), 7.57 (m, 1H), 10.81 (bs, 1H)
8b		456 (<i>M</i> + <i>H</i>) ⁺	¹ H NMR δ (d ₆ -DMSO): 1.11 (m, 9H), 3.26 (s, 3H), 3.37 (m, 1H), 3.45 (m, 2H), 3.76 (s, 3H), 4.72 (m, 1H), 6.53 (m, 1H), 6.74 (m, 1H), 7.02 (d, 2H), 7.16 (s, 1H), 7.39 (m, 1H), 7.42 (d, 2H), 7.57 (m, 1H), 10.81 (bs, 1H)

The syntheses of 3-hydroxy-5-[(1*S*)-2-methoxy-(1-methylethyl)oxy]-*N*-1,3-thiazol-2-ylbenzamide and 3-hydroxy-5-[(1*S*)-2-methoxy-(1-methylethyl)oxy]-*N*-(1-methyl-1*H*-pyrazol-3-yl)benzamide are described in Examples 1 and 3 respectively.

Example 9a: 3-[(1*S*)-2-Methoxy-(1-methylethyl)oxy]-*N*-(1-methyl-1*H*-pyrazol-3-yl)-5-[3-(methylsulfonyl)phenoxy]benzamide

Example 9b: 3-[(1*S*)-2-Methoxy-(1-methylethyl)oxy]-*N*-(1-methyl-1*H*-pyrazol-3-yl)-5-[3-(methylsulfinyl)phenoxy]benzamide



To a solution of 3-[(1*S*)-2-methoxy-(1-methylethyl)oxy]-*N*-(1-methyl-1*H*-pyrazol-3-yl)-5-[3-(methylthio)phenyl]oxy}benzamide (prepared as described in Example 8a above, 270 mg) in DCM (5 mL) was added *m*-chloroperbenzoic acid (1.3 equivalents) and the reaction stirred at room temperature for 1 hour. A further 1.4 equivalents of *m*-chloroperbenzoic acid was added, and the reaction stirred at room temperature for a further 30 minutes. The reaction was added to saturated aqueous sodium metabisulphite and stirred for 20 minutes. The organic

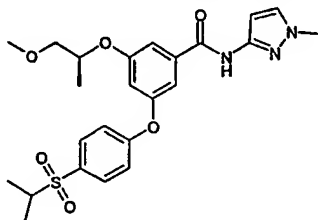
layer was separated, washed with brine, dried (MgSO₄), and evaporated to a white foam. The crude mixture was purified using a 20 g Redisep column eluting with 0-5% methanol in DCM to yield the desired sulphone (117 mg).

¹H NMR δ (d₆-DMSO): 1.12 (d, 3H), 3.22 (s, 3H), 3.26 (s, 3H), 3.47 (m, 2H), 3.75 (s, 3H),
5 4.75 (m, 1H), 6.54 (m, 1H), 6.85 (m, 1H), 7.23 (s, 1H), 7.40 (m, 1H), 7.45 (s, 1H), 7.52 (m,
1H), 7.57 (m, 1H), 7.68 (m, 2H), 10.84 (br s, 1H); *m/z* 460 (M+H)⁺

A further fraction yielded the desired sulfoxide (105 mg).

¹H NMR δ (d₆-DMSO): 1.12 (d, 3H), 2.75 (s, 3H), 3.26 (s, 3H), 3.47 (m, 2H), 3.76 (s, 3H),
4.73 (m, 1H), 6.53 (m, 1H), 6.80 (m, 1H), 7.19 (m, 2H), 7.33 (m, 1H), 7.44 (m, 2H), 7.59 (m,
10 2H), 10.83 (br s, 1H); *m/z* 444 (M+H)⁺

Example 10: 3-({4-[(1-Methylethyl)sulfonyl] phenyl}oxy)-5-[(1*S*)-2-methoxy-(1-methylethyl)oxy]-*N*-(1-methyl-1*H*-pyrazol-3-yl)benzamide



15

In a similar manner to that described above for **Example 9**, 3-({4-[(1-methylethyl)sulfonyl] phenyl}oxy)-5-[(1*S*)-2-methoxy-(1-methylethyl)oxy]-*N*-(1-methyl-1*H*-pyrazol-3-yl)benzamide was prepared from 3-({4-[(1-methylethyl)thio]phenyl}oxy)-5-[(1*S*)-2-methoxy-(1-methylethyl)oxy]-*N*-(1-methyl-1*H*-pyrazol-3-yl)benzamide.

20 ¹H NMR δ (d₆-DMSO): 1.32 (m, 9H), 3.27 (m, 1H), 3.41 (s, 3H), 3.50 (dd, 1H), 3.58 (dd,
1H), 3.80 (s, 3H), 4.61 (m, 1H), 6.82 (m, 2H), 7.09 (d, 2H), 7.17 (m, 1H), 7.28 (m, 1H), 7.33
(m, 1H), 7.84 (d, 2H), 8.86 (br s, 1H); *m/z* 488 (M+H)⁺

The synthesis of 3-({4-[(1-methylethyl)thio]phenyl}oxy)-5-[(1*S*)-2-methoxy-(1-methylethyl)
25 oxy]-*N*-(1-methyl-1*H*-pyrazol-3-yl)benzamide is described in **Example 8b** above.

Example 11: General Procedure for Amide Synthesis – HATU Coupling

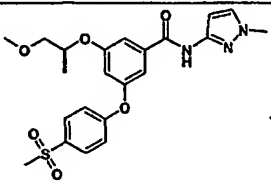
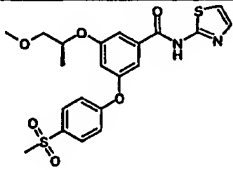
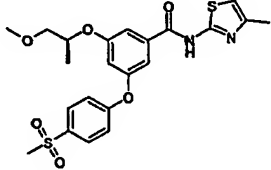
DIPEA (2.5 equivalents) was added to a suspension of 3-((1*S*)-2-methoxy-(1-methylethyl)oxy)-5-[[4-(methylsulfonyl)phenyl]oxy]benzoic acid (1 equivalent),

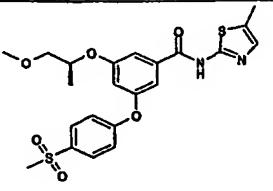
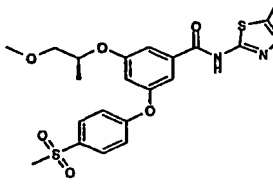
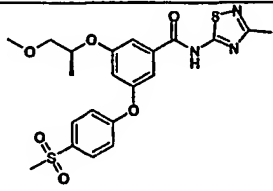
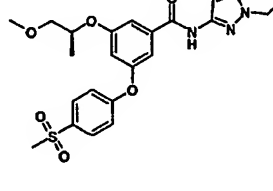
5 HATU(1.25 equivalents) and amine (1.25 equivalents) in DMF (20 mL). The initial suspension dissolved into a dark orange solution. The resulting mixture was stirred at ambient temperature for 2 hours. The DMF was removed *in vacuo*, and the residue azeotroped with toluene. Water was added and the mixture extracted with ethyl acetate. The extracts were combined and washed sequentially with 1M hydrochloric acid, saturated sodium

10 hydrogen carbonate solution and brine. The solution was dried (MgSO₄), filtered, and evaporated *in vacuo* to give the crude product which was chromatographed (50% ethyl acetate in isohexane) to give desired compound (40-70% yield).

Examples 11a-11g were prepared using an analogous method to that described above from

15 the appropriate acid and amino heterocycle:

Example	Structure	<i>m/z</i>	NMR
11a		460 (M+H) ⁺	¹ H NMR δ (d ₆ -DMSO): 1.2 (d, 3H), 3.2 (s, 3H), 3.25 (s, 3H), 3.5 (m, 2H), 3.8 (s, 3H), 4.75 (m, 1H), 6.55 (s, 1H), 6.9 (s, 1H), 7.2 (d, 2H), 7.3 (s, 1H), 7.45 (s, 1H), 7.6 (s, 1H), 7.9 (d, 2H), 10.85 (br s, 1H)
11b		463 (M+H) ⁺ 461 (M-H) ⁻	¹ H NMR δ (d ₆ -DMSO): 1.2 (d, 3H), 3.2 (s, 3H), 3.25 (s, 3H), 3.5 (m, 2H), 4.75 (m, 1H), 6.9 (s, 1H), 7.2 (d, 2H), 7.3 (s, 1H), 7.4 (s, 1H), 7.55 (d, 1H), 7.6 (s, 1H), 7.9 (d, 2H), 12.6 (br s, 1H)
11c		477 (M+H) ⁺ 475 (M-H) ⁻	¹ H NMR δ (d ₆ -DMSO): 1.2 (d, 3H), 2.25 (s, 3H), 3.2 (s, 3H), 3.25 (s, 3H), 3.5 (m, 2H), 4.75 (m, 1H), 6.8 (s, 1H), 6.95 (s, 1H), 7.2 (d, 2H), 7.3 (s, 1H), 7.4 (s, 1H), 7.95 (d, 2H), 12.6 (br s, 1H)

11d		477 (M+H) ⁺ 475 (M-H) ⁻	¹ H NMR δ (d ₆ -DMSO): 1.2 (d, 3H), 2.4 (s, 3H), 3.2 (s, 3H), 3.25 (s, 3H), 3.5 (m, 2H), 4.75 (m, 1H), 6.95 (s, 1H), 7.2 (s, 1H), 7.25 (d, 2H), 7.4 (s, 1H), 7.6 (s, 1H), 7.95 (d, 2H), 12.4 (br s, 1H)
11e		478 (M+H) ⁺ 476 (M-H) ⁻	¹ H NMR δ (d ₆ -DMSO): 1.2 (d, 3H), 2.6 (s, 3H), 3.2 (s, 3H), 3.25 (s, 3H), 3.5 (m, 2H), 4.75 (m, 1H), 7.0 (s, 1H), 7.2 (d, 2H), 7.4 (s, 1H), 7.6 (s, 1H), 7.95 (d, 2H)
11f*		478 (M+H) ⁺ 476 (M-H) ⁻	¹ H NMR δ (d ₆ -DMSO): 1.2 (d, 3H), 2.5 (s, 3H), 3.2 (s, 3H), 3.25 (s, 3H), 3.5 (m, 2H), 4.75 (m, 1H), 7.0 (s, 1H), 7.2 (d, 2H), 7.4 (s, 1H), 7.6 (s, 1H), 7.95 (d, 2H), 13.5 (br s, 1H)
11g^s		474 (M+H) ⁺	¹ H NMR δ (d ₆ -DMSO): 1.24 (d, 3H), 1.38 (t, 3H), 3.20 (s, 3H), 3.30 (s, 3H), 3.51 (m, 2H), 4.06 (s, 3H), 4.79 (m, 1H), 6.58 (s, 1H), 6.92 (s, 1H), 7.26 (d, 2H), 7.30 (s, 1H), 7.50 (s, 1H), 7.56 (s, 1H), 7.96 (d, 2H), 10.89 (s, 1H)

*Example 11f may be crystallised by allowing isohexane to vapour diffuse into a solution of the compound in ethylacetate, in a closed system, with subsequent slow evaporation of the mixture at room temperature over 4 days, mp 109-11 2.

5 ^sThe required amino pyrazole for Example 11g was prepared as follows:

Sodium hydride (60% dispersion in mineral oil, 39 mg, 0.973 mmol), was added to 5-nitro-1H-pyrazole (100 mg, 0.885 mmol) in dry DMF (2 mL) under an argon atmosphere. The solution was stirred for 5 minutes, then ethyl iodide (0.85 mL, 1.062 mmol) added and the
 10 reaction warmed to 80°C for 3 hours. Saturated aqueous sodium hydrogen carbonate (30 mL) was added, and the mixture extracted with diethyl ether (40 mL). The combined organic extracts were washed with brine, dried (MgSO₄), and evaporated to a residue which was purified by chromatography on silica (eluting with isohexane containing ethyl acetate, 33%

v/v) to give the alkylated pyrazole (80 mg) which was used in the next step without further purification.

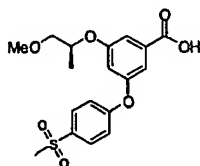
$^1\text{H NMR } \delta$ (CDCl_3): 1.58 (t, 3H), 4.26 (q, 2H), 6.91 (d, 1H), 7.48 (d, 1H).

- 5 To a solution of the alkylated pyrazole (70 mg, 0.50 mmol) in THF (5 mL) under an inert atmosphere was added 10% palladium on carbon (15 mg). The flask was evacuated and refilled 3 times with hydrogen gas, and stirred vigorously at room temperature for 3 hours. The reaction mixture was refilled with argon, and a further portion of 10% palladium on carbon (50 mg) added, followed by refilling as above with a hydrogen atmosphere. The
10 reaction was stirred for 16 hours, filtered through diatomaceous earth, and evaporated to afford the title compound (56 mg) as a colourless oil which was used without further purification.

$^1\text{H NMR } \delta$ (CDCl_3): 1.42 (t, 3H), 3.58 (br. s, 2H), 3.98 (q, 2H), 5.59 (d, 1H), 7.16 (d, 1H)

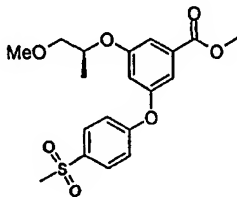
- 15 The required acids for Examples 11a-11g were prepared as described below:

3-[(1S)-2-Methoxy-(1-methylethyl)oxy]-5-[[4-(methanesulfonyl)phenyl]oxy]benzoic acid



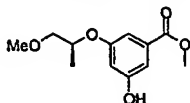
- A solution of methyl 3-[(1S)-2-methoxy-(1-methylethyl)oxy]-5-[[4-(methanesulfonyl)phenyl]
20 oxy]benzoate (60.9 mmol) in THF (400 mL) was treated with a solution of 1M sodium hydroxide (125 mmol), and the reaction mixture stirred for 13 hours at ambient temperature. Most of the organic solvent was removed *in vacuo*, and the remaining solution was diluted with water (150 mL). The resulting aqueous solution was acidified to pH4 with 1M citric acid solution, and extracted with ethyl acetate (2 x 100 mL). The extracts were combined, washed
25 with brine, dried (MgSO_4), and evaporated to give the desired compound (83% yield).

$^1\text{H NMR } \delta$ (d_6 -DMSO): 1.2 (d, 3H), 3.2 (s, 3H), 3.26 (s, 3H), 3.44 (m, 2H), 4.63 (m, 1H), 7.05 (s, 1H), 7.11 (s, 1H), 7.2 (d, 2H), 7.3 (s, 1H), 7.9 (d, 2H); m/z 479 (M-H) $^-$

Methyl 3-[(1S)-2-methoxy-(1-methylethyl)oxy]-5-[[4-(methylsulfonyl)phenyl]oxy] benzoate

A suspension of methyl 3-hydroxy-5-[(1S)-2-methoxy-(1-methylethyl)oxy]benzoate (154 mmol), boronic acid (1.1 equivalents), copper (II) acetate (1.1 equivalents), triethylamine (5 equivalents) and freshly activated 4Å molecular sieves (200 g) in DCM (500 mL) was stirred at ambient temperature and under ambient atmosphere for 2 days. The reaction mixture was filtered, the DCM removed *in vacuo* and the residual oil partitioned between ethyl acetate and 1-2M hydrochloric acid. The ethyl acetate layer was separated, washed with aqueous sodium hydrogen carbonate and brine, dried (MgSO₄), and evaporated to a residue which was chromatographed on silica (with 20-60% ethyl acetate in isohexane as eluant) to give the desired ester (58% yield).

¹H NMR δ (d₆-DMSO): 1.2 (d, 3H), 3.2 (s, 3H), 3.26 (s, 3H), 3.44 (m, 2H), 3.8 (s, 3H), 4.65 (m, 1H), 7.05 (s, 1H), 7.11 (s, 1H), 7.2 (d, 2H), 7.3 (s, 1H), 7.9 (d, 2H)

15 Methyl 3-Hydroxy-5-[(1S)-2-methoxy-(1-methylethyl)oxy]benzoate

Methyl 3-[(1S)-2-methoxy-(1-methylethyl)oxy]-5-[[phenylmethyl]oxy]benzoate (50.0g; 0.152 mmol) was dissolved in a mixture of THF:ethanol (600 mL) and the flask evacuated and purged with nitrogen (3 times). 10% Palladium on carbon (5.0g) was added and the flask further evacuated and finally purged with hydrogen gas. The reaction mixture was stirred at ambient temperature for 20 hours until completion. The reaction mixture was evacuated and purged with nitrogen (3 times). The catalyst was filtered off, and the filtrate concentrated *in vacuo* to give the desired compound (36.7g). ¹H NMR δ (d₆-DMSO): 1.2 (d, 3H), 3.25 (s, 3H), 3.44 (m, 2H), 3.82 (s, 3H), 4.55 (m, 1H), 6.6 (s, 1H), 6.9 (s, 1H), 6.95 (s, 1H), 9.8 (s, 1H)

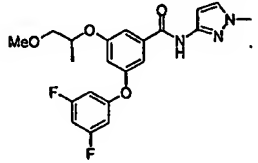
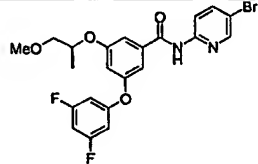
25

The synthesis of methyl 3-[(1S)-2-methoxy-(1-methylethyl)oxy]-5-[[phenylmethyl]oxy]benzoate is described above in Example 1.

Example 12: General Procedure for Amide Synthesis – Oxalyl Chloride Coupling

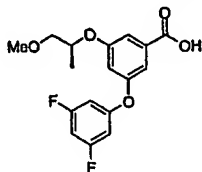
To a stirred solution of 3-{{(1*S*)-2-methoxy-(1-methylethyl)oxy}-5-{3,5-difluorophenoxy}} benzoic acid (0.285 mmol) in dry DCM (2 mL), was added, dropwise under argon, oxalyl chloride (2 equivalents) and DMF (1 drop). The resulting solution was stirred at ambient temperature for 1-2 hrs. The solvent was removed *in vacuo* and the crude mixture taken up in pyridine (2 mL) and added to the appropriate amine (2.2 equivalents). The reaction mixture was stirred at room temperature, or heated if necessary, and monitored by TLC and/or LCMS. The pyridine was removed *in vacuo*, and water and ethyl acetate added. The organic layer was washed sequentially with 1M citric acid and brine solution and dried (MgSO₄), concentrated *in vacuo*, and the residue chromatographed on silica (eluting with 30-90% ethyl acetate in isohexane) to give the desired product (typically 35-40% yield).

Examples 12a & 12b were prepared using the appropriate amine:

12a		419 (M+H) ⁺	¹ H NMR δ (d ₆ -DMSO): 1.23 (d, 3H), 3.27 (s, 3H obscured by solvent peak), 3.47 (m, 2H), 3.76 (s, 3H), 4.74 (m, 1H), 6.55 (d, 1H), 6.80 (d, 2H), 6.86 (m, 1H), 7.02 (m, 1H), 7.24 (s, 1H), 7.44 (s, 1H), 7.57 (s, 1H), 10.82 (br s, 1H)
12b[‡]		493, 495 (M+H) ⁺	¹ H NMR δ (d ₆ -DMSO): 1.23 (d, 3H), 3.26 (s, 3H), 3.47 (m, 2H), 4.76 (m, 1H), 6.80 (dd, 2H), 6.92 (t, 1H), 7.02 (m, 1H), 7.26 (m, 1H), 7.45 (m, 1H), 8.04 (m, 1H), 8.13 (d, 1H), 8.49 (m, 1H), 11.01 (br s, 1H)

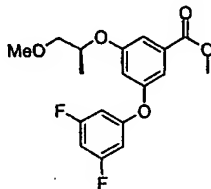
[‡]In this example, the acid chloride was taken up in THF, followed by addition of pyridine and the appropriate amine.

The synthesis of 3-{{(1*S*)-2-methoxy-(1-methylethyl)oxy}-5-{3,5-difluorophenoxy}} benzoic acid is described below:

3-[(1S)-2-Methoxy-(1-methylethyl)oxy]-5-{3,5-difluorophenoxy}benzoic acid

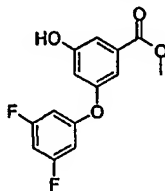
This was prepared from methyl 3-[(3,5-difluorophenyl)oxy]-5-[(1S)-2-methoxy-(1-methylethyl)oxy]benzoate using an analogous procedure to that described above for the synthesis of 3-[(1S)-2-methoxy-(1-methylethyl)oxy]-5-[[4-(methylsulfonyl)phenyl]oxy]benzoic acid:

^1H NMR δ (d_6 -DMSO): 1.21 (d, 3H), 3.26 (s, 3H obscured by solvent peak), 3.46 (m, 2H), 4.67 (m, 1H), 6.81 (d, 2H), 6.96 – 7.08 (m, 3H), 7.27 (s, 1H), 13.13 (bs, 1H); m/z 337 (M-H) $^-$

10 Methyl 3-[(3,5-difluorophenyl)oxy]-5-[(1S)-2-methoxy-(1-methylethyl)oxy]benzoate

To a solution of methyl 3-[(3,5-difluorophenyl)oxy]-5-hydroxybenzoate (15.0 mmol), (*R*)-(-)-1-methoxy-2-propanol (18.75 mmol) and triphenylphosphine (18.0 mmol) in anhydrous THF (100 mL) at 0°C was added DIAD (18.0 mmol). The reaction was stirred at ambient temperature overnight, concentrated *in vacuo*, and the residue triturated with a 1:1 mixture of ethyl acetate:isohexane. The solid was removed by filtration and the filtrate concentrated *in vacuo*, chromatographed on silica (using a Biotage Flash 75 eluting with 10-15% ethyl acetate in isohexane) to give the title compound (75% yield).

^1H NMR δ (d_6 -DMSO): 1.21 (d, 3H), 3.27 (s, 3H obscured by solvent peak), 3.46 (m, 2H), 3.82 (s, 3H), 4.69 (m, 1H), 6.81 (dd, 2H), 7.01-7.07 (m, 2H), 7.10 (s, 1H), 7.28 (s, 1H)

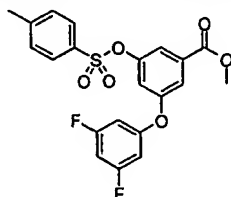
Methyl 3-[(3,5-difluorophenyl)oxy]-5-hydroxybenzoate

To a solution of methyl 3-[(3,5-difluorophenyl)oxy]-5-[[[(4-methylphenyl)sulfonyl]oxy]benzoate (16.3 mmol) in methanol (60 mL) was added a 20% solution of potassium hydroxide in methanol (13.75 g). The mixture was heated at 50°C for 1 hour then allowed to cool. Water (20 mL) was added and the mixture immediately acidified with 1M hydrochloric acid. The methanol was removed *in vacuo* and the residue extracted with ethyl acetate. The organic phase was separated, washed with brine, dried (MgSO₄), and concentrated *in vacuo* to give the title compound (92% yield).

¹H NMR δ (d₆-DMSO): 3.80 (s, 3H), 6.72 (m, 1H), 6.79 (m, 2H), 6.98 – 7.05 (m, 2H), 7.19 (m, 1H), 10.18 (bs, 1H); *m/z* 279 (M-H)⁻

10

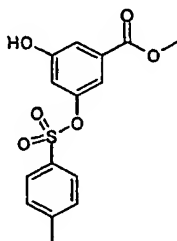
Methyl 3-[(3,5-difluorophenyl)oxy]-5-[[[(4-methylphenyl)sulfonyl]oxy]benzoate



To a solution of methyl 3-hydroxy-5-[[[(4-methylphenyl)sulfonyl]oxy]benzoate (30 mmol), copper (II) acetate (36 mmol), 3,5-difluorophenylboronic acid (42 mmol) and 4 Å molecular sieves (30 g) in DCM (300 mL) was added triethylamine (150 mmol). The reaction was allowed to stir for 40 hours then filtered and concentrated *in vacuo*. The residue was dissolved in ethyl acetate, washed with 1M citric acid solution, 1M sodium hydrogen carbonate solution and brine, then dried (MgSO₄) and concentrated *in vacuo*. The residue was chromatographed on silica (Biotage Flash 75) eluting with 10- 25% ethyl acetate in isohexane to give the title compound (55% yield).

¹H NMR δ (d₆-DMSO): 2.39 (s, 3H), 3.83 (s, 3H), 6.74 (dd, 2H), 6.93 (m, 1H), 7.08 (m, 1H), 7.44 (m, 3H), 7.50 (s, 1H), 7.74 (d, 2H); *m/z* 452 (M+NH₄)⁺, 433 (M-H)⁻

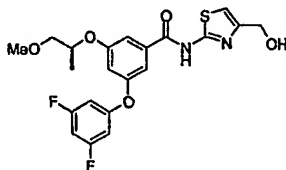
Methyl 3-hydroxy-5-[[[(4-methylphenyl)sulfonyl]oxy]benzoate



Methyl 3,5-dihydroxybenzoate (0.40 g) and 4-toluenesulphonylchloride (0.45 g) was stirred vigorously in diethyl ether (20 mL) with saturated aqueous sodium hydrogen carbonate (20 mL) at ambient temperature for 62 hours. The aqueous layer was removed and the residue washed sequentially with saturated aqueous sodium hydrogen carbonate, brine, dried (MgSO₄), filtered, and concentrated *in vacuo* to yield a colourless oil. The crude product was dissolved in diethyl ether, washed with saturated aqueous potassium carbonate then with brine, dried (MgSO₄), filtered and concentrated *in vacuo* to give a colourless oil which crystallised on standing to give the title compound (0.51 g).

¹H NMR δ (d₆-DMSO): 2.43 (s, 3H), 3.82 (s, 3H), 6.66 (m, 1H), 6.97 (s, 1H), 7.26 (s, 1H), 7.47 (d, 2H), 7.75 (d, 2H); *m/z* 340 (M+NH₄)⁺

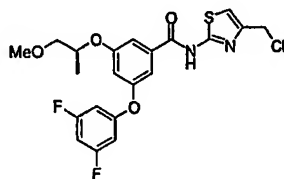
Example 13: 3-(3,5-Difluorophenoxy)-N-[4-(hydroxymethyl)-1,3-thiazol-2-yl]-5-[2-(1*S*)-methoxy-(1-methylethyl)oxy]benzamide



To a solution of 3-(3,5-difluorophenoxy)-N-[4-chloromethyl-1,3-thiazol-2-yl]-5-[(1*S*)-2-methoxy-(1-methylethyl)oxy]benzamide (0.107 mmol) in THF (1 mL) was added 0.5M sodium hydroxide solution (1 mL). The reaction was stirred at ambient temperature for 2 hours and the organics removed *in vacuo*. The residue was acidified with 1M citric acid and partitioned between ethyl acetate and water. The organic phase was separated, dried (MgSO₄), and concentrated *in vacuo*. The residue was chromatographed on silica eluting with 80% ethyl acetate in isohexane to give the title compound which was precipitated from a concentrated diethyl ether solution by the addition of isohexane to give a solid sample (35% yield).

¹H NMR δ (d₆-DMSO): 1.24 (d, 3H), 3.28 (s, 3H obscured by solvent peak), 3.48 (m, 2H), 4.49 (s, 2H), 4.75 (m, 1H), 6.83 (d, 2H), 6.93 (s, 1H), 6.98 (s, 1H), 7.04 (m, 1H), 7.32 (s, 1H), 7.54 (s, 1H); *m/z* 451 (M+H)⁺, 449 (M-H)⁻

3-(3,5-Difluorophenoxy)-N-[4-chloromethyl-1,3-thiazol-2-yl]-5-[(1S)-2-methoxy-(1-methylethyl)oxy]benzamide



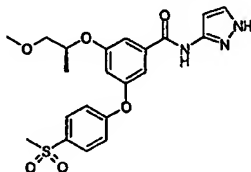
To a stirred solution of 3-[(1S)-2-methoxy-(1-methylethyl)oxy]-5-{3,5-difluorophenoxy}benzoic acid (3.06 mmol) in DCM (20 mL) was added 3 drops of DMF and oxalyl chloride (6.12 mmol; 2.0 equivalents) dropwise, and the resulting mixture stirred at ambient temperature for 5 hours. The reaction mixture was concentrated *in vacuo*, azeotroped with toluene and dried overnight at reduced pressure. The residue was dissolved in DCM and 4-(chloromethyl)-1,3-thiazol-2-amine (3.36 mmol), triethylamine (3.36 mmol) and dimethylaminopyridine (0.31 mmol) added. The resulting mixture was stirred for 16 hours at ambient temperature. The reaction mixture was washed sequentially with 2M hydrochloric acid and 1M sodium hydrogencarbonate solution, dried (MgSO₄), and concentrated *in vacuo*. The residue was chromatographed (eluting with 15-20% ethyl acetate in isohexane) to give the desired compound (33% yield).

¹H NMR δ (d₆-DMSO): 1.24 (d, 3H), 3.28 (s, 3H obscured by solvent peak), 3.49 (m, 2H), 4.76 (m, 3H), 6.84 (dd, 2H), 6.94 (s, 1H), 7.04 (m, 1H), 7.32 (m, 2H), 7.55 (s, 1H), 12.77 (bs, 1H); m/z 469, 471 (M+H)⁺, 467, 469 (M-H)⁻

The synthesis of 3-[(1S)-2-methoxy-(1-methylethyl)oxy]-5-{3,5-difluorophenoxy}benzoic acid is described in Example 12 above.

The synthesis of 4-(chloromethyl)-1,3-thiazol-2-amine is described in the literature (*J. Indian Chem. Soc.* 1960, 37, 241).

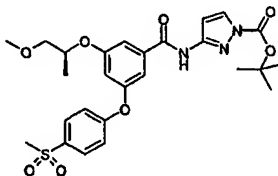
Reference Example 14: 3-[(1*S*)-2-Methoxy-(1-methylethyl)oxy]-5-[4-(methylsulfonyl)phenoxy]-*N*-1*H*-pyrazol-3-ylbenzamide



Trifluoroacetic acid (0.5 mL) was added to a solution of *tert*-butyl 3-({3-[(1*S*)-2-methoxy-(1-methylethyl)oxy]-5-[4-(methylsulfonyl)phenoxy]benzoyl}amino)-1*H*-pyrazole-1-carboxylate (180 mg, 0.330 mmol) in dry DCM (3 mL) and the reaction was stirred under argon for 3 h. A further portion of trifluoroacetic acid (0.2 mL) was then added and the reaction was stirred for 30 min, then evaporated in *vacuo*. The residue was taken up in ethyl acetate (30 mL) and saturated aqueous sodium hydrogencarbonate (15 mL) and the residue was evaporated, then dissolved in DCM and hexane and evaporated to produce the title compound (145 mg) as a colourless foam.

¹H NMR δ (d₆-DMSO): 1.27 (d, 3H), 3.22 (s, 3H), 3.31 (s, 3H), 3.60 (m, 2H, partially obscured by HOD), 4.78 (m, 1H), 6.62 (s, 1H), 6.93 (s, 1H), 7.27 (d, 2H), 7.32 (s, 1H), 7.53 (s, 1H), 7.65 (s, 1H), 7.96 (d, 2H), 10.86 (s, 1H); *m/z* 444 (M-H)⁺

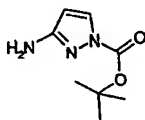
***tert*-Butyl 3-({3-[(1*S*)-2-methoxy-(1-methylethyl)oxy]-5-[4-(methylsulfonyl)phenoxy]benzoyl}amino)-1*H*-pyrazole-1-carboxylate**



HATU (375 mg, 1.17 mmol) was added to 3-{{(1*S*)-2-methoxy-(1-methylethyl)oxy}-5-{{4-(methylsulfonyl) phenyl}oxy}benzoic acid (300 mg, 0.79 mmol) followed by addition of DMF (5 mL), DIPEA (0.35 mL) and *tert*-butyl 3-amino-1*H*-pyrazole-1-carboxylate (155 mg, 0.85 mmol). The reaction was stirred under argon for 4 h, the solvent evaporated, and the residue dissolved in saturated aqueous sodium hydrogencarbonate (30 mL) and ethyl acetate (50 mL). The organic layer was separated, washed with saturated aqueous ammonium chloride (30 mL), then dried (MgSO₄), filtered and evaporated. Purification by column chromatography, eluting with 1:1 ethyl acetate:hexanes, afforded the title compound (185 mg, 43%) as a colourless oil.

^1H NMR δ (CDCl_3): 1.37 (d, 3H), 1.63 (s, 9H), 3.09 (s, 3H), 3.40 (s, 3H), 3.58 (m, 2H), 4.61 (m, 1H), 6.85 (s, 1H), 7.08 (m, 2H), 7.15 (d, 2H), 7.30 (s, 1H), 7.92 (d, 2H), 8.01 (d, 1H), 8.58 (br. s, 1H); m/z 544 (M-H) $^-$

5 *tert*-Butyl 3-amino-1*H*-pyrazole-1-carboxylate

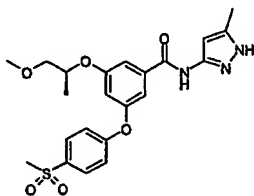


1*H*-Pyrazol-3-amine (428 mg, 5.15 mmol) was dissolved in DMF (5 mL) at 0°C and treated with sodium hydride (206 mg, 5.15 mmol) followed by stirring for a further 30 min. Warmed di-*tert*-butyl dicarbonate (1.12 g, 5.15 mmol) was then slowly added via syringe over 5 min
 10 and the reaction was allowed to warm to room temperature and stirred for a further 2 h. The reaction was taken up in saturated aqueous sodium hydrogencarbonate (50 mL) and ethyl acetate (100 mL). The organic layer was separated then dried (MgSO_4), filtered and evaporated. Purification by column chromatography (eluting with 1:1 ethyl acetate:hexanes to neat ethyl acetate) afforded the title compound (117 mg) as a white solid.
 15 ^1H NMR δ (CDCl_3): 1.62 (s, 9H), 4.00 (br. s, 2H), 5.81 (d, 1H), 7.82 (d, 1H)

The synthesis of 3-[(1*S*)-2-methoxy-(1-methylethyl)oxy]-5-[[4-(methylsulfonyl)phenyl]oxy]benzoic acid is described in Example 11 above.

20

Example 15: 3-[(1*S*)-2-Methoxy-(1-methylethyl)oxy]-*N*-(5-methyl-1*H*-pyrazol-3-yl)-5-[4-(methylsulfonyl)phenoxy]benzamide

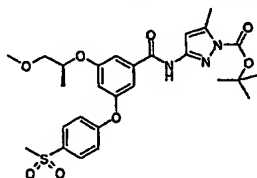


Trifluoroacetic acid (1.5 mL) was added to a solution of *tert*-butyl 3-({3-[(1*S*)-2-methoxy-(1-methylethyl)oxy]-5-[4-(methylsulfonyl)phenoxy]benzoyl} amino)-5-methyl-1*H*-pyrazole-1-carboxylate (500 mg, 0.330 mmol) in dry DCM (6 mL) and the reaction was stirred under argon for 2 h. The solvent was removed in *vacuo* and the residue was taken up in ethyl acetate (30 mL) and saturated aqueous sodium hydrogencarbonate (15 mL). The organic layer was

separated, dried (MgSO₄), filtered, evaporated, then re-evaporated with DCM / hexanes to produce the title compound (350 mg) as a colourless foam.

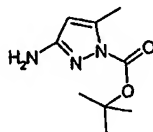
¹H NMR δ (DMSO-d₆): 1.23 (d, 3H), 2.20 (s, 3H), 3.20 (s, 3H), 3.30 (s, 3H) (obscured by HOD), 3.50 (m, 2H) 4.78 (m, 1H), 6.38 (s, 1H), 6.90 (s, 1H), 7.22 (d, 2H), 7.30 (s, 1H), 7.45
5 (s, 1H), 7.93 (d, 2H), 10.71 (br. s, 1H), 12.08 (br. s, 1H); *m/z* 458 (M-H)⁺

tert-Butyl 3-({3-[(1*S*)-2-methoxy-(1-methylethyl)oxy]-5-[4-(methylsulfonyl)phenoxy]benzoyl}amino)-5-methyl-1*H*-pyrazole-1-carboxylate



10 HATU (500 mg, 1.31 mmol) was added to 3-{{(1*S*)-2-methoxy-(1-methylethyl)oxy}-5-[[4-(methylsulfonyl) phenyl]oxy}benzoic acid (400 mg, 1.05 mmol) followed by addition of DMF (6 mL), DIPEA (0.47 mL) and *tert*-butyl 3-amino-5-methyl-1*H*-pyrazole-1-carboxylate (380 mg, 1.93 mmol). The reaction was stirred under argon for 72 h, then dissolved in saturated aqueous sodium hydrogencarbonate (30 mL) and ethyl acetate (50 mL). The organic layer was
15 separated, washed with saturated aqueous ammonium chloride (30 mL), then dried (MgSO₄), filtered and evaporated. Purification by column chromatography eluting with 1:1 to 2:1 ethyl acetate:hexanes afforded the title compound (500 mg, 85%) as a foam. ¹H NMR δ (CDCl₃): 1.37 (d, 3H), 1.62 (s, 9H), 2.54 (s, 3H), 3.08 (s, 3H), 3.40 (s, 3H), 3.58 (m, 2H), 4.60 (m, 1H), 6.82 (m, 2H), 7.08 (m, 1H), 7.15 (d, 2H), 7.30 (s, 1H), 7.93 (d, 2H), 8.52 (brs, 1H); *m/z* 558
20 (M-H)⁺

tert-Butyl 3-amino-5-methyl-1*H*-pyrazole-1-carboxylate



5-Methyl-1*H*-pyrazol-3-amine (800 mg, 8.25 mmol) was dissolved in DMF (10 mL) at 0 °C
25 and treated with sodium hydride (336 mg, 8.25 mmol) followed by stirring for a further 30 min. Warmed di-*tert*-butyl dicarbonate (1.80 g, 8.25 mmol) was then slowly added via syringe over 5 min and the reaction was allowed to warm to room temperature and stirred for a further 1 h. The reaction was taken up in saturated aqueous sodium hydrogencarbonate (50 mL) and

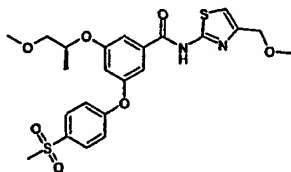
ethyl acetate (100 mL). The organic layer was separated then dried (MgSO₄), filtered and evaporated. Purification by column chromatography (eluting with 1:1 ethyl acetate:hexanes to 100% ethyl acetate) afforded the title compound (380 mg, 23%) as a colourless oil.

¹H NMR δ (CDCl₃): 1.62 (s, 9H), 2.43 (s, 3H), 3.87 (br. s, 2H), 5.60 (s, 1H)

5

The synthesis of 3-{{(1S)-2-methoxy-(1-methylethyl)oxy}-5-[[4-(methylsulfonyl)phenyl]oxy}benzoic acid is described in Example 11 above.

10 **Example 16: 3-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-[4-(methoxymethyl)-1,3-thiazol-2-yl]-5-[4-(methylsulfonyl)phenoxy]benzamide**

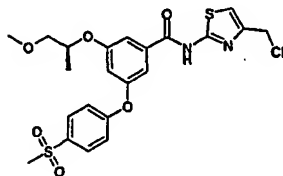


To a stirred solution of *N*-[4-(chloromethyl)-1,3-thiazol-2-yl]-3-[(1S)-2-methoxy-(1-methylethyl)oxy]-5-[4-(methylsulfonyl)phenoxy]benzamide (280mg; 0.55 mmol) in methanol (5 mL) was added sodium methoxide (1.1mmol; 2.0 equiv; 25% weight in methanol) and the reaction mixture heated to 50°C and stirred overnight. The reaction mixture was concentrated *in vacuo* and chromatographed (eluting with 50-70% ethyl acetate:isohexane) to give the title compound (71mg; 26%).

¹H NMR δ (d₆-DMSO): 1.21 (d, 3H), 2.50 (2s, 6H, partially obscured by water peak), 3.21 (s, 3H), 3.43-3.54 (m, 2H), 4.40 (s, 2H), 4.78 (m, 1H), 6.98 (s, 1H), 7.12 (s, 1H), 7.25 (d, 2H), 7.37 (s, 1H), 7.58 (s, 1H), 7.95 (d, 2H), 12.69 (br s, 1H); *m/z* 507 (M+H)⁺, 505 (M-H)⁻

20

***N*-[4-(Chloromethyl)-1,3-thiazol-2-yl]-3-[(1S)-2-methoxy-(1-methylethyl)oxy]-5-[4-(methylsulfonyl)phenoxy]benzamide**



25

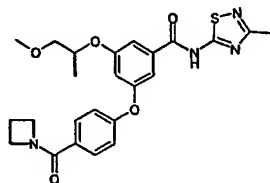
To a stirred solution of 3-{{(1S)-2-methoxy-(1-methylethyl)oxy}-5-[[4-(methylsulfonyl)phenyl]oxy}benzoic acid (1.0 mmol) in DCM (10 mL) was added 1 drop of DMF and oxalyl

chloride (2.0mmol; 2.0 equivalents) dropwise. The reaction mixture was stirred at ambient temperature under argon for two hours, then concentrated *in vacuo* and azeotroped with DCM. The residue was dissolved in DCM and 4-(chloromethyl)-1,3-thiazol-2-amine (1.0 mmol) in DCM was added along with DIPEA (2.5 mmol) and dimethylaminopyridine (0.1 mmol). The resulting mixture was stirred for 13 hours under argon at ambient temperature, then concentrated *in vacuo* and chromatographed (eluting with 50-60% ethyl acetate in isohexane) to give the title compound (53% yield).

¹H NMR δ (d₆-DMSO): 1.3 (d, 3H), 3.2 (s, 3H), 3.25 (s, 3H) 3.45 (m, 2H), 4.75 (s, 2H), 4.8 (m, 1H), 7.0 (s, 1H), 7.25 (d, 2H), 7.3 (s, 1H), 7.4 (s, 1H), 7.6 (s, 1H), 7.95 (d, 2H), 12.80 (br s, 1H)

The synthesis of 3-{{(1S)-2-methoxy-(1-methylethyl)oxy}-5-[[4-(methylsulfonyl)phenyl]oxy}}benzoic acid is described in Example 11 above.

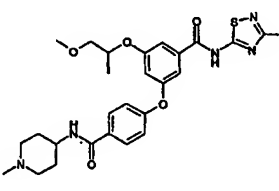
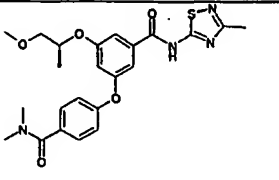
Example 17: 3-[4-(Azetidin-1-ylcarbonyl)phenoxy]-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(3-methyl-1,2,4-thiadiazol-5-yl)benzamide



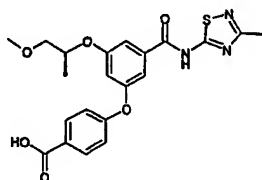
To a suspension of 4-({3-[(1S)-2-methoxy-(1-methylethyl)oxy]-5-[(3-methyl-1,2,4-thiadiazol-2-ylamino)carbonyl] phenyl}oxy)benzoic acid (300 mg), HATU (336 mg) and azetidine hydrochloride (190 mg) in DMF (5 mL), was added DIPEA (0.68 mL) and the mixture stirred at ambient temperature for 16 h. Water (75 mL) was added and the mixture extracted with ethyl acetate (3 x 25 mL). The combined organic extracts were washed 1M aqueous hydrochloric acid (25 mL), saturated aqueous sodium hydrogen carbonate solution (25 mL), brine, dried (MgSO₄), and evaporated to a residue which was chromatographed on silica with ethyl acetate as eluant to give the desired compound (190 mg).

¹H NMR δ (d₆-DMSO): 1.25 (d, 3H), 2.2-2.3 (m, 2H), 2.5 (m, 3H), 3.3 (s, 3H), 3.5 (m, 2H), 4.0 (m, 2H), 4.3 (m, 2H), 4.8 (m, 1H), 6.95 (s, 1H), 7.1 (d, 2H), 7.35 (s, 1H), 7.55 (s, 1H), 7.65 (d, 2H), 13.35 (s, 1H); *m/z* 483 (M+H)⁺

In a similar manner Examples 17a and 17b were also prepared:

Example	Structure	<i>m/z</i>	NMR
17a		540 (M+H) ⁺	¹ H NMR δ (d ₆ -DMSO): 1.25 (d, 3H), 1.5-1.65 (m, 2H), 1.7-1.8 (m, 2H), 1.95-2.0 (m, 2H), 2.15 (s, 3H), 2.3 (s, 3H), 2.7-2.8 (m, 2H), 3.3 (s, 3H), 3.55 (m, 2H), 3.7 (m, 1H), 4.7 (m, 1H), 6.7 (s, 1H), 7.1 (d, 2H), 7.25 (s, 1H), 7.5 (s, 1H), 7.85 (d, 2H), 8.2 (d, 1H)
17b		471 (M+H) ⁺	¹ H NMR δ (d ₆ -DMSO): 1.25 (d, 3H), 2.5 (s, 3H), 2.95 (s, 6H), 3.3 (s, 3H), 3.5 (m, 2H), 4.75 (m, 1H), 6.9 (s, 1H), 7.1 (d, 2H), 7.35 (s, 1H), 7.45 (d, 2H) and 7.55 (s, 1H)

4-((3-((1S)-2-Methoxy-(1-methylethyl)oxy)-5-[(3-methyl-1,2,4-thiadiazol-2-ylamino)carbonyl]phenyl)oxy)benzoic acid

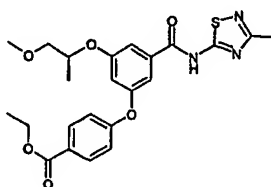


5

A solution of ethyl 4-((3-((1S)-2-methoxy-(1-methylethyl)oxy)-5-[(3-methyl-1,2,4-thiadiazol-2-ylamino)carbonyl] phenyl)oxy)benzoate (1.3g) in THF (40 mL) was added to a solution of lithium hydroxide monohydrate (310 mg) in water (20 mL). The mixture was stirred at ambient temperature for 16 hours and the THF removed *in vacuo*. The aqueous layer was acidified with 1M hydrochloric acid (6.9 mL), and the solid precipitate filtered off, washed with water and dried *in vacuo* to give the desired compound (1.12 g).

¹H NMR δ (d₆-DMSO): 1.2 (d, 3H), 2.45 (s, 3H), 3.25 (s, 3H), 3.5 (m, 2H), 4.7-4.8 (m, 1H), 6.95 (s, 1H), 7.1 (d, 2H), 7.35 (s, 1H), 7.6 (s, 1H), 7.95 (d, 2H); *m/z* 444 (M+H)⁺

15 Ethyl 4-((3-((1S)-2-methoxy-(1-methylethyl)oxy)-5-[(3-methyl-1,2,4-thiadiazol-2-ylamino)carbonyl] phenyl)oxy)benzoate

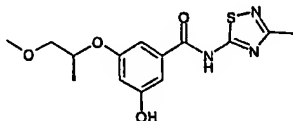


A solution of 3-hydroxy-5-[[[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(3-methyl-1,2,4-thiadiazol-2-yl)benzamide (3.23 g), 4-ethoxycarbonylphenylboronic acid (3.63 g), copper (II) acetate (3.63 g), triethylamine (6.9 mL) and freshly activated 4A molecular sieves (12.5g) in DCM (250 mL) was stirred at ambient temperature and under ambient atmosphere for 2 days.

- 5 The reaction mixture was filtered through diatomaceous earth, washed with DCM (2 x 50 mL), the DCM removed *in vacuo* and the residual oil partitioned between ethyl acetate (300 mL) and 1M hydrochloric acid (200 mL). The ethyl acetate layer was separated, washed sequentially with aqueous sodium hydrogen carbonate solution and brine, dried (MgSO₄), and evaporated to a residue which was chromatographed on silica with 40% ethyl acetate in
10 isohexane as eluant to give the desired compound (1.35 g).

¹H NMR δ (CDCl₃): 1.3 (d, 3H), 1.4 (t, 3H), 2.45 (s, 3H), 3.4 (s, 3H), 3.5-3.6 (m, 2H), 4.35 (q, 2H), 4.5-4.6 (m, 1H), 6.85 (s, 1H), 7.0 (d, 2H), 7.1 (s, 1H), 7.3 (d, 1H), 8.05 (d, 2H), 10.5 (s, 1H); *m/z* 472 (M+H)⁺

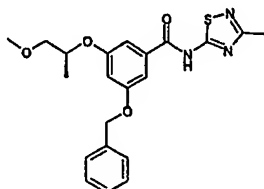
- 15 3-Hydroxy-5-[[[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(3-methyl-1,2,4-thiadiazol-2-yl)benzamide



- A solution of 3-[[[(1S)-2-methoxy-(1-methylethyl)oxy]-5-{phenylmethoxy}-N-(3-methyl-1,2,4-thiadiazol-2-yl)benzamide (9.53 g) and thioanisole (13.9 mL) in trifluoroacetic acid (45
20 mL) was stirred at ambient temperature for 16 hours. The trifluoroacetic acid was removed *in vacuo* and the residual oil partitioned between ethyl acetate (100 mL) and aqueous sodium hydrogen carbonate solution (300 mL). The aqueous layer was separated, extracted with ethyl acetate (2 x 100 mL), and the combined organic extracts washed with brine, dried (MgSO₄), and evaporated to a residue which was chromatographed on silica with 50% ethyl acetate in
25 isohexane as eluant to give the desired compound (4.5 g).

¹H NMR δ (CDCl₃): 1.2 (d, 3H), 2.5 (s, 3H), 3.3 (s, 3H), 3.4-3.6 (m, 2H), 4.6-4.7 (m, 1H), 6.6 (s, 1H), 7.05 (s, 1H), 7.1 (s, 1H), 9.85 (s, 1H), 13.2 (s, 1H); *m/z* 324 (M+H)⁺

3-[[[(1S)-2-Methoxy-(1-methylethyl)oxy]-5-{phenylmethyloxy}-N-(3-methyl-1,2,4-thiadiazol-2-yl)]benzamide

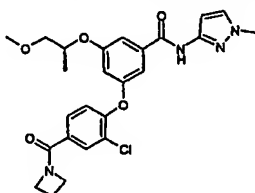


To a solution of 3-[(1S)-2-methoxy-(1-methylethyl)oxy]-5-[[phenylmethyl]oxy]benzoic acid
 5 (15.8 g) in DCM (260 mL) was added oxalyl chloride (5.24 mL), followed by DMF (1 drop),
 and the mixture stirred at ambient temperature for 16 hours. The DCM and excess oxalyl
 chloride were removed *in vacuo*, the residual oil dissolved in DCM (50 mL) and added to a
 solution of 5-amino-3-methyl-1,2,4 thiadiazole (6.05 g) and triethylamine (14.6 mL) in DCM
 (150 mL) at 0-5°C, and the mixture stirred at ambient temperature for 16 hours. The DCM
 10 and excess triethylamine were removed *in vacuo*, and the residual oil partitioned between
 ethyl acetate (250 mL) and 1M hydrochloric acid (150 mL). The ethyl acetate layer was
 separated, washed sequentially with 1M hydrochloric acid, aqueous sodium hydrogen
 carbonate solution, and brine, dried (MgSO₄), and evaporated to a residue which was
 chromatographed on alumina with ethyl acetate as eluant, then on silica with 30% ethyl
 15 acetate in isohexane as eluant to give the desired compound (9.6 g).

¹H NMR δ (CDCl₃): 1.3 (d, 3H), 2.45 (s, 3H), 3.4 (s, 3H), 3.5-3.6 (m, 2H), 4.55-4.6 (m, 1H),
 5.05 (s, 2H), 6.8 (s, 1H), 7.1 (m, 2H), 7.25 (m, 5H), 10.7 (s, 1H); *m/z* 414 (M+H)⁺

The synthesis of 3-[(1S)-2-methoxy-(1-methylethyl)oxy]-5-[[phenylmethyl]oxy]benzoic acid
 20 is described in Example 3 above.

Example 18: 3-[4-(Azetidin-1-ylcarbonyl)-2-chlorophenoxy]-5-[(1S)-2-methoxy-(1-methylethyl)oxy]-N-(1-methyl-1H-pyrazol-3-yl)benzamide

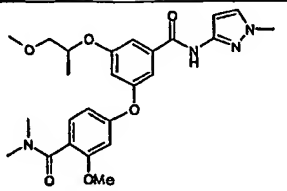


To a suspension of 3-chloro-4-[(3-[(1*S*)-2-methoxy-(1-methylethyl)oxy]-5-[(1-methyl-1*H*-pyrazol-3-yl)amino]carbonyl}phenyl)oxy]benzoic acid (344 mg), HATU (366 mg) and azetidine hydrochloride (88 mg) in DMF (10 mL), was added DIPEA (0.50 mL) and the mixture stirred at ambient temperature for 24 hours. Water (30 mL) was added and the mixture extracted with ethyl acetate (3 x 15 mL). The combined organic extracts were washed with brine, dried (MgSO₄), and evaporated to a residue which was chromatographed on silica eluting with a gradient of 50-100% ethyl acetate in hexane to give the desired compound (197 mg).

¹H NMR δ (CDCl₃): 1.3 (d, 3H), 2.4 (m, 2H), 3.4 (s, 3H), 3.5 (m, 2H), 3.8 (s, 3H), 4.2-4.4 (m, 4H), 4.6 (m, 1H), 6.7 (d, 2H), 7.0 (m, 2H), 7.2 (m, 2H), 7.5 (d, 1H), 7.8 (d, 1H), 8.60 (br s, 1H); *m/z* 499 (M+H)⁺

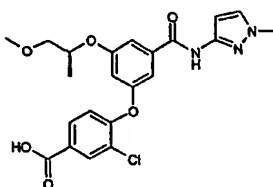
In a similar manner, Examples 18a-18e were also prepared:-

Example	Structure	<i>m/z</i>	NMR
18a		483 (M+H) ⁺	¹ H NMR δ (CDCl ₃): 1.3 (d, 3H), 2.4 (m, 2H), 3.4 (s, 3H), 3.5 (m, 2H), 3.8 (s, 3H), 4.2-4.4 (m, 4H), 4.6 (m, 1H), 6.8 (m, 2H), 7.0 (m, 2H), 7.2 (m, 1H), 7.3 (m, 1H), 7.4 (d, 1H), 7.5 (d, 1H), 8.50 (s, 1H)
18b		533 (M+H) ⁺	¹ H NMR δ (CDCl ₃): 1.3 (d, 3H), 2.4 (m, 2H), 3.4 (s, 3H), 3.5 (m, 2H), 3.8 (s, 3H), 4.2-4.4 (m, 4H), 4.6 (m, 1H), 6.8 (m, 2H), 6.95 (d, 1H), 7.1 (s, 1H), 7.3 (m, 2H), 7.75 (d, 1H), 8.0 (s, 1H), 8.50 (s, 1H)
18c		453 (M+H) ⁺ 451 (M-H) ⁻	¹ H NMR δ (DMSO-d ₆): 1.2 (d, 3H), 2.95 (s, 6H), 3.25 (s, 3H), 3.5 (m, 2H), 3.8 (s, 3H), 4.75 (m, 1H), 6.55 (s, 1H), 6.8 (s, 1H), 7.05 (d, 2H), 7.2 (s, 1H), 7.4 (s, 1H), 7.45 (d, 2H), 7.6 (s, 1H), 10.85 (br s, 1H)
18d		469 (M+H) ⁺	¹ H NMR δ (CDCl ₃): 1.3 (d, 3H), 3.0 (d, 3H), 3.4 (s, 3H), 3.45-3.6 (m, 2H), 3.8 (s, 3H), 3.95 (s, 3H), 4.6 (m, 1H), 6.6 (m, 2H), 6.8 (m, 2H), 7.05 (s, 1H), 7.25 (m, 2H), 7.7 (b, 1H), 8.2 (d, 1H), 8.4 (b, 1H)

18e		483 (M+H) ⁺	¹ H NMR δ (CDCl ₃): 1.3 (d, 3H), 2.9 (s, 3H), 3.1 (s, 3H), 3.4 (s, 3H), 3.45-3.6 (m, 2H), 3.8 (s, 6H), 4.6 (m, 1H), 6.6 (m, 2H), 6.8 (m, 2H), 7.1 (s, 1H), 7.2 (m, 2H), 7.3 (m, 1H), 8.5 (b, 1H)
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The required acids for the preparation of Examples 18 & 18a-e were prepared as described below:

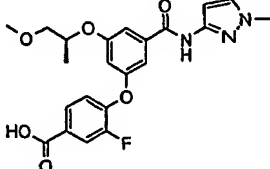
5 3-Chloro-4-[(3-[(1S)-2-methoxy-(1-methylethyl)oxy])-5-[(1-methyl-1H-pyrazol-3-yl)amino]carbonyl]phenyl]oxy]benzoic acid

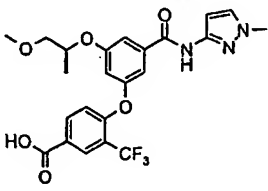
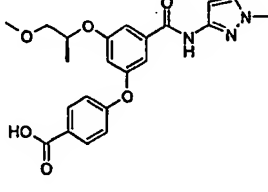
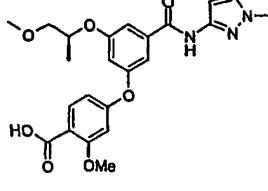


To a solution of methyl 3-chloro-4-(3-[(1S)-2-methoxy-(1-methylethyl)oxy]-5-[(1-methyl-1H-pyrazol-3-yl)amino]carbonyl]phenoxy)benzoate (2.23 g) in THF (58 mL) was added a 1M solution of lithium hydroxide monohydrate in water (11.7 mL). The mixture was stirred at ambient temperature for 18 hours and the THF removed *in vacuo*. The aqueous layer was acidified with 2M hydrochloric acid (5.85 mL), and the solid precipitate filtered off, washed with water and dried *in vacuo* to give the desired acid (1.87g).

¹H NMR δ (CDCl₃): 1.4 (d, 3H), 3.4 (s, 3H), 3.6 (m, 2H), 3.8 (s, 3H), 4.7 (m, 1H), 6.95 (m, 1H), 7.05 (m, 1H), 7.1 (d, 1H), 7.3 (m, 2H), 7.6 (m, 2H), 8.1 (s, 1H), 10.75 (br s, 1H); *m/z* 460 (M+H)⁺

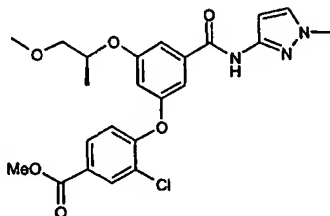
The acids required for the synthesis of Examples 18a-e were made using an analogous method:

Structure	<i>m/z</i>	NMR
	444 (M+H) ⁺	¹ H NMR δ (CDCl ₃): 1.4 (d, 3H), 3.4 (s, 3H), 3.5 (m, 2H), 3.8 (s, 3H), 4.7 (m, 1H), 6.95 (m, 1H), 7.0 (m, 1H), 7.1 (m, 1H), 7.3 (m, 2H), 7.6 (m, 2H), 7.8 (d, 1H), 10.8 (s, 1H)

	494 (M+H) ⁺	¹ H NMR δ (d ₆ DMSO): 1.2 (d, 3H), 3.3 (s, 3H), 3.5 (m, 2H), 3.8 (s, 3H), 4.7 (m, 1H), 6.5 (s, 1H), 6.8 (s, 1H), 7.05 (d, 1H), 7.2 (s, 1H), 7.5 (s, 1H), 7.6 (s, 1H), 8.1(d, 1H), 8.5 (s, 1H), 10.85 (s, 1H)
	426 (M+H) ⁺ 424 (M-H) ⁻	¹ H NMR δ (d ₆ DMSO): 1.2 (d, 3H), 3.25 (s, 3H), 3.5 (m, 2H), 3.8 (s, 3H), 4.75 (m, 1H), 6.55 (s, 1H), 6.85 (s, 1H), 7.1 (d, 2H), 7.2 (s, 1H), 7.4 (s, 1H), 7.6 (s, 1H), 8.0(d, 2H), 10.85 (br s, 1H)
	456 (M+H) ⁺	¹ H NMR δ (CDCl ₃): 1.35 (d, 3H), 3.4 (s, 3H), 3.45-3.6 (m, 2H), 3.8 (s, 3H), 3.95 (s, 3H), 4.6 (m, 1H), 6.7 (m, 2H), 6.85 (m, 2H), 7.25 (s, 1H), 7.3 (s, 1H), 7.35 (s, 1H), 7.95 (d, 1H), 9.3 (b, 1H)

The required esters for **Example 18 & 18a-e** were prepared as described below:

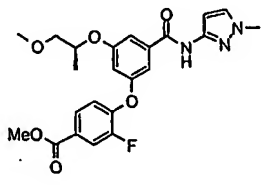
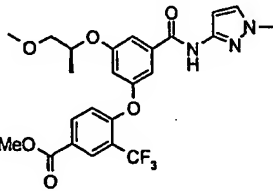
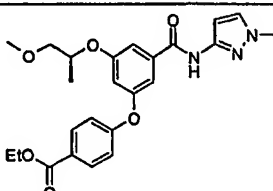
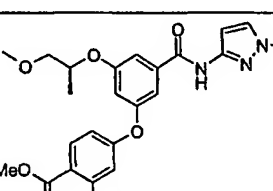
Methyl 3-chloro-4-(3-[(1*S*)-2-methoxy-(1-methylethyl)oxy]-5-[(1-methyl-1*H*-pyrazol-3-yl)amino]carbonyl}phenoxy)benzoate



To a solution of 3-hydroxy-5-[(1*S*)-2-methoxy-(1-methylethyl)oxy]-*N*-(1-methyl-1*H*-pyrazol-3-yl)benzamide (832 mg, 2.72 mmol) and methyl-3-chloro-4-fluorobenzoate (504 mg, 2.72 mmol) in acetonitrile (20 mL) was added potassium carbonate (364 mg, 2.72 mmol) and the stirred mixture heated at 160°C in a 'Smith Creator Microwave' for 30 minutes. The mixture was allowed to return to ambient temperature and pressure, filtered and evaporated to a residue which was chromatographed on silica with 0 -50% ethyl acetate in hexane as eluant to give the desired compound (1.11 g).

m/z 474 (M+H)⁺

The esters required for the synthesis of Examples 18a-e were prepared using an analogous method:

Structure ^s	<i>m/z</i>	NMR
	458 (M+H) ⁺	¹ H NMR δ (CDCl ₃): 1.3(d, 3H), 3.4 (s, 3H), 3.5 (m, 2H), 3.8 (s, 3H), 3.9 (s, 3H), 4.6 (m, 1H), 6.9 (m, 2H), 7.1 (m, 2H), 7.3 (m, 2H), 7.8 (m, 2H), 8.6 (s, 1H)
	508 (M+H) ⁺	¹ H NMR δ (CDCl ₃): 1.3 (d, 3H), 3.4 (s, 3H), 3.5 (m, 2H), 3.8 (s, 3H), 3.95 (s, 3H), 4.6 (m, 1H), 6.75 (d, 1H), 6.85 (m, 1H), 6.95 (d, 1H), 7.1 (m, 1H), 7.3 (m, 1H), 7.35(m, 1H), 8.1(d, 1H), 8.4 (s, 1H), 8.5 (s, 1H)
	454 (M+H) ⁺	¹ H NMR δ (d ₆ DMSO): 1.2 (d, 3H), 1.3 (t, 3H), 3.25 (s, 3H), 3.5 (m, 2H), 3.8 (s, 3H), 4.3 (q, 2H), 4.8 (m, 1H), 6.55 (s, 1H), 6.8 (s, 1H), 7.1 (d, 2H), 7.2 (s, 1H), 7.45 (s, 1H), 7.6 (s, 1H), 8.0(d, 2H), 10.85 (br s, 1H)
	470 (M+H) ⁺	¹ H NMR δ (CDCl ₃): 1.3 (d, 3H), 3.4 (s, 3H), 3.45-3.6 (m, 2H), 3.8 (s, 3H), 3.95 (m, 6H), 4.6 (m, 1H), 6.55 (d, 1H), 6.65 (s, 1H), 6.8 (m, 2H), 7.1 (s, 1H), 7.25 (m, 2H), 7.8 (d, 1H), 8.4 (b, 1H)

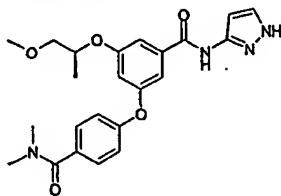
^sThe precursor for Example 18c was prepared at 150°C in DMF for 4 hours, using 1.2 equivalents of the fluoro-ester. The precursor for Examples 18d-e was prepared at 150°C in 5 DMF for 2 hours.

The methyl 4-fluoro-2-methoxybenzoate used in the preparation of the precursor for Examples 18d-e was prepared from 4-fluoro-2-methoxybenzoic acid according to the procedure described in WO98/13332.

10

The synthesis of 3-hydroxy-5-[(1*S*)-2-methoxy-(1-methylethyl)oxy]-*N*-(1-methyl-1*H*-pyrazol-3-yl)benzamide is described in Example 3.

Example 19: 3-{4-[(Dimethylamino)carbonyl]phenoxy}-5-[(1*S*)-2-methoxy-1-methylethoxy]-*N*-1*H*-pyrazol-3-ylbenzamide



To a suspension of 4-{3-[(1*S*)-2-methoxy-1-methylethoxy]-5-[(1*H*-pyrazol-3-ylamino)carbonyl]phenoxy}benzoic acid (280 mg, 0.55 mmol), HATU (260 mg, 0.685 mmol) and dimethylamine (0.345 mL of 2.0M solution in THF, 0.685 mmol) in DMF (1 mL) was added DIPEA (0.238 mL, 1.37 mmol) and reaction mixture stirred for 16 hours at ambient temperature. Water was then added to reaction mixture and extracted into ethyl acetate (3x25 mL). Organic layer was washed with saturated sodium hydrogen carbonate and saturated brine solution and dried (MgSO₄). Filtrate was concentrated *in vacuo* and residue chromatographed (50-100% ethyl acetate in isohexane) to give a white solid (95 mg; 40%).

¹H NMR δ (d₆-DMSO): 1.2 (d, 3H), 2.95 (s, 6H), 3.3 (s, 3H), 3.5 (m, 2H), 4.75 (m, 1H), 6.6 (s, 1H), 6.8 (s, 1H), 7.05 (d, 2H), 7.2 (s, 1H), 7.4 (d, 2H), 7.45 (s, 1H), 7.6 (s, 1H), 10.8 (s, 1H). *m/z* 439 (M+H)⁺

15

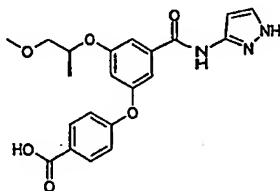
In a similar manner, Examples 19a-d were also prepared:

Example	Structure	<i>m/z</i>	NMR
19a		451 (M+H) ⁺ , 449 (M-H) ⁻	¹ H NMR δ (d ₆ -DMSO): 1.2 (d, 3H), 2.2 (m, 2H), 3.25 (s, 3H), 3.5 (m, 2H), 4.0 (m, 2H), 4.3 (m, 2H), 4.75 (m, 1H), 6.6 (s, 1H), 6.8 (s, 1H), 7.05 (d, 2H), 7.2 (s, 1H), 7.45 (s, 1H), 7.6 (s, 1H), 7.65 (d, 2H), 10.8 (s, 1H), 12.4 (s, br, 1H)
19b		457 (M+H) ⁺ , 455 (M-H) ⁺	¹ H NMR δ (d ₆ -DMSO): 1.2 (d, 3H), 2.95 (s, 6H), 3.3 (s, 3H obscured by water peak), 3.5 (m, 2H), 4.75 (m, 1H), 6.6 (s, 1H), 6.8 (s, 1H), 7.15 (s, 1H), 7.2 (t, 1H), 7.25 (s, 1H), 7.4 (t, 1H), 7.45 (s, 1H), 7.6 (s, 1H), 10.8 (s, 1H), 12.4 (s br, 1H)

19c		453 (M+H) ⁺ , 451 (M-H) ⁺	¹ H NMR δ (d ₆ -DMSO): 1.2 (d, 3H), 2.2 (s, 3H), 2.95 (s, 6H), 3.25 (s, 3H obscured by water peak), 3.5 (m, 2H), 4.75 (m, 1H), 6.35 (s, 1H), 6.8 (s, 1H), 7.05 (d, 2H), 7.2 (s, 1H), 7.4 (s, 1H), 7.45 (d, 2H), 10.7 (s, 1H), 12.1 (s br, 1H)
19d		499 (M+H) ⁺ , 497 (M-H) ⁺	¹ H NMR δ (d ₆ -DMSO): 1.2 (d, 3H), 2.2 (s, 3H), 2.25 (m, 2H), 3.25 (s, 3H obscured by water peak), 3.5 (m, 2H), 4.0 (m, 2H), 4.3 (m, 2H), 4.75 (m, 1H), 6.35 (s, 1H), 6.8 (s, 1H), 7.1 (d, 1H), 7.15 (s, 1H), 7.4 (s, 1H), 7.6 (d, 1H), 7.8 (s, 1H), 10.7 (s, 1H), 12.1 (s br, 1H)

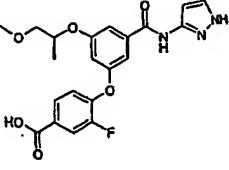
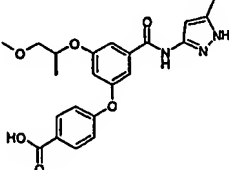
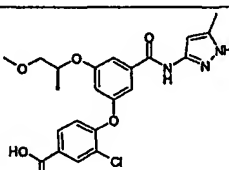
The required acid for the preparation of Examples 19 and 19a was prepared as described below:

5 4-{3-[(1S)-2-Methoxy-1-methylethoxy]-5-[(1H-pyrazol-3-ylamino)carbonyl]phenoxy}benzoic acid



To a solution of *tert*-butyl 3-({3-[4-(ethoxycarbonyl)phenoxy]-5-[(1S)-2-methoxy-1-methylethoxy]benzoyl}amino)-1*H*-pyrazole-1-carboxylate (1.75 g, 3.25 mmol) in THF (16
10 mL) and water (8 mL) was added 1M solution of sodium hydroxide (16 mL; 5.0equiv) and reaction mixture allowed to stir at room temperature for 16 hours. The THF was removed *in vacuo* and 1M citric acid added until pH 3-4. Pale yellow precipitate was filtered off and washed with water to give a pale yellow solid which was dried *in vacuo* (1.18g, 71%).
¹H NMR δ (d₆-DMSO): 1.2 (d, 3H), 3.25 (s, 3H obscured by water peak), 3.4-3.5 (m, 2H),
15 4.75 (m, 1H), 6.55 (s, 1H), 6.85 (s, 1H), 7.1 (d, 1H), 7.25 (s, 1H), 7.45 (s, 1H), 7.6 (d, 1H), 7.95 (d, 1H), 10.85 (s, 1H); *m/z* 412 (M+H)⁺.

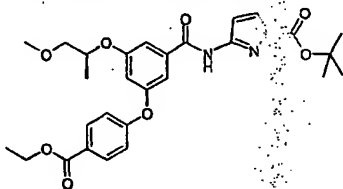
The acids required for the preparation of Examples 19b-d were prepared in a similar manner:

Structure	<i>m/z</i>	NMR
		¹ H NMR (d ₆ -DMSO) 1.2 (d, 3H), 3.25 (s, 3H obscured by water peak), 3.5 (m, 2H), 4.75 (m, 1H), 6.6 (d, 1H), 6.85 (s, 1H), 7.2 (s, 1H), 7.25 (t, 1H), 7.4 (s, 1H), 7.6 (d, 1H), 7.8 (d, 1H), 7.8 (d, 2H), 10.8 (brs, 1H)
		¹ H NMR (d ₆ -DMSO) 1.2 (d, 3H), 2.2 (s, 3H), 3.25 (s, 3H obscured by water peak), 3.5 (m, 2H), 4.75 (m, 1H), 6.35 (s, 1H), 6.85 (s, 1H), 7.1 (d, 2H), 7.22 (s, 1H), 7.42 (s, 1H), 7.95 (d, 2H), 10.7 (s, 1H)
		¹ H NMR (d ₆ -DMSO) 1.2 (d, 3H), 2.2 (s, 3H), 3.25 (s, 3H obscured by water peak), 3.4 (m, 2H), 4.6 (m, 1H), 6.4 (s, 1H), 6.7 (s, 1H), 6.9 (d, 1H), 7.1 (s, 1H), 7.3 (s, 1H), 7.7 (dd, 1H), 7.95 (d, 1H), 10.0 (s, 1H)

The ester required for the preparation of Examples 19 and 19a was prepared as follows:

tert-Butyl 3-((3-[4-(ethoxycarbonyl)phenoxy]-5-[(1S)-2-methoxy-1-

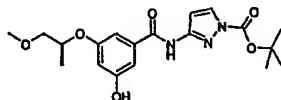
5 methylethoxy]benzoyl) amino)-1H-pyrazole-1-carboxylate



- tert*-Butyl 3-((3-hydroxy-5-[(1*S*)-2-methoxy-1-methylethoxy]benzoyl)amino)-1*H*-pyrazole-1-carboxylate (391 mg, 1 mmol), ethyl-4-boronic acid benzoate (388 mg, 2.0 equiv), copper (II) acetate (363 mg, 2.0 equiv) and triethylamine (0.7 mL, 2.0 equiv) were suspended in dry
- 10 DCM over freshly activated powdered 4A molecular sieves (ca. 1 g) for 7 hours under an ambient atmosphere. Reaction mixture filtered through diatomaceous earth was washed with DCM (x3). Filtrate concentrated *in vacuo*, taken up in ethyl acetate and washed with 1M hydrochloric acid, saturated sodium hydrogen carbonate, saturated brine and dried (MgSO₄). Filtered, filtrate concentrated *in vacuo* and chromatographed (0-50% ethyl acetate/isohexane)
- 15 to give a brown oil (210 mg, 39%)

^1H NMR δ (CDCl_3): 1.3 (d, 3H), 1.4 (t, 3H), 1.6 (s, 9H), 3.4 (s, 3H), 3.5 (m, 2H), 4.35 (q, 2H), 4.5 (m, 1H), 6.8 (s, 1H), 7.0 (d, 2H), 7.05 (s, 2H), 7.2 (s, 1H), 8.0 (s, 1H), 8.05 (d, 2H), 9.2 (s, br, 1H); m/z 440 ($\text{M}+\text{H}$) $^+$.

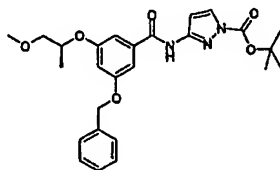
5 *tert*-Butyl 3-({3-hydroxy-5-[(1*S*)-2-methoxy-1-methylethoxy]benzoyl}amino)-1*H*-pyrazole-1-carboxylate



A solution of *tert*-butyl 3-({3-(benzyloxy)-5-[(1*S*)-2-methoxy-1-methylethoxy]benzoyl}amino)-1*H*-pyrazole-1-carboxylate (23 g, 47.8 mmol) in THF (140 mL) and ethanol (140 mL) was evacuated and purged with nitrogen (x3). 10% Palladium on carbon (2.3 g; 10% w/w) was added and reaction mixture was evacuated and finally purged with hydrogen gas. Reaction mixture was left to stir at ambient temperature under a hydrogen balloon for 16 hours. Pd/C was filtered through diatomaceous earth and the filtrate concentrated *in vacuo* to give a white foam (18 g, 97%).

15 ^1H NMR δ (d_6 -DMSO): 1.2 (d, 3H), 1.55 (s, 9H), 3.25 (s, 3H obscured by water peak), 3.4-3.5 (m, 2H), 4.7 (m, 1H), 6.5 (s, 1H), 6.95 (d, 1H), 7.0 (s, 1H), 7.1 (s, 1H), 8.2 (d, 1H), 9.65 (s, 1H), 11.2 (s, br, 1H); m/z 392 ($\text{M}+\text{H}$) $^+$

20 *tert*-Butyl 3-({3-(benzyloxy)-5-[(1*S*)-2-methoxy-1-methylethoxy]benzoyl}amino)-1*H*-pyrazole-1-carboxylate



To a suspension of 3-[(1*S*)-2-methoxy-(1-methylethyl)oxy]-5-{{[phenylmethyl]oxy}benzoic acid (20.7 g, 65.6 mmol), HATU (31.2 g, 82.0 mmol) and *tert*-butyl 3-amino-1*H*-pyrazole-1-carboxylate (15.0 g, 82.0 mmol) in DMF (30 mL) was added DIPEA (28.5 mL, 164 mmol) and reaction mixture stirred for 16 hours at ambient temperature. Water (250 mL) was then added to reaction mixture and extracted into diethyl ether (3x150 mL). Organic layer was washed with saturated brine solution and dried (MgSO_4). Filtrate was concentrated *in vacuo*

and residue crystallised on standing. Washed with isohexane to give yellow crystals (23.4 g; 73%).

m/z 482 (M+H)⁺.

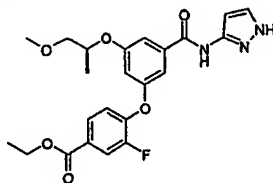
- 5 The preparation of 3-[(1*S*)-2-methoxy-(1-methylethyl)oxy]-5-[[phenylmethyl]oxy] benzoic acid was described in Example 3.

The preparation of *tert*-butyl 3-amino-1*H*-pyrazole-1-carboxylate was described in Example 14.

10

The ester required for the preparation of Example 19b was prepared as follows:

Ethyl 3-fluoro-4-{3-[(1*S*)-2-methoxy-1-methylethoxy]-5-[(1*H*-pyrazol-3-ylamino)carbonyl]phenoxy}benzoate



15

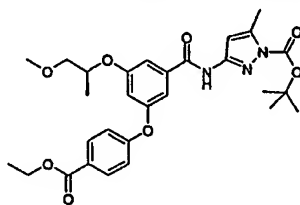
To a suspension of *tert*-butyl 3-({3-hydroxy-5-[(1*S*)-2-methoxy-1-methylethoxy]benzoyl} amino)-1*H*-pyrazole-1-carboxylate (587 mg, 1.5 mmol), caesium carbonate (488 mg, 1.5 mmol) in DMA (3 mL) was added ethyl 3,4-difluorobenzoate (279 mg, 1.5 mmol). This mixture was heated at 110°C for 16 hours. The reaction mixture was
20 filtered and concentrated *in vacuo* then the residue chromatographed on silica, eluting with 0-70% ethyl acetate in hexane, to give the desired compound as a yellow oil (271 mg, 40%)
¹H NMR (CDCl₃): 1.3 (d, 3H), 1.4 (t, 3H), 3.4 (s, 3H), 3.5 (m, 2H), 4.4 (q, 2H), 4.6 (m, 1H), 6.75 (s, 1H), 6.85 (s, 1H), 7.1 (s, 1H), 7.15 (s, 1H), 7.3 (s, 1H), 7.5 (d, 1H), 7.8 (d, 1H), 7.85 (d, 1H), 9.4 (s, 1H)

25

The preparation of *tert*-butyl 3-({3-hydroxy-5-[(1*S*)-2-methoxy-1-methylethoxy]benzoyl} amino)-1*H*-pyrazole-1-carboxylate was described in Example 19.

The ester required for the preparation of Example 19c was prepared as follows:

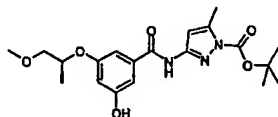
tert-Butyl 3-({3-[4-(ethoxycarbonyl)phenoxy]-5-[(1*S*)-2-methoxy-1-methylethoxy]benzoyl}amino)-5-methyl-1*H*-pyrazole-1-carboxylate



Freshly activated 4Å molecular sieves (1.5 g) were added to a solution of *tert*-butyl 3-({3-hydroxy-5-[(1*S*)-2-methoxy-1-methylethoxy]benzoyl}amino)-5-methyl-1*H*-pyrazole-1-carboxylate (1.0 g, 2.47 mmol), (4-ethoxycarbonylphenyl)boronic acid (718 mg, 3.7 mmol), copper (II) acetate (672 mg, 3.7 mmol) and triethylamine (1.7 mL, 12.3 mmol) in DCM (40 mL). The mixture was stirred at ambient temperature for 2 days then filtered through diatomaceous earth and the DCM removed *in vacuo*. The residual oil was partitioned between ethyl acetate (35 mL) and 1N hydrochloric acid (35 mL), the ethyl acetate layer separated, washed with saturated aqueous sodium hydrogen carbonate solution (35 mL), brine (35 mL), dried (MgSO₄) and evaporated to a residue which was chromatographed on silica, eluting with 40 – 60% ethyl acetate in hexane, to give the desired compound as an orange oil (80mg, 6%).
¹H NMR (CDCl₃): 1.3 (d, 3H), 1.4 (t, 3H), 1.6 (s, 9H), 2.55 (s, 3H), 3.4 (s, 3H), 3.5 (m, 2H), 4.4 (q, 2H), 4.6 (m, 1H), 6.8 (s, 1H), 6.9 (s, 1H), 7.05 (d, 2H), 7.2 (s, 1H), 7.35 (s, 1H), 8.05 (d, 2H), 9.4 (s, 1H)

tert-Butyl 3-({3-hydroxy-5-[(1*S*)-2-methoxy-1-methylethoxy]benzoyl}amino)-5-methyl-1*H*-pyrazole-1-carboxylate was prepared in an analogous fashion to *tert*-butyl 3-({3-hydroxy-5-[(1*S*)-2-methoxy-1-methylethoxy]benzoyl}amino)-1*H*-pyrazole-1-carboxylate, described in Example 19, starting from 3-[(1*S*)-2-methoxy-(1-methylethyl)oxy]-5-[[phenylmethyl]oxy]benzoic and *tert*-butyl 3-amino-5-methyl-1*H*-pyrazole-1-carboxylate.

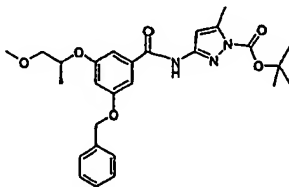
tert-Butyl 3-({3-hydroxy-5-[(1*S*)-2-methoxy-1-methylethoxy]benzoyl}amino)-5-methyl-1*H*-pyrazole-1-carboxylate



- 11 -

¹H NMR δ (d₆-DMSO): 1.2 (d, 3H), 1.55(s, 9H), 3.2–3.3 (s, 3H obscured by water peak), 3.2–3.3 (s, 3H obscured by water peak), 3.4–3.5 (m, 2H), 4.65 (m, 1H), 6.45 (s, 1H), 6.75 (s, 1H), 6.95 (s, 1H), 7.1 (s, 1H), 9.65 (s, 1H), 11.05 (brs, 1H); *m/z* 406 (M+H)⁺.

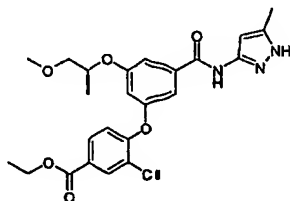
5 *tert*-Butyl 3-({3-(benzyloxy)-5-[(1*S*)-2-methoxy-1-methylethoxy]benzoyl}amino)-5-methyl-1*H*-pyrazole-1-carboxylate



¹H NMR δ (d₆-DMSO): 1.2 (d, 3H), 1.55 (s, 9H), 3.25 (s, 3H obscured by water peak), 3.4–3.5 (m, 2H), 4.7 (m, 1H), 5.15 (s, 2H), 6.7 (s, 1H), 6.8 (s, 1H), 7.2 (s, 1H), 7.25 (s, 1H), 7.3–7.5 (m, 5H), 11.15 (brs, 1H); *m/z* 496 (M+H)⁺.

The ester required for the preparation of Example 19d was prepared as follows:

15 Ethyl 3-chloro-4-(3-[(1*S*)-2-methoxy-1-methylethoxy]-5-[(5-methyl-1*H*-pyrazol-3-yl)amino]carbonyl)phenoxy)benzoate



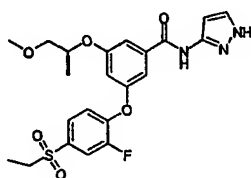
Ethyl 3-chloro-4-fluorobenzoate (242 mg, 1.2 mmol) was added to a suspension of *tert*-butyl 3-({3-hydroxy-5-[(1*S*)-2-methoxy-1-methylethoxy]benzoyl}amino)-5-methyl-1*H*-pyrazole-1-carboxylate (405 mg, 1 mmol) and potassium carbonate (1 mmol) in butyronitrile (5 mL).

20 This mixture was placed in a microwave and heated at 190°C for 2.5 hours. The reaction mixture was concentrated *in vacuo* and the residue partitioned between ethyl acetate and water then extracted with ethyl acetate (3 x 25 mL). The organics were dried (MgSO₄) and concentrated *in vacuo*. The crude mixture (420 mg, 86%) was used in the next step without further purification.

The preparation of *tert*-butyl 3-({3-hydroxy-5-[(1*S*)-2-methoxy-1-methylethoxy]benzoyl} amino)-5-methyl-1*H*-pyrazole-1-carboxylate was described in Example 19c. The preparation of ethyl 3-chloro-4-fluorobenzoate is described in the literature (*Journal of Fluorine Chemistry*, 1991, 53(2), 301-305).

5

Example 20 : 3-[4-(Ethylsulfonyl)-2-fluorophenoxy]-5-[(1*S*)-2-methoxy-1-methylethoxy]-*N*-1*H*-pyrazol-3-ylbenzamide



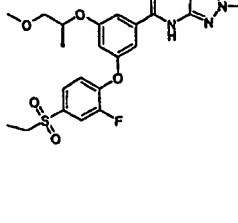
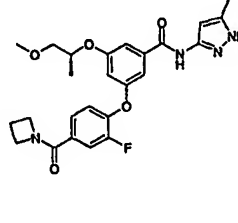
- 10 A suspension of *tert*-butyl 3-({3-hydroxy-5-[(1*S*)-2-methoxy-1-methylethoxy]benzoyl} amino)-1*H*-pyrazole-1-carboxylate (391 mg, 1 mmol), cesium carbonate (325 mg, 1 mmol) and 3,4-difluorophenyl ethyl sulfone (206 mg, 1 mmol) in DMA (3 mL) was heated to 120°C for 4 hours. Water (20 mL) was added to the reaction mixture and then was extracted into ethyl acetate (3x30 mL) and washed with brine. Organic phase
- 15 was dried (MgSO₄), concentrated *in vacuo* and residue chromatographed (50-100% ethyl acetate/isohexane) to give a white solid (120 mg, 25%).

¹H NMR δ (d₆-DMSO): 1.1 (t, 3H), 1.2 (d, 3H), 3.25 (s, 3H), 3.3 (q, 2H), 3.5 (m, 2H), 4.75 (m, 1H), 6.6 (s, 1H), 6.95 (s, 1H), 7.3 (s, 1H), 7.35 (t, 1H), 7.45 (s, 1H), 7.6 (s, 1H), 7.7 (d, 1H), 7.95 (dd, 1H), 10.8 (s, br 1H). *m/z* 477 (M+H)⁺

20

The following examples were prepared in an analogous fashion.

Example	Structure	<i>m/z</i>	NMR
20a		463 (M+H) ⁺	¹ H NMR δ (d ₆ -DMSO): 1.2 (d, 3H), 3.25 (s, 3H), 3.5 (m, 2H), 4.75 (m, 1H), 6.6 (s, 1H), 6.95 (s, 1H), 7.25 (s, 1H), 7.35 (t, 1H), 7.45 (s, 1H), 7.6 (s, 1H), 7.75 (d, 1H), 8.0 (dd, 1H), 10.8 (s, br 1H)

20b		492 (M+H) ⁺	¹ H NMR δ (d ₆ -DMSO): 1.11 (t, 3H), 1.23 (d, 3H), 3.27 (s, 3H), 3.35 (assumed q, 2H, hidden under H ₂ O), 3.46 (m, 2H), 3.76 (s, 3H), 4.76 (m, 1H), 6.54 (m, 1H), 6.94 (m, 1H), 7.26 (m, 1H), 7.32 (t, 1H), 7.46 (m, 1H), 7.58 (m, 1H), 7.71 (d, 1H), 7.92 (dd, 1H), 7.88 (s, br, 1H)
20c		483 (M+H) ⁺ 481 (M-H) ⁻	¹ H NMR δ (d ₆ -DMSO): 1.2 (d, 3H), 2.2 (s, 3H), 2.25 (m, 2H), 3.25 (s, 3H), 3.45 (m, 2H), 4.05 (s, br, 2H), 4.35 (s, br, 2H), 4.75 (m, 1H), 6.35 (s, 1H), 6.8 (s, 1H), 7.15 (s, 1H), 7.2 (t, 1H), 7.4 (s, 1H), 7.5 (d, 1H), 7.6 (app d, 1H), 10.7 (s, 1H), 12.1 (s, 1H)

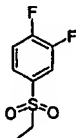
The preparation of *tert*-butyl 3-((3-hydroxy-5-((1*S*)-2-methoxy-1-methylethoxy)benzoyl)amino)-1*H*-pyrazole-1-carboxylate used in the preparation of **Example 20** and **20a** was described in **Example 19**.

The preparation of 3-hydroxy-5-((1*S*)-2-methoxy-(1-methylethyl)oxy)-*N*-(1-methyl-1*H*-pyrazol-3-yl)benzamide used in the preparation of **Example 20b** was described in **Example 3**

10 The preparation of *tert*-butyl 3-((3-hydroxy-5-((1*S*)-2-methoxy-1-methylethoxy)benzoyl)amino)-5-methyl-1*H*-pyrazole-1-carboxylate used in the preparation of **Example 20c** was described in **Example 19**.

3,4-Difluorophenyl ethyl sulfone used in the preparation of **Example 20** and **20b** was prepared as described below.

3,4-Difluorophenyl ethyl sulfone

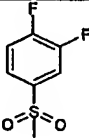


To a solution of 3,4-difluorophenyl ethyl sulfide (1.50 g) in DCM (50 mL) was added 75% *m*-chloroperbenzoic acid (2.97 g) and the mixture stirred at ambient temperature for 16h. The mixture was washed successively with saturated potassium carbonate (20 mL) and brine (30

mL) then dried with magnesium sulphate, filtered and reduced *in vacuo*. The resultant clear oil was chromatographed on silica (eluting with 0-50% ethyl acetate in *iso*-hexane) and the faster running product isolated (0.90 g). The required 3,4-difluorophenyl ethyl sulfone was used without further characterisation.

5

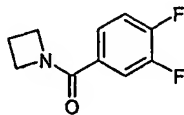
3,4-Difluorophenyl methyl sulfone used in the preparation of **Example 20a** was prepared in an analogous manner from 3,4-difluorophenyl methyl sulfide.

Structure	<i>m/z</i>	NMR
		¹ H NMR δ (CDCl ₃): 3.05 (s, 3H), 7.2 (q, 1H), 7.7-7.8 (m, 2H)

The 1-(3,4-difluorobenzoyl)azetidine used in the preparation of **Example 20c** was prepared as described below.

10

1-(3,4-Difluorobenzoyl)azetidine



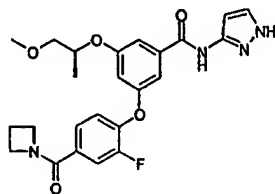
Oxalyl chloride (1.05 mL, 12.0 mmol) was added to a solution of 3,4-difluorobenzoic acid (1.58 g, 10 mmol) in DCM (50 mL) containing DMF (1 drop). The reaction was stirred at ambient temperature for 16 h then evaporated to dryness. The residue was redissolved in DCM (25 mL) and azetidine hydrochloride (1.12 g, 12.0 mmol) added followed by triethylamine (4.18 mL, 30.0 mmol). The mixture was stirred at ambient temperature for 2 h then concentrated *in vacuo*. The residue was partitioned between ethyl acetate and 1N hydrochloric acid, the organic phase washed with a saturated aqueous solution of sodium bicarbonate followed by brine, dried (MgSO₄), and concentrated *in vacuo*. The title compound was crystallized from an ethyl acetate / hexane mixture to give a white crystalline solid (1.0 g, 51%).

20

¹H NMR δ (CDCl₃): 2.4 (m, 2H), 4.3 (m, 4H), 7.2 (m, 1H), 7.4 (m, 1H), 7.5 (t, 1H).

25

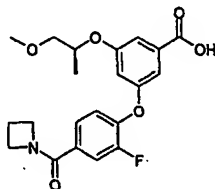
Example 21: 3-[4-(Azetidin-1-ylcarbonyl)-2-fluorophenoxy]-5-[(1S)-2-methoxy-1-methylethoxy]-N-1H-pyrazol-3-ylbenzamide



To a suspension of 3-[4-(azetidin-1-ylcarbonyl)-2-fluorophenoxy]-5-[(1S)-2-methoxy-1-methylethoxy]benzoic acid (300 mg, 0.75 mmol), HATU (356 mg, 0.938 mmol) and *tert*-butyl 3-amino-1H-pyrazole-1-carboxylate (172 mg, 0.938 mmol) in DMF (2 mL) was added DIPEA (0.326 mL, 1.88 mmol) and reaction mixture stirred for 16 hours at ambient temperature. Water was then added to reaction mixture and extracted into ethyl acetate (3x25 mL). Organic layer washed with saturated sodium hydrogen carbonate and saturated brine solution and dried (MgSO₄). Filtrate concentrated *in vacuo* to give an orange oil. This was dissolved in DCM (4 mL) and trifluoroacetic acid (0.445 mL, 8.0 equiv) was added. Reaction mixture stirred at ambient temperature for 8 hours. Saturated sodium carbonate was added to the reaction mixture and the phases separated. Organic phase was dried (MgSO₄) and concentrated *in vacuo* to give a white foam (26 mg, 7%).

¹H NMR δ (CDCl₃): 1.3 (d, 3H), 2.4 (m, 2H), 3.4 (s, 3H), 3.55 (m, 2H), 4.2 (m, 2H), 4.35 (m, 2H), 4.6 (m, 1H), 6.75 (s, 1H), 6.8 (app s, 1H), 7.05 (t, 1H), 7.1 (s, 1H), 7.3 (s, 1H), 7.4 (d, 1H), 7.5 (app d, 1H), 7.5 (app s, 1H), 9.6 (s, br, 1H). *m/z* 469 (M+H)⁺, 467 (M-H)⁻

3-[4-(Azetidin-1-ylcarbonyl)-2-fluorophenoxy]-5-[(1S)-2-methoxy-1-methylethoxy]benzoic acid



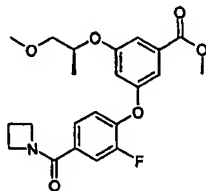
20

To a solution of methyl 3-[4-(azetidin-1-ylcarbonyl)-2-fluorophenoxy]-5-[(1S)-2-methoxy-1-methylethoxy]benzoate (400 mg, 1 mmol) in THF (6 mL) and water (1 mL) was added 1M solution of sodium hydroxide (3 mL; 5.0equiv) and reaction mixture allowed to stir at room temperature for 3 hours. The THF was removed *in vacuo* and 1M citric acid added until pH 3-4. Ethyl acetate was added and the phases separated. The organic phase was dried (MgSO₄) and concentrated *in vacuo* to give a clear oil (305 mg, 79%).

25

^1H NMR δ (CDCl_3): 1.3 (d, 3H), 2.4 (m, 2H), 3.4 (s, 3H), 3.5 (m, 2H), 4.2-4.4 (m, 4H), 4.6 (m, 1H), 6.8 (s, 1H), 7.05 (t, 1H), 7.25 (s, 1H), 7.4 (s, 1H), 7.45 (d, 1H), 7.5 (d, 1H); m/z 403 ($\text{M}+\text{H}$) $^+$.

5 Methyl 3-[4-(azetidin-1-ylcarbonyl)-2-fluorophenoxy]-5-[(1S)-2-methoxy-1-methylethoxy]benzoate



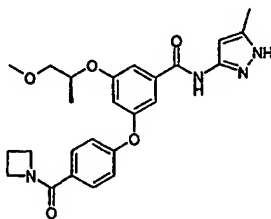
To a solution of methyl 3-hydroxy-5-[(1S)-2-methoxy-(1-methylethyl)oxy]benzoate (480 mg, 2 mmol) in DMA (2 mL) were added potassium carbonate (552 mg, 4 mmol), and a solution of 1-
 10 (3,4-difluorobenzoyl)azetidine (394 mg, 2 mmol) in DMA (2 mL). Reaction mixture was heated to 110°C and left to stir for 16 hours. Reaction mixture filtered and water (20 mL) added to reaction mixture. Extracted into ethyl acetate, washed with saturated sodium hydrogen carbonate solution and brine. Solution dried (MgSO_4) and concentrated *in vacuo* to an oil (400 mg, 48%). Residue used without further purification or characterisation.

15

The preparation of methyl 3-hydroxy-5-[(1S)-2-methoxy-(1-methylethyl)oxy]benzoate was described in Example 11. The preparation of 1-(3,4-difluorobenzoyl)azetidine was described in Example 20c.

20

Example 22: 3-[4-(Azetidin-1-ylcarbonyl)phenoxy]-5-[(1S)-2-methoxy-1-methylethoxy]-N-(5-methyl-1H-pyrazol-3-yl)benzamide



A solution of 3-[4-(azetidin-1-ylcarbonyl)-2-chlorophenoxy]-5-[(1S)-2-methoxy-1-methylethoxy]-
 25 *N*-(5-methyl-1H-pyrazol-3-yl)benzamide (100 mg, 0.2 mmol) and triethylamine (0.139 mL, 1 mmol) in THF (2.5 mL) and ethanol (2.5 mL) was evacuated and purged with nitrogen (x3). 10%

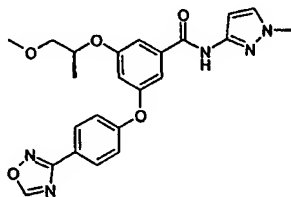
w/w Palladium on carbon (10 mg) was added, the reaction mixture evacuated and purged with hydrogen gas. The reaction mixture was left to stir at ambient temperature under hydrogen for 48 hours. The solid residues were removed by filtration through diatomaceous earth and the mixture partitioned between ethyl acetate and 1M hydrochloric acid solution. The organic phase was
 5 dried (MgSO₄) and the filtrate concentrated *in vacuo*. The residue was chromatographed on silica, eluting with 0-70% methanol in ethyl acetate, to give the product (14 mg).

¹H NMR δ (d₆-DMSO): 1.2 (d, 3H), 2.2 (s, 3H), 2.25 (m, 2H), 3.25 (s, 3H obscured by water peak), 3.5 (m, 2H), 4.00 (m, 2H), 4.3 (m, 2H), 4.75 (m, 1H), 6.35 (s, 1H), 6.8 (s, 1H), 7.05 (d, 2H), 7.2 (s, 1H), 7.4 (s, 1H), 7.65 (d, 2H), 10.7 (s, 1H), 12.1 (s br, 1H). *m/z* 465 (M+H)⁺, 463
 10 (M-H)⁺

The preparation of 3-[4-(azetidin-1-ylcarbonyl)-2-chlorophenoxy]-5-[(1*S*)-2-methoxy-1-methylethoxy]-*N*-(5-methyl-1*H*-pyrazol-3-yl)benzamide was described in Example 19d.

15

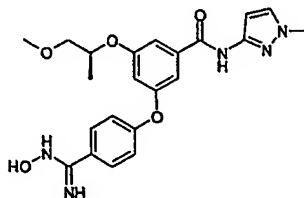
Example 23: 3-[(1*S*)-2-Methoxy-1-methylethoxy]-*N*-(1-methyl-1*H*-pyrazol-3-yl)-5-[4-(1,2,4-oxadiazol-3-yl)phenoxy]benzamide



3-{4-[(Hydroxyamino)(imino)methyl]phenoxy}-5-[(1*S*)-2-methoxy-1-methylethoxy]-*N*-(1-
 20 methyl-1*H*-pyrazol-3-yl)benzamide was taken up in trimethyl orthoformate (3 mL) and 2 drops of BF₃.etherate added. The resulting solution was heated to 55°C in a CEM explorer microwave for 80 mins. The volatiles were removed under reduced pressure and the resulting oil chromatographed on silica, eluting with 0-100% ethyl acetate in iso-hexane, to give the desired compound as a white foam (295 mg)

¹H NMR δ (d₆-DMSO) δ 1.23 (d, 3H), 3.40 - 3.58 (m, 2H), 3.75 (s, 3H), 4.71 (m, 1H), 6.54 (s, 1H), 6.86 (s, 1H), 7.18 - 7.28 (m, 3H), 7.44 (s, 1H), 7.57 (s, 1H), 8.06 (d, 2H), 9.65 (s, 1H), 10.82 (s, 1H); *m/z* 450 (M+H)⁺.

3-{4-[(Hydroxyamino)(imino)methyl]phenoxy}-5-[(1*S*)-2-methoxy-1-methylethoxy]-*N*-(1-methyl-1*H*-pyrazol-3-yl)benzamide



Hydroxylamine (50% w/w solution, 1 mL) was added to a solution of 3-(4-cyanophenoxy)-5-[(1*S*)-2-methoxy-(1-methylethyl)oxy]-*N*-(1-methyl-1*H*-pyrazol-3-yl)benzamide (300 mg, 0.74 mmol) in ethanol (3 mL) and the reaction mixture allowed to stir at room temperature for 18 hours. The volatiles were removed *in vacuo* to give the desired compound as a colourless foam (325 mg).

$m/z = 440 (M+H)^+$

10

The preparation of 3-(4-cyanophenoxy)-5-[(1*S*)-2-methoxy-(1-methylethyl)oxy]-*N*-(1-methyl-1*H*-pyrazol-3-yl)benzamide was described in Example 6.

15 BIOLOGICAL

Tests:

The biological effects of the compounds of formula (I) may be tested in the following way:

(1) Enzymatic activity

20 Enzymatic activity of recombinant human pancreatic GLK may be measured by incubating GLK, ATP and glucose. The rate of product (ie G-6-P) formation may be determined by coupling the assay to a G-6-P dehydrogenase, NADP/NADPH system and measuring the linear increase with time of optical density at 340nm (Matschinsky et al 1993). Activation of GLK by compounds can be assessed using this assay in the presence or absence of GLKRP as described in Brocklehurst et al (Diabetes 2004, 53, 535-541).

25

Production of recombinant GLK and GLKRP

Human GLK and GLKRP cDNA was obtained by PCR from human pancreatic and hepatic mRNA respectively, using established techniques described in Sambrook J, Fritsch EF

& Maniatis T, 1989. PCR primers were designed according to the GLK and GLKRP cDNA sequences shown in Tanizawa et al 1991 and Bonthron, D.T. *et al* 1994 (later corrected in Warner, J.P. 1995).

Cloning in Bluescript II vectors

5 GLK and GLKRP cDNA was cloned in E. coli using pBluescript II, (Short et al 1998) a recombinant cloning vector system similar to that employed by Yanisch-Perron C *et al* (1985), comprising a colEI-based replicon bearing a polylinker DNA fragment containing multiple unique restriction sites, flanked by bacteriophage T3 and T7 promoter sequences; a filamentous phage origin of replication and an ampicillin drug resistance marker gene.

10

Transformations

E. Coli transformations were generally carried out by electroporation. 400 mL cultures of strains DH5a or BL21(DE3) were grown in L-broth to an OD 600 of 0.5 and harvested by centrifugation at 2,000g. The cells were washed twice in ice-cold deionised water,
15 resuspended in 1mL 10% glycerol and stored in aliquots at -70°C. Ligation mixes were desalted using Millipore V series™ membranes (0.0025mm pore size). 40mL of cells were incubated with 1mL of ligation mix or plasmid DNA on ice for 10 minutes in 0.2cm electroporation cuvettes, and then pulsed using a Gene Pulser™ apparatus (BioRad) at 0.5kVcm⁻¹, 250mF. Transformants were selected on L-agar supplemented with tetracycline at
20 10mg/mL or ampicillin at 100mg/mL.

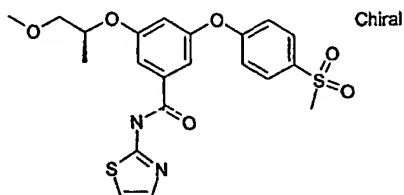
Expression

GLK was expressed from the vector pTB375NBSE in E.coli BL21 cells, producing a recombinant protein containing a 6-His tag immediately adjacent to the N-terminal
25 methionine. Alternatively, another suitable vector is pET21(+)DNA, Novagen, Cat number 697703. The 6-His tag was used to allow purification of the recombinant protein on a column packed with nickel-nitrilotriacetic acid agarose purchased from Qiagen (cat no 30250).

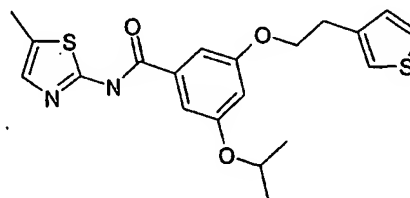
GLKRP was expressed from the vector pFLAG CTC (IBI Kodak) in E.coli BL21 cells, producing a recombinant protein containing a C-terminal FLAG tag. The protein was purified
30 initially by DEAE Sepharose ion exchange followed by utilisation of the FLAG tag for final purification on an M2 anti-FLAG immunoaffinity column purchased from Sigma-Aldrich (cat no. A1205).

(2) Oral Glucose Tolerance Test (OGTT)

Oral glucose tolerance tests were done on conscious Zucker obese fa/fa rats (age 12-13 weeks or older) fed a high fat diet (45 % kcal fat) for at least two weeks prior to experimentation. The animals were fasted for 2 hours before use for experiments. A test compound or a vehicle was given orally 120 minutes before oral administration of a glucose solution at a dose of 2 g/kg body weight. Blood glucose levels were measured using a Accucheck glucometer from tail bled samples taken at different time points before and after administration of glucose (time course of 60 minutes). A time curve of the blood glucose levels was generated and the area-under-the-curve (AUC) for 120 minutes was calculated (the time of glucose administration being time zero). Percent inhibition was determined using the AUC in the vehicle-control group as zero percent inhibition.



Example 11b



Example II107

Compounds of the invention generally have an activating activity for glucokinase with an EC_{50} of less than about 500nM. For example, Example 11b has an EC_{50} of 30nM.

Example 11b and Example II107 in WO 03/015774 have broadly similar EC_{50} values. However Example 11b has superior oral exposure and exhibits 29% OGTT activity at 10 mg/kg but Example II107 in WO 03/015774 is not active at 10 mg/kg.

20 REFERENCES

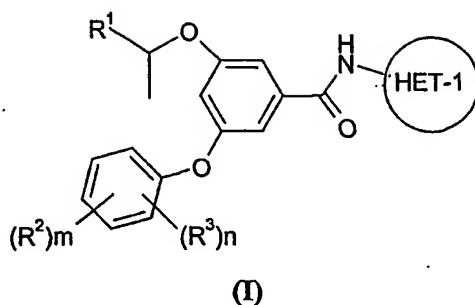
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Claims:

1. A compound of Formula (I):



wherein:

R^1 is methoxymethyl;

R^2 is selected from $-C(O)NR^4R^5$, $-SO_2NR^4R^5$, $-S(O)_pR^4$ and HET-2;

- 10 HET-1 is a 5- or 6-membered, C-linked heteroaryl ring containing a nitrogen atom in the 2-position and optionally 1 or 2 further ring heteroatoms independently selected from O, N and S; which ring is optionally substituted on an available carbon atom, or on a ring nitrogen atom provided it is not thereby quaternised, with 1 or 2 substituents independently selected from R^6 ;
- 15 HET-2 is a 4-, 5- or 6-membered, C- or N-linked heterocyclyl ring containing 1, 2, 3 or 4 heteroatoms independently selected from O, N and S, wherein a $-CH_2-$ group can optionally be replaced by a $-C(O)-$, and wherein a sulphur atom in the heterocyclic ring may optionally be oxidised to an $S(O)$ or $S(O)_2$ group, which ring is optionally substituted on an available carbon or nitrogen atom by 1 or 2 substituents independently selected from R^7 ;
- 20 R^3 is selected from halo, fluoromethyl, difluoromethyl, trifluoromethyl, methyl, methoxy and cyano;
- R^4 is selected from hydrogen, (1-4C)alkyl [optionally substituted by 1 or 2 substituents independently selected from HET-2, $-OR^5$, $-SO_2R^5$, (3-6C)cycloalkyl (optionally substituted with 1 group selected from R^7) and $-C(O)NR^5R^5$], (3-6C)cycloalkyl (optionally substituted
- 25 with 1 group selected from R^7) and HET-2;
- R^5 is hydrogen or (1-4C)alkyl;
- or R^4 and R^5 together with the nitrogen atom to which they are attached may form a heterocyclyl ring system as defined by HET-3;

R⁶ is independently selected from (1-4C)alkyl, halo, hydroxy(1-4C)alkyl, (1-4C)alkoxy(1-4C)alkyl, (1-4C)alkylS(O)p(1-4C)alkyl, amino(1-4C)alkyl, (1-4C)alkylamino(1-4C)alkyl, di(1-4C)alkylamino(1-4C)alkyl and HET-4;

R⁷ is selected from -OR⁵, (1-4C)alkyl, -C(O)(1-4C)alkyl, -C(O)NR⁴R⁵, (1-4C)alkoxy(1-4C)alkyl, hydroxy(1-4C)alkyl and -S(O)pR⁵;

HET-3 is an N-linked, 4, 5 or 6- membered, saturated or partially unsaturated heterocyclyl ring, optionally containing 1 or 2 further heteroatoms (in addition to the linking N atom) independently selected from O, N and S, wherein a -CH₂- group can optionally be replaced by a -C(O)- and wherein a sulphur atom in the ring may optionally be oxidised to an S(O) or S(O)₂ group; which ring is optionally substituted on an available carbon or nitrogen atom by 1 or 2 substituents independently selected from R⁸; or

HET-3 is an N-linked, 7 membered, saturated or partially unsaturated heterocyclyl ring, optionally containing 1 further heteroatom (in addition to the linking N atom) independently selected from O, S and N, wherein a -CH₂- group can optionally be replaced by a -C(O)- group and wherein a sulphur atom in the ring may optionally be oxidised to an S(O) or S(O)₂ group; which ring is optionally substituted on an available carbon or nitrogen atom by 1 or 2 substituents independently selected from R⁸; or

HET-3 is an 6-10 membered bicyclic saturated or partially unsaturated heterocyclyl ring, optionally containing 1 further nitrogen atom (in addition to the linking N atom), wherein a -CH₂- group can optionally be replaced by a -C(O)-; which ring is optionally substituted on an available carbon or nitrogen atom by 1 substituent selected from hydroxy and R³;

R⁸ is selected from -OR⁵, (1-4C)alkyl, -C(O)(1-4C)alkyl, -C(O)NR⁴R⁵, (1-4C)alkylamino, di(1-4C)alkylamino, HET-3 (wherein said ring is unsubstituted), (1-4C)alkoxy(1-4C)alkyl, hydroxy(1-4C)alkyl and -S(O)pR⁵;

HET-4 is a 5- or 6-membered, C- or N- linked unsubstituted heteroaryl ring containing 1, 2 or 3 ring heteroatoms independently selected from O, N and S;

p is (independently at each occurrence) 0, 1 or 2;

m is 0 or 1;

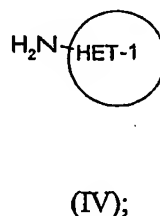
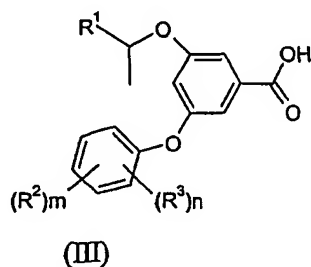
n is 0, 1 or 2;

provided that when m is 0, then n is 1 or 2;

or a salt, pro-drug or solvate thereof.

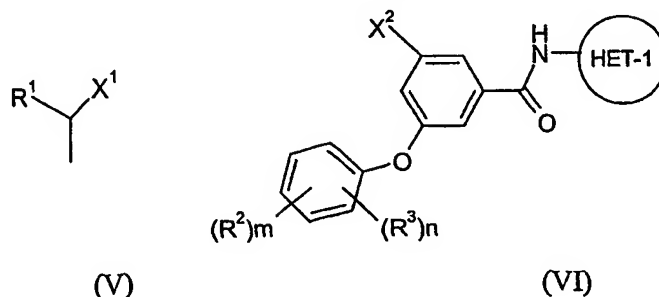
2. A compound of the formula (I) as claimed in Claim 1 or a salt, pro-drug or solvate thereof with the proviso that compounds exemplified in WO2004/076420, which would otherwise fall within the scope of this invention, are excluded.
- 5 3. A compound of the formula (I) as claimed in Claim 1 or Claim 2 or a salt, pro-drug or solvate thereof wherein R^1 has the (S) configuration.
4. A compound of the formula (I) as claimed in Claim 1, Claim 2, or Claim 3 or a salt, pro-drug or solvate thereof, wherein HET-1 is a 5-membered ring.
- 10 5. A compound of the formula (I) as claimed in any one of Claims 1 to 4 or a salt, pro-drug or solvate thereof, wherein R^2 is selected from $-C(O)NR^4R^5$ and $-SO_2NR^4R^5$ and R^4 and R^5 together with the nitrogen atom to which they are attached may form a heterocyclyl ring system as defined by HET-3.
- 15 6. A compound of the formula (I) as claimed in any one of Claims 1 to 5, or a salt, pro-drug or solvate thereof, wherein HET-3 is a 4- to 6-membered ring.
7. A compound of the formula (I) as claimed in Claim 1, Claim 2 or Claim 3, or a salt, pro-drug or solvate thereof, wherein R^2 is selected from $-C(O)NR^4R^5$ and $-SO_2NR^4R^5$ and R^4 is selected from (1-4C)alkyl [substituted by 1 or 2 substituents independently selected from HET-2, $-OR^5$, $-SO_2R^5$, (3-6C)cycloalkyl (optionally substituted with 1 group selected from R^7) and $-C(O)NR^5R^5$], (3-6C)cycloalkyl (optionally substituted with 1 group selected from R^7) and HET-2.
- 20 8. A compound of the formula (I) as claimed in Claim 1, Claim 2 or Claim 3, or a salt, pro-drug or solvate thereof, wherein R^2 is $-SO_2R^4$ and R^4 is selected from (1-4C)alkyl [substituted by 1 or 2 substituents independently selected from HET-2, $-OR^5$, $-SO_2R^5$, (3-6C)cycloalkyl (optionally substituted with 1 group selected from R^7) and $-C(O)NR^5R^5$], (3-6C)cycloalkyl (optionally substituted with 1 group selected from R^7) and HET-2.
- 25 30

9. A compound of the formula (I) as claimed in Claim 1, Claim 2 or Claim 3, or a salt, pro-drug or solvate thereof, wherein R^2 is HET-2.
10. A pharmaceutical composition comprising a compound according to any one of
5 Claims 1 to 9, or a salt, pro-drug or solvate thereof, together with a pharmaceutically acceptable diluent or carrier.
11. A compound according to any one of Claims 1 to 9 or a pharmaceutically-acceptable salt, solvate or pro-drug thereof for use as a medicament.
- 10 12. A compound according to any one of Claims 1 to 9 for use in the preparation of a medicament for treatment of a disease mediated through GLK.
13. A compound according to any one of Claims 1 to 9 for use in the preparation of a
15 medicament for treatment of type 2 diabetes.
14. A method of treating GLK mediated diseases by administering an effective amount of a compound of Formula (I) as claimed in any one of Claims 1 to 9 or salt, solvate or pro-drug thereof, to a mammal in need of such treatment.
- 20 15. The method of Claim 14 wherein the GLK mediated disease is type 2 diabetes.
16. A process for the preparation of a compound of Formula (I) as claimed in any one of Claims 1 to 9, which comprises (wherein variables are as defined in Claim 1 unless otherwise
25 stated):
- (a) reaction of an acid of Formula (III) or activated derivative thereof with a compound of Formula (IV),

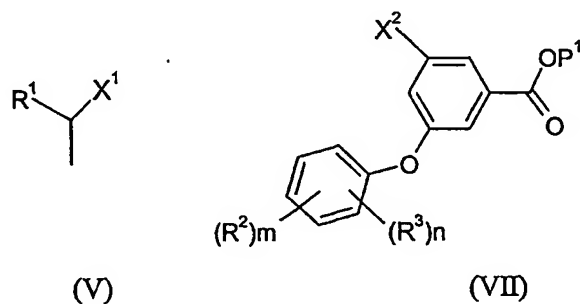


or

(b) reaction of a compound of Formula (V) with a compound of Formula (VI),



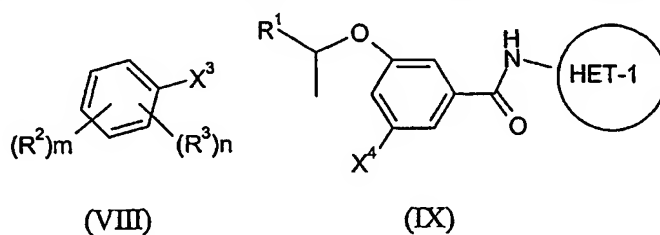
- 5 wherein X^1 is a leaving group and X^2 is a hydroxyl group or X^1 is a hydroxyl group and X^2 is a leaving group;
 [or by reaction with the intermediate ester Formula (VII), wherein P^1 is a protecting group followed by ester hydrolysis and amide formation];



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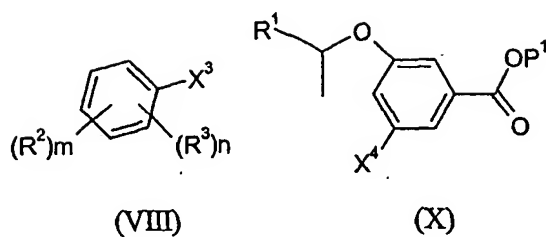
or

(c) reaction of a compound of Formula (VIII) with a compound of Formula (IX)



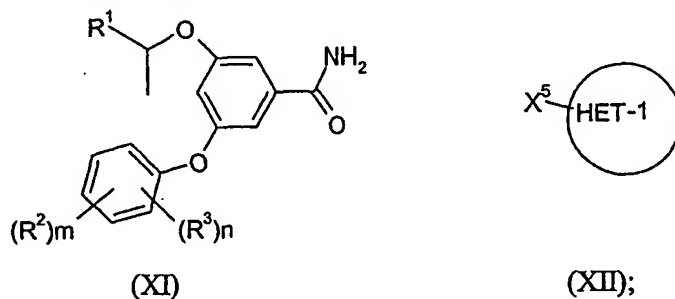
- 15 wherein X^3 is a leaving group or an organometallic reagent and X^4 is a hydroxyl group or X^3 is a hydroxyl group and X^4 is a leaving group or an organometallic reagent;
 [or by reaction or (VIII) with the intermediate ester Formula (X), followed by ester hydrolysis and amide formation];

- 133 -



or

(d) reaction of a compound of Formula (XI) with a compound of Formula (XII),

wherein X^5 is a leaving group;

and thereafter, if necessary:

- i) converting a compound of Formula (I) into another compound of Formula (I);
- 10 ii) removing any protecting groups; and/or
- iii) forming a salt, pro-drug or solvate.

17. A compound as exemplified herein, or a salt, pro-drug or solvate thereof.

INTERNATIONAL SEARCH REPORT

International Application No
PCT/GB2005/000545

A. CLASSIFICATION OF SUBJECT MATTER

IPC 7 C07D277/46 C07D417/12 C07D231/40 C07D403/12 C07D487/08
A61K31/415 A61K31/426 A61K31/427 A61P3/10

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 C07D A61K A61P

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ, BEILSTEIN Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	WO 03/015774 A (ASTRAZENECA) 27 February 2003 (2003-02-27) cited in the application page 1 - page 2; claims; examples	1-17
Y	WO 03/000267 A (ASTRAZENECA) 3 January 2003 (2003-01-03) cited in the application page 1 - page 2; claims; examples	1-17
P,Y	WO 2004/076420 A (BANYU PHARMACEUTICAL CO. LTD.) 10 September 2004 (2004-09-10). examples	1-17

☐ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

* Special categories of cited documents:

- *A* document defining the general state of the art which is not considered to be of particular relevance
- *E* earlier document but published on or after the international filing date
- *L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- *O* document referring to an oral disclosure, use, exhibition or other means
- *P* document published prior to the international filing date but later than the priority date claimed

- *T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- *X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- *Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
- *&* document member of the same patent family

Date of the actual completion of the international search

19 July 2005

Date of mailing of the international search report

26/07/2005

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Authorized officer

Helps, I

INTERNATIONAL SEARCH REPORT

national application No.
PCT/GB2005/000545

Box II Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)

This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☒ Claims Nos.: 14-15(part)
because they relate to subject matter not required to be searched by this Authority, namely:
Although claims 14 and 15 are directed to a method of treatment of the human/animal body, the search has been carried out and based on the alleged effects of the compound/composition.
2. ☐ Claims Nos.:
because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:
3. ☐ Claims Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box III Observations where unity of invention is lacking (Continuation of item 3 of first sheet)

This International Searching Authority found multiple inventions in this International application, as follows:

1. ☐ As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.
2. ☐ As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. ☐ As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:
4. ☐ No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

- ☐ The additional search fees were accompanied by the applicant's protest.
- ☐ No protest accompanied the payment of additional search fees.

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/GB2005/000545

Patent document cited in search report		Publication date	Patent family member(s)	Publication date
WO 03015774	A	27-02-2003	BR 0212008 A	28-09-2004
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			US 2004214868 A1	28-10-2004
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